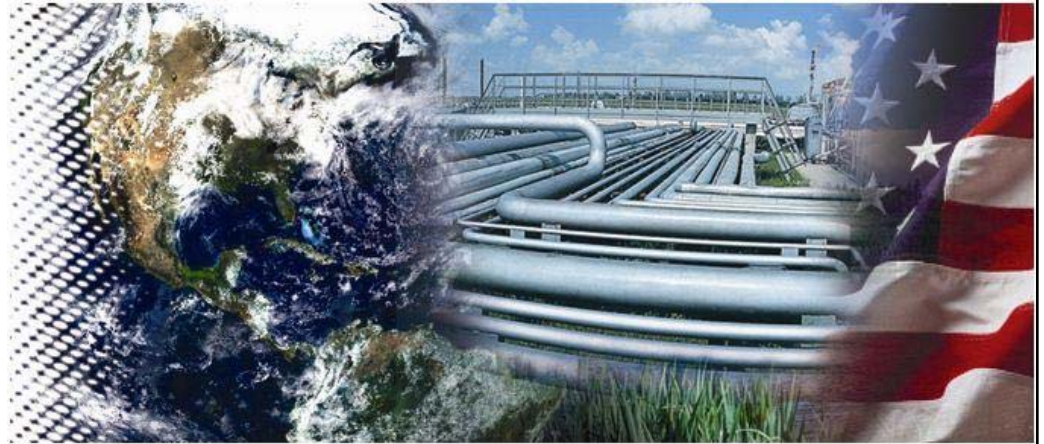




NATIONAL ENERGY TECHNOLOGY LABORATORY



Life Cycle Greenhouse Gas Inventory of Natural Gas Extraction, Delivery and Electricity Production

October 24, 2011

DOE/NETL-2011/1522



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Final Report

October 24, 2011

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Acronyms and Abbreviations

| | | | |
|-------------------|--|------------------|--|
| AGR | Acid gas removal | kWh | Kilowatt-hour |
| API | American Petroleum Institute | lb, lbs | Pound, pounds |
| bbl | Barrel | LCA | Life cycle assessment, analysis |
| Bcf | Billion cubic feet | LNG | Liquefied natural gas |
| BOE | Barrel of oil equivalent | m | Meter |
| Btu | British thermal unit | m ³ | Meters cubed |
| CBM | Coal bed methane | Mbbl | Thousand barrels |
| CCS | Carbon capture and sequestration | Mcf | Thousand cubic feet |
| cf | Cubic feet | MJ | Megajoule |
| CH ₄ | Methane | MMbbl | Million barrels |
| CO ₂ | Carbon dioxide | MMBtu | Million British thermal units |
| CO ₂ e | Carbon dioxide equivalent | MMcf | Million cubic feet |
| DOE | Department of Energy | MW | Megawatt |
| eGRID | Emissions & Generation Resource Integrated Database | MWh | Megawatt-hour |
| EIA | Energy Information Administration | N ₂ O | Nitrous oxide |
| EPA | Environmental Protection Agency | NETL | National Energy Technology Laboratory |
| ERCOT | Electric Reliability Council of Texas | NG | Natural gas |
| EUR | Estimated ultimate recovery | NGCC | Natural gas combined cycle |
| EXPC | Existing pulverized coal | NMVOC | Non-methane volatile organic compound |
| g | Gram | NREL | National Renewable Energy Laboratory |
| gal | Gallon | PRB | Powder River Basin |
| Gg | Gigagram | psig | Pounds per square inch gauge |
| GHG | Greenhouse gas | PT | Product transport |
| GTSC | Gas turbine simple cycle | RMA | Raw material acquisition |
| GWP | Global warming potential | RMT | Raw material transport |
| H ₂ S | Hydrogen sulfide | SCPC | Super critical pulverized coal |
| hp-hr | Horsepower-hour | T&D | Transmission and distribution |
| IGCC | Integrated gasification combined cycle | Tcf | Trillion cubic feet |
| IPCC | Intergovernmental Panel on Climate Change | ton | Short ton (2,000 lb) |
| kg | Kilogram | tonne | Metric ton (1,000 kg) |
| km | Kilometer | UP | Unit process |

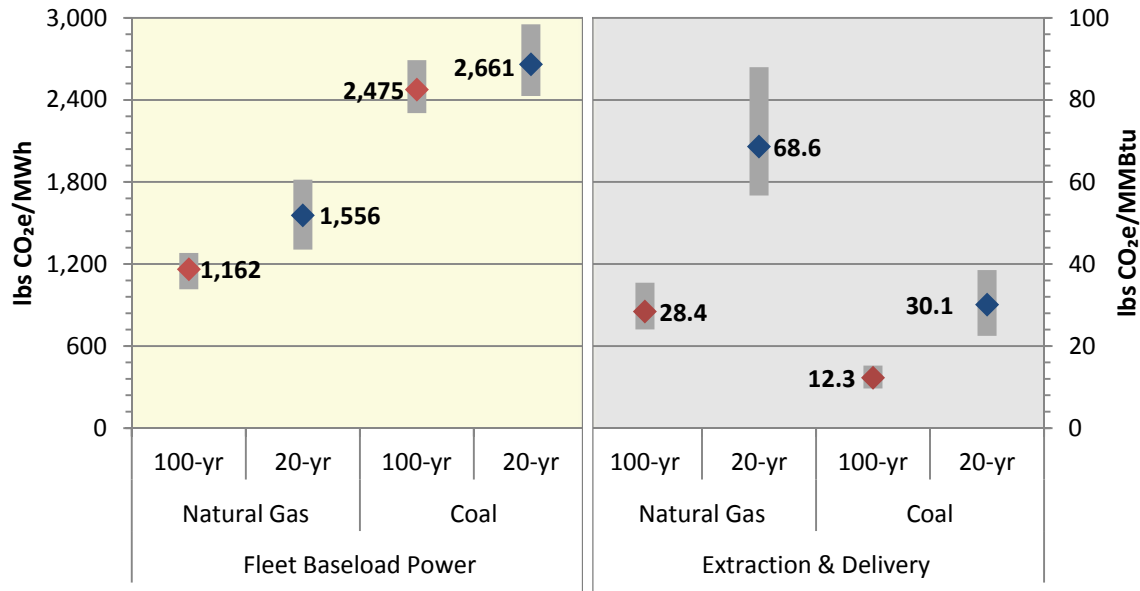
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Executive Summary

Natural gas-fired baseload power production has life cycle greenhouse gas emissions 42 to 53 percent lower than those for coal-fired baseload electricity, after accounting for a wide range of variability and compared across different assumptions of climate impact timing. The lower emissions for natural gas are primarily due to differences in the current fleets’ average efficiency – 53 percent for natural gas versus 35 percent for coal, and a higher carbon content per unit of energy for coal than natural gas. Even using unconventional natural gas, from tight sands, shale and coal beds, and compared with a 20-year global warming potential (GWP), natural gas-fired electricity has 39 percent lower greenhouse gas emissions than coal per delivered megawatt-hour (MWh) using current technology.

In a life cycle analysis (LCA), comparisons must be based on providing an equivalent service or function, which in this study is the delivery of 1 MWh of electricity to an end user. This life cycle greenhouse gas inventory also developed upstream (from extraction to delivery to a power plant) emissions for delivered energy feedstocks, including six different domestic sources of natural gas, of which three are unconventional gas, and two types of coal, and then combines them both into domestic mixes. These are important characterizations for the LCA community, and can be used as inputs into a variety of processes. However, these upstream, or cradle-to-gate, results are not appropriate to compare when making energy policy decisions, since the two uncombusted fuels do not provide an equivalent function. These results highlight the importance of specifying an end-use basis—not necessarily power production—when comparing different fuels.

Figure ES-1: Natural Gas and Coal GHG Emissions Comparison

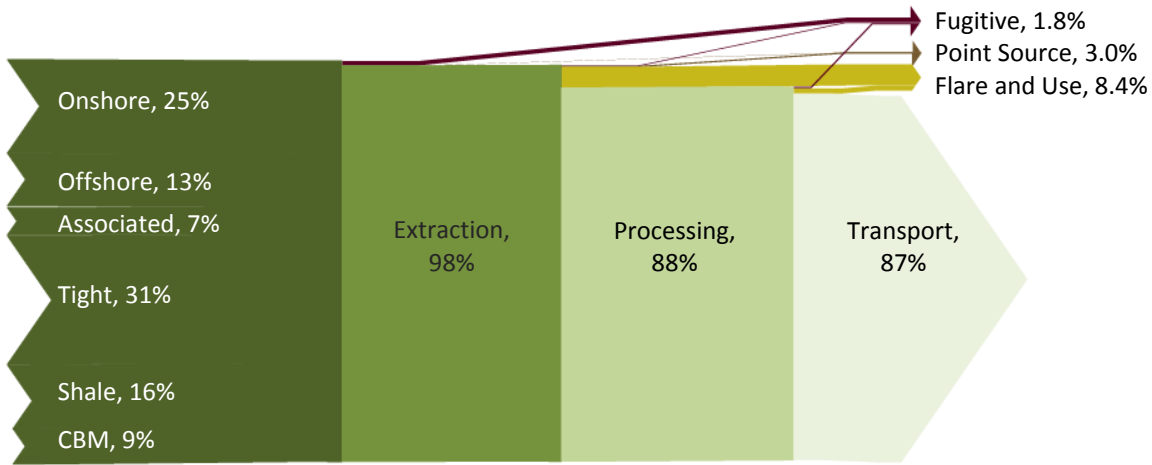


Despite the conclusion that natural gas has lower greenhouse gases than coal on a delivered power basis, the extraction and delivery of the gas has a large climate impact —32 percent of U.S. methane emissions and 3 percent of U.S. greenhouse gases (EPA, 2011b). As **Figure ES-2** shows, there are significant emissions and use of natural gas—13 percent at the city or plant gate—even without considering final distribution to small end-users. The vast majority of the reduction in extracted

natural gas —64 percent cradle-to-gate—are not emitted to the atmosphere, but can be attributed to the use of the natural gas as fuel for extraction and transport processes such as compressor operations. Increasing compressor efficiency would lower both the rate of use and the CO₂ emissions associated with the combustion of the gas for energy. Note that this figure accounts for the total mass of natural gas extracted from the earth, including water, acid gases, and other non-methane content.

But, with methane making up 75 to 95 percent of the natural gas flow, there are many opportunities for reducing the climate impact associated with direct venting to the atmosphere. A further 24 percent of the natural gas losses can be characterized as point source, and have the potential to be flared—essentially a conversion of GWP-potent methane to carbon dioxide.

Figure ES-2: Cradle-to-Gate Reduction in Delivered Natural Gas for 2009



The conclusions drawn from this analysis are robust to a wide array of assumptions. However, as with any inventory, they are dependent on the underlying data, and there are many opportunities to enhance the information currently being collected. This analysis shows that the results are both sensitive to and impacted by the uncertainty of a few key parameters: use and emission of natural gas along the pipeline transmission network; the rate of natural gas emitted during unconventional gas extraction processes such as well completion and workovers; and the lifetime production of wells, which determine the denominator over which lifetime emissions are placed.

Table ES-1: Average and Marginal Upstream Greenhouse Gas Emissions (lbs CO₂e/MMBtu)

| Source | | Average | Marginal | Percent Change |
|-----------------------|------------------|---------|----------|----------------|
| Conventional | Onshore | 34.2 | 20.1 | -41.2% |
| | Offshore | 14.3 | 14.1 | -1.4% |
| | Associated | 18.5 | 18.4 | -0.8% |
| Unconventional | Tight | 32.4 | 32.4 | 0.0% |
| | Shale | 32.5 | 32.5 | 0.0% |
| | Coal Bed Methane | 19.1 | 19.3 | 1.4% |
| Liquefied Natural Gas | | 42.8 | 42.5 | -0.6% |

This analysis inventoried both average and marginal production rates for each natural gas type, with results shown in **Table ES-1**. The average represents natural gas produced from all wells, including older and low productivity stripper wells. The marginal production rate represents natural gas from

newer, higher productivity wells. The largest difference was for onshore conventional natural gas, which had a 41 percent reduction in upstream greenhouse gas emissions from 20.1 to 34.2 lbs CO₂e/MMBtu when going from marginal to average production rates. This change has little impact on emissions from power production.

This inventory and analysis are for greenhouse gases only, and there are many other factors that must be considered when comparing energy options. A full inventory of conventional and toxic air emissions, water use and quality, and land use is currently under development, and will allow comparison of these fuels across multiple environmental categories. Further, all options need to be evaluated on a sustainable energy basis, considering full environmental performance, as well as economic and social performance, such as the ability to maintain energy reliability and security. There are many opportunities for decreasing the greenhouse gas emissions from natural gas and coal extraction, delivery and power production, including reducing fugitive methane emissions at wells and mines, and implementing advanced combustion technologies and carbon capture and storage.

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1 Introduction

Natural gas is seen as a cleaner burning and flexible alternative to other fossil fuels, and is used in residential, commercial, industrial, and transportation applications in addition to an expanding role in power production. However, the primary component of natural gas by mass is methane, which is also a powerful greenhouse gas—8 to 72 times as potent as carbon dioxide (Forster et al., 2007). Losses of this methane to the atmosphere during the extraction, transmission, and delivery of natural gas to end users made up 32 percent of U.S. 2009 total methane emissions, and 3 percent of all greenhouse gases (EPA, 2011b). The rate of loss, and the associated emissions, varies with the source of natural gas—both the geographic location of the formation, as well as the technology used to extract the gas.

This report expands upon previous life cycle assessments (LCA) performed by the National Energy Technology Laboratory (NETL) of natural gas power generation technologies by describing in detail the greenhouse gas emissions due to extracting, processing and transporting various sources of natural gas to large end users, and the combustion of that natural gas to produce electricity.

Emissions inventories are created for the 2009 average natural gas production, but also for natural gas produced from the next highly-productive well for each source of natural gas. This context allows analysis of what the emissions are, and also what they could be in the future.

This analysis also includes an expanded system which compares the life cycle greenhouse gases (GHGs) from baseload natural gas-fired power plants with the GHGs generated by coal-fired plants, including extraction and transportation of the respective fuels. This comparison provides perspective on the scale of fuel extraction and delivery emissions relative to subsequent emissions from power generation and electricity transmission.

Beyond presenting the inventory, the goal of this report is to provide a clear presentation of NETL's natural gas model, including documentation of key assumptions, data sources, and model sensitivities. Further, areas of large uncertainty in the inventory are highlighted, along with areas for potential improvement for both data collection and greenhouse gas reductions.

This greenhouse gas inventory and analysis are part of a larger comprehensive life cycle assessment being performed on the same natural gas system. That assessment effort includes new sources of shale gas and expands the inventory beyond greenhouse gases to include criteria and hazardous air pollutants, water use and quality, direct and indirect land use and greenhouse gases from land use change.

2 Inventory Method, Assumptions, and Data

This ISO 14040-compliant inventory and analysis applies the LCA framework to determine the greenhouse gas burdens of natural gas extraction, transport and use in the U.S. The boundaries, basis of comparison, model structure, and data used by this analysis are discussed below. Further detail is available in the Appendix to this document.

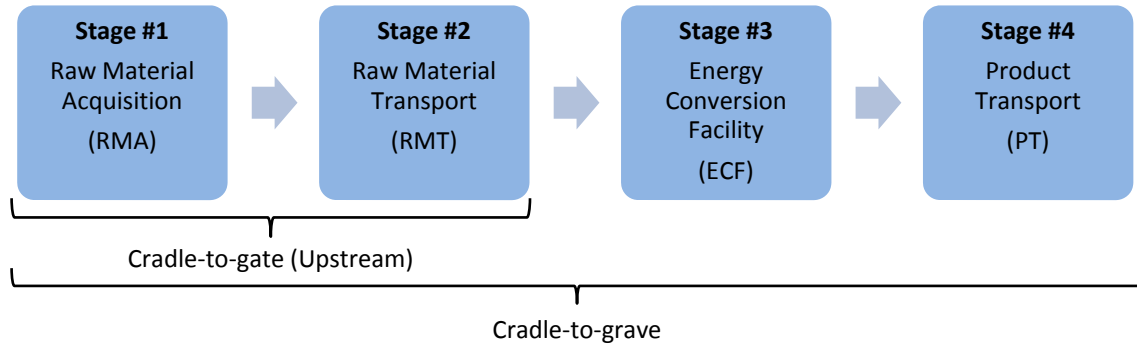
2.1 Boundaries

The first piece of this analysis is a cradle-to-gate greenhouse gas inventory that focuses on raw material acquisition and transport; as such, it is also referred to as an upstream inventory, upstream being a relative term (relative, in this case, to the power plant). As shown in **Figure 2-1**, and in more detail in **Figure 2-2**, the boundary of Stage #1 includes all construction and operation activities necessary to extract fuel from the earth, and ends when fuel is extracted, prepared, and ready for final transport to the power plant. Stage #2 includes all construction and operation activities necessary to

move fuel from the extraction and processing point to the power plant, and ends at the power plant gate. The boundary of the upstream inventory of natural gas does not include the distribution system of natural gas to small end users, but rather is representative of delivery to a large end user such as a power plant or even a city gate.

The second piece of this analysis is a cradle-to-grave context to compare the greenhouse gas emissions of natural gas extraction and transport with those of electricity production and transmission. Neither piece of analysis includes the use of the produced product, but rather ends when the product is delivered. Coal-fired power systems are used as a further point of comparison.

Figure 2-1: Life Cycle Stages and Boundary Definitions



2.2 Basis of Comparison (Functional Unit)

To establish a basis for comparison, the LCA method requires specification of a functional unit, the goal of which is to define an equivalent service provided by the systems of interest. Within the cradle-to-gate boundary of this analysis, the functional unit is 1 MMBtu of fuel delivered to the gate of an energy conversion facility or other large end user. When the boundaries of the analysis are expanded to include power production, the functional unit is the delivery of 1 MWh of electricity to the consumer. In both contexts, the period over which the service is provided is 30 years.

2.2.1 Global Warming Potential

Greenhouse gases in this inventory are reported on a common mass basis of carbon dioxide equivalents (CO₂e) using the global warming potentials (GWP) of each gas from the 2007 Intergovernmental Panel on Climate Change (IPCC) Fourth Assessment Report (Forster, et al., 2007). The default GWP used is the 100-year time frame, but in some cases, results for the 20-year time frame are presented as well. Selected results comparing all three time frames are included in the Appendix. **Table 2-1** shows the GWPs used for the greenhouse gases inventoried in this study.

Table 2-1: IPCC Global Warming Potentials (Forster, et al., 2007)

| GHG | 20-year | 100-year (Default) | 500-year |
|------------------|---------|--------------------|----------|
| CO ₂ | 1 | 1 | 1 |
| CH ₄ | 72 | 25 | 7.6 |
| N ₂ O | 289 | 298 | 153 |
| SF ₆ | 16,300 | 22,800 | 32,600 |

2.3 Representativeness of Inventory Results

This inventory uses data gathered from a variety of sources, each of which represents a particular temporal period, geographic location, and state of technology. Since the results of this study are the combination of each of those sources, this section discusses what the results of this study represent in each of those categories.

2.3.1 Temporal

The natural gas upstream inventory results best represent the year 2009, because of the use of the 2009 EIA natural gas production data to create the mix of natural gas sources in the domestic average result and well production rates for each source of natural gas. The year-over-year change to that mix of natural gas sources is small, and the results could represent a period from 2004 to 2012.

This study does not attempt to forecast technological advances or market shifts that might significantly change production rates or emissions of less mature formations.

The inventory results through the conversion of fuel to electricity represent the year 2010 for NETL system study-based technologies and the year 2007 for the fleet average values for coal and natural gas, since this is the vintage of the latest eGRID data release (EPA, 2010). Again, there would be little year-over-year change to the information, and so this LCA could reasonably represent a longer time period, from 2004 to 2015.

Some information included in this inventory pre-dates the temporal period stated above, but was determined to be the latest or highest quality available data.

The time frame of this study is 30 years, but that does not accurately represent a well drilled 30 years from now and operating 60 years into the future. An assumption is made about resource availability based on current estimated ultimate recovery values, and forecasts from the Energy Information Administration (EIA).

2.3.2 Geographic

The results of this inventory are representative of the lower 48 United States. Natural gas from Alaska is neither explicitly included nor excluded, nor are imports and exports. In some situations, source data may not break out information about geographic location, and so is implicitly included in this inventory. However, the error associated with this type of inclusion—or exclusion—is small.

2.3.3 Technological

The natural gas upstream inventory results include two distinct technological representations. The first is a baseline result which represents average 2009 natural gas production, including production from older, less productive wells. Production data from that year is used to create an average domestic mix of natural gas sources, and the production rate of each source well is generally based on 2009 well count and production data. The second set of results is representative of a new marginal unit of natural gas produced in 2009; these results use a variety of methods to create production rates for wells which would create the next unit of natural gas.

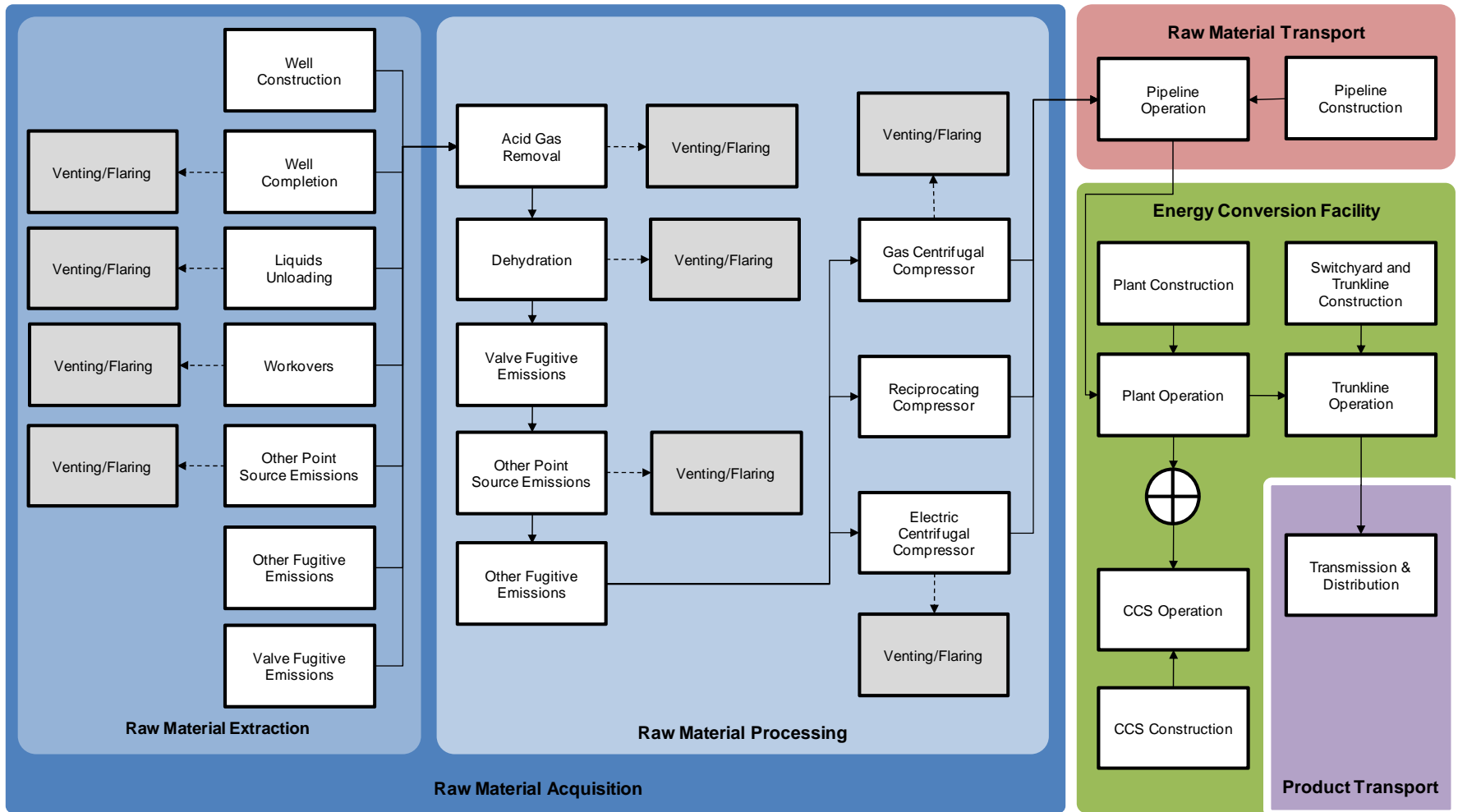
The results of this inventory are representative of currently installed technology as of 2011. This installed base is different from current technology because it includes much older equipment that is still operating.

2.4 Model Structure

All results for this inventory were calculated by NETL's LCA model for natural gas power systems. This model is an interconnected network of operation and construction blocks. Each block in the model, referred to as a unit process, accounts for the key inputs and outputs of an activity. The inputs of a unit process include the purchased fuels, resources from nature (fossil feedstocks, biomass, or water), and man-made raw materials. The outputs of a unit process include air emissions, water effluents, solid waste, and product(s). The role of an LCA model is to converge on the values for all intermediate flows within the interconnected network of unit processes and then scale the flows of all unit processes to a common basis, or functional unit.

The network of unit processes used for the modeling of natural gas power is shown in **Figure 2-2**. Note that only the RMA and RMT portions of the model are necessary to determine the upstream environmental burdens of natural gas; a broader scope—from raw material acquisition through delivery of electricity—is necessary to determine the cradle-to-grave environmental burdens of natural gas power. For simplicity, the following figure shows the extraction and delivery for a generic natural gas scenario; NETL's actual model uses six parallel modules to arrive at the life cycle results for a mix of six types of natural gas. This figure also shows a breakdown of the RMA stage into extraction and processing sub-stages.

Figure 2-2: Natural Gas LCA Modeling Structure



2.5 Data

The primary unit processes of this model are based on data compiled by NETL. Secondary unit processes, such as production of construction materials besides steel, are based on third party data. A full description of data sources is available in the Appendix.

Where data for the inventory is available, high and low values are collected, along with a nominal value. When results are presented, three cases are shown: a nominal case, a high case and a low case. The high and low results (error bars on the results) are a deterministic representation of the variability on the data and not indicative of an underlying distribution or likelihood.

2.5.1 Sources of Natural Gas

This inventory and analysis includes results for natural gas domestically extracted from six sources in the lower 48 states:

1. Conventional onshore
2. Associated
3. Conventional offshore
4. Tight sands
5. Shale formations (Barnett)
6. Coal bed methane

This is not a comprehensive list of natural gas extracted or consumed in the United States. Natural gas extracted in Alaska, 2 percent of domestically extracted natural gas, is included as conventional onshore production. The Haynesville shale play makes up a large portion of unconventional shale production, but it is assumed here that the Barnett play is representative of all shale production. Imported natural gas (18 percent of 2009 total consumption, 88 percent of which is imported via pipeline from Canada) is not included. About 12 percent of imports in 2009 were brought in as liquefied natural gas (LNG) from a variety of countries of origin. While this inventory includes a profile for LNG from offshore extraction in Trinidad and Tobago, this natural gas is not included in the domestic production mix.

Table 2-2 shows the makeup of the domestic production mix in the United States in 2009 and the mix of conventional and unconventional extraction. Note that in 2009 unconventional natural gas sources make up 56 percent of production and the majority of consumption in the United States (EIA, 2011a).

Table 2-2: Mix of U.S. Natural Gas Sources (EIA, 2011a)

| Source | Conventional | | | Unconventional | | |
|--------------|--------------|------------|----------|----------------|-------|-----|
| | Onshore | Associated | Offshore | Tight | Shale | CBM |
| Domestic Mix | 25% | 13% | 7% | 31% | 16% | 9% |
| Type Mix | 44% | | | 56% | | |
| | 56% | 15% | 29% | 56% | 28% | 15% |

The characteristics of these six sources of natural gas are summarized next, including a description of the extraction technologies.

2.5.1.1 Onshore

Conventional onshore natural gas is recovered by vertical drilling techniques. Once a conventional onshore natural gas well has been discovered, the natural gas reservoir does not require significant preparation or stimulation for natural gas recovery. Compressors are used to move natural gas

through all process equipment and pressurize it for pipeline transport. Approximately 25 percent (5.2 TCF) of U.S. natural gas production is from conventional onshore gas wells (EIA, 2011a).

An intermittent procedure called liquids unloading is performed at mature onshore conventional natural gas wells to remove water and other liquids from the wellbore; if these liquids are not removed, the flow of natural gas is impeded. Another intermittent activity is a well workover, which is necessary to repair damage to the wellbore and replace downhole equipment, if necessary.

Natural gas is lost through intentional venting, which may be necessary for safety reasons, during well completion when natural gas recovery equipment or gathering lines have not yet been installed, or when key process equipment is offline for maintenance. When feasible, vented natural gas can be recovered and flared, which reduces the global warming potential of the vented natural gas by converting methane to carbon dioxide. Losses of natural gas also result from fugitive emissions due to the opening and closing of valves, and processes where it is not feasible to use vapor recovery equipment.

2.5.1.2 Offshore

Conventional offshore natural gas is recovered by vertical drilling techniques, similar to onshore. Once a conventional offshore natural gas well has been discovered, the natural gas reservoir does not require significant preparation or stimulation for natural gas recovery. A natural gas reservoir must be large in order to justify the capital outlay for the completion of the well and construction of an offshore drilling platform, so production rates tend to be very high. Approximately 13 percent (2.7 TCF) of the United States natural gas supply in 2009 was from the conventional extraction from offshore natural gas wells (EIA, 2011a).

2.5.1.3 Associated

Associated natural gas is co-extracted with crude oil. The extraction of onshore associated natural gas is similar to the extraction methods for conventional onshore natural gas (discussed above). Similar to conventional onshore and offshore natural gas wells, associated natural gas extraction includes losses due to well completion, workovers, and fugitive emissions. Since the natural gas is co-produced with petroleum, the use of oil/gas separators is necessary to recover natural gas from the mixed product stream. Another difference between associated natural gas and other conventional natural gas sources is that liquid unloading is not necessary for associated natural gas wells because the flow of petroleum prevents the accumulation of liquids in the well. Approximately 7 percent (1.4 TCF) of U.S. natural gas production is from conventional onshore oil wells (EIA, 2011a). The majority of these wells are in Texas and Louisiana (EIA, 2010).

2.5.1.4 Tight Gas

The largest single source of domestically produced natural gas, and the largest share of unconventional natural gas, is tight gas. From naturalgas.org, tight gas is defined as follows:

...trapped in unusually impermeable, hard rock, or in a sandstone or limestone formation that is unusually impermeable and non-porous (tight sand). In a conventional natural gas deposit, once drilled, the gas can usually be extracted quite readily, and easily. A great deal more effort has to be put into extracting gas from a tight formation. Several techniques exist that allow natural gas to be extracted, including fracturing and acidizing. However, these techniques are also very costly. Like all unconventional natural gas, the economic incentive must be there to incite

companies to extract this costly gas instead of more easily obtainable, conventional natural gas (NGSA, 2010).

Approximately 31 percent (6.6 TCF) of natural gas produced domestically is from tight deposits. This analysis assumes tight gas wells are vertically drilled and hydraulically fractured.

2.5.1.5 Shale

Natural gas is also dispersed throughout shale formations, such as the Barnett Shale region in northern Texas. Shale gas cannot be recovered using conventional extraction technologies, but is recovered through the use of horizontal drilling and hydraulic fracturing (hydrofracking). Horizontal drilling creates a wellbore that runs the length of a shale formation, and hydrofracking uses high pressure fluid (a mixture of water, surfactants, and proppants) for breaking apart the shale formation and facilitating the flow of natural gas. Hydrofracking is performed during the original completion of a shale gas well, but due to the steeply declining production curves of shale gas wells, hydrofracking is also performed during the workover of shale gas wells. Unlike conventional natural gas wells, shale gas wells do not require liquid unloading because wellbore liquids are reduced during workover operations. Natural gas from shale formations accounts for approximately 16 percent (3.3 TCF) of the U.S. natural gas production (EIA, 2011a).

2.5.1.6 Coal Bed Methane

Natural gas can be recovered from coal seams through the use of shallow horizontal drilling. The development of a well for coal bed methane requires horizontal drilling followed by a depressurization period during which naturally-occurring water is discharged from the coal seam. Coal bed methane (CBM) wells do not require liquid unloading and the emissions from CBM workovers are similar to those for shale gas wells. The production of natural gas from CBM wells accounts for approximately 9 percent (1.8 TCF) of the U.S. natural gas production (EIA, 2011a).

2.5.2 Natural Gas Composition

Relevant to all phases of the life cycle, the composition of natural gas varies considerably depending on source, and even within a source. For simplicity, a single assumption regarding natural gas composition is used, although that composition is modified as the natural gas is prepared for the pipeline (EPA, 2011a). **Table 2-3** shows the composition on a mass basis of production and pipeline quality natural gas. The pipeline quality natural gas has had water and acid gases (CO₂ and H₂S) removed, and non-methane VOCs either flared or separated for sale. The pipeline quality natural gas has higher methane content per unit mass. The energy content does not change significantly.

Table 2-3: Natural Gas Composition on a Mass Basis

| Component | Production | Pipeline Quality |
|-------------------------------------|------------|------------------|
| CH ₄ (Methane) | 78.3% | 92.8% |
| NMVOC (Non-methane VOCs) | 17.8% | 5.54% |
| N ₂ (Nitrogen) | 1.77% | 0.55% |
| CO ₂ (Carbon dioxide) | 1.51% | 0.47% |
| H ₂ S (Hydrogen Sulfide) | 0.50% | 0.01% |
| H ₂ O (Water) | 0.12% | 0.01% |

2.5.3 Data for Natural Gas Extraction

This analysis models the extraction of natural gas by characterizing key construction and operation activities at the natural gas wellhead. A summary of each unit process of NETL’s model of natural gas extraction is provided below. **Appendix A** includes comprehensive documentation of the data sources and calculations for these unit processes.

2.5.3.1 Well Construction

Data for the construction and installation of natural gas wellheads are based on the energy requirements and linear drill speed of diesel-powered drilling rigs, the depths of wells, and the casing materials required for a wellbore. Construction and installation are one-time activities that are apportioned to each unit of natural gas operations by dividing all construction and installation emissions by the lifetime in years and production in million cubic feet of a typical well.

2.5.3.2 Well Completion

The data for well completion describe the emission of natural gas that occurs during the development of a well, before natural gas recovery and other equipment have been installed at the wellhead. Well completion is an episodic emission; it is not a part of daily, steady-state well operations, but represents a significant emission from an event that occurs one time in the life of a well.

The methane emissions from the completion of conventional and unconventional wells are based on emission factors developed by EPA (EPA, 2011a). Conventional wells produce 36.65 Mcf/completion and unconventional wells produce 9,175 Mcf/completion (EPA, 2011a).

Within the unconventional well category, NETL adjusted EPA’s completion emission factors to account for the different reservoir pressures of unconventional wells. NETL used EPA’s emission factor of 9,175 Mcf of methane per completion for Barnett Shale gas wells. NETL adjusted this emission factor downward for tight gas in order to account for the lower reservoir pressures of tight gas wells. The pressure of a well (and, in turn, the volume of natural gas released during completion) is associated with the production rate of a well and therefore was used to scale the methane emission factor. The production rate of tight gas wells is 40 percent of that for Barnett Shale wells (with EURs of 1.2 BCF for tight gas vs. 3.0 BCF for Barnett Shale), and thus NETL assumes that the completion emission factor for tight gas wells is 3,670 Mcf of methane per completion (40 percent \times 9,175 = 3,670).

CBM wells also involve unconventional extraction technologies, but have lower reservoir pressures than shale gas or tight gas wells. The corresponding emission factor of CBM wells is 49.57 Mcf of methane per completion, which is the well completion factor that EPA reports for low pressure wells (EPA, 2011a).

The analysis tracks flows on a mass basis, so it is necessary to convert these emission factors from a volumetric to a mass basis. For instance, when factoring for the density of natural gas, a conventional completion emission of 36.65 Mcf is equivalent to 1,540 lbs. CH₄/completion.

2.5.3.3 Liquid Unloading

The data for liquids unloading describe the emission of natural gas that occurs when water and other condensates are removed from a well. These liquids impede the flow of natural gas from the well, and thus producers must occasionally remove the liquids from the wellbore. Liquid unloading is necessary for conventional gas wells—it is not necessary for unconventional wells or associated gas

wells. Liquid unloading is an episodic emission; it is not a part of daily, steady-state well operations, but represents a significant emission from the occasional maintenance of a well.

The methane emissions from liquids unloading are based on the total unloading emissions from conventional wells in 2007, the number of active conventional wells in 2007, and the average frequency of liquids unloading (EPA, 2011a). The resulting emission factor for liquids unloading is 776 lb CH₄/episode.

2.5.3.4 Workovers

Well workovers are necessary for cleaning wells and, in the case of shale and tight gas wells, use hydraulic fracturing to re-stimulate natural gas formations. The workover of a well is an episodic emission; it is not a part of daily, steady-state well operations, but represents a significant emission from the occasional maintenance of a well. As stated in EPA's technical support document of the petroleum and natural gas industry (EPA, 2011a), conventional wells produce 2.454 Mcf of methane per workover. EPA assumes that the emissions from unconventional well workovers are equal to the emission factors for unconventional well completion (EPA, 2011a). Thus, for unconventional wells, this analysis uses the same emission factors for well completion (discussed above) and well workovers.

Unlike well completions, well workovers occur more than one time during the life of a well. For conventional wells, there were approximately 389,000 wells and 14,600 workovers in 2007 (EPA, 2011a), which translates to 0.037 workovers per well-year. Similarly, for unconventional wells, there were approximately 35,400 wells and 4,180 workovers in 2007 (EPA, 2011a), which translates to 0.118 workovers per well-year.

2.5.3.5 Other Point Source Emissions

Routine emissions from natural gas extraction include gas that is released from wellhead and gathering equipment. These emissions are referred to as "other point source emissions." This analysis assumes that a portion of these emissions are flared, while the balance is vented to the atmosphere. For conventional wells, 51 percent of other point source emissions are flared, while for unconventional wells, a 15 percent flaring rate is used (EPA, 2011a).

Data for the other point source emissions from natural gas extraction are based on EPA data that are based on 2006 production (EPA, 2011a) and show the annual methane emissions for onshore and offshore wells. This analysis translated EPA's data from an annual basis to a unit of production basis by dividing the methane emission rate by the natural gas production rate in 2006. The emission factors for other point source emissions from natural gas extraction are shown in **Table 2-4**.

2.5.3.6 Other Fugitive Emissions

Routine emissions from natural gas extraction include fugitive emissions from equipment not accounted for elsewhere in NETL's model. These emissions are referred to as "other fugitive emissions," and cannot be captured for flaring. Data for other fugitive emissions from natural gas extraction are based on EPA data for onshore and offshore natural gas wells (EPA, 2011a). EPA's data is based on 2006 production (EPA, 2011a) and shows the annual methane emissions for specific extraction activities. This analysis translated EPA's annual data to a unit production basis by dividing the methane emission rate by the natural gas production rate in 2006. The emission factors for other fugitive emissions from natural gas extraction are included in **Table 2-4**.

2.5.3.7 Valve Fugitive Emissions

The extraction of natural gas uses pneumatic devices for the opening and closing of valves and other control systems. When a valve is opened or closed, a small amount of natural gas leaks through the valve stem and is released to the atmosphere. It is not feasible to install vapor recovery equipment on all valves and other control devices at a natural gas extraction site, and thus the pneumatic operation of valves results in the emission of fugitive gas.

Data for the fugitive emissions from valves (and other pneumatically-operated devices) are based on EPA data for onshore and offshore gas wells (EPA, 2011a). EPA’s data are based on 2006 production (EPA, 2011a) and show the annual methane emissions for specific extraction activities. This analysis translated EPA’s annual data to a unit production basis by dividing the methane emission rate by the natural gas production rate. The emission factors for fugitive valve emissions from natural gas extraction are included in **Table 2-4**.

Table 2-4: Other Point Source and Fugitive Emissions from Natural Gas Extraction

| NG Extraction Emission Source | Onshore Extraction | Offshore Extraction | Units |
|--|--------------------|---------------------|-------------------------------------|
| Other Point Source Emissions | 7.49E-05 | 3.90E-05 | lb CH ₄ /lb NG extracted |
| Other Fugitive Emissions | 1.02E-03 | 2.41E-04 | lb CH ₄ /lb NG extracted |
| Valve Fugitive Emissions (including pneumatic devices) | 2.63E-03 | 1.95E-06 | lb CH ₄ /lb NG extracted |

2.5.3.8 Venting and Flaring

Venting and flaring are necessary in situations where a natural gas (or other hydrocarbons) stream cannot be safely or economically recovered. Venting and flaring may occur when a well is being prepared for operations and the wellhead has not yet been fitted with a valve manifold, when it is not financially preferable to recover the associated natural gas from an oil well or during emergency operations when the usual systems for gas recovery are not available.

The combustion products of flaring at a natural gas well include carbon dioxide, methane, and nitrous oxide. The mass composition of unprocessed natural gas (referred to as “production natural gas”) is 78.3 percent CH₄, 1.51 percent CO₂, 1.77 percent nitrogen, and 17.8 percent non-methane hydrocarbons (NMVOCs) (EPA, 2011a). This composition is used to model flaring at the natural gas processing plant. Flaring has a 98 percent destruction efficiency (98 percent of carbon in the flared gas is converted to CO₂), the methane emissions from flaring are equal to the two percent portion of gas that is not converted to CO₂, and N₂O emissions from flaring are based on EPA AP-42 emission factors for stationary combustion sources (API, 2009).

2.5.4 Data for Natural Gas Processing

This analysis models the processing of natural gas by developing an inventory of key gas processing operations, including acid gas removal, dehydration, and sweetening. Standard engineering calculations were applied to determine the energy and material balances for the operation of key natural gas equipment. A summary of NETL’s natural gas processing data is provided below.

Appendix A includes comprehensive documentation of the data sources and calculations for NETL’s natural gas processing data.

2.5.4.1 Acid Gas Removal

Raw natural gas contains hydrogen sulfide (H₂S), a toxic gas that reduces the heat content of natural gas. Amine-based processes are the predominant technologies for acid gas removal (AGR). The energy consumed by an amine reboiler accounts for the majority of energy consumed by the AGR process. Reboiler energy consumption is a function of the amine flow rate, which, in turn, is related to the amount of H₂S removed from natural gas. The H₂S content of raw natural gas is highly variable, with concentrations ranging from one part per million on a mass basis to 16 percent by mass in extreme cases. An H₂S concentration of 0.5 percent by mass of raw natural gas (Foss, 2004) is modeled in this analysis.

In addition to absorbing H₂S, the amine solution also absorbs a portion of methane from the natural gas. This methane is released to the atmosphere during the regeneration of the amine solvent. The venting of methane from natural gas sweetening is based on emission factors developed by the Gas Research Institute; natural gas sweetening releases 0.000971 lb of methane per lb of natural gas sweetened (API, 2009).

Raw natural gas contains naturally-occurring CO₂ that contributes to the acidity of natural gas. A mass balance around the AGR unit, which balances the mass of gas input with the mass of gas venting and natural gas product, shows that 0.013 lb of naturally-occurring CO₂ is vented per lb of processed natural gas.

Non-methane volatile organic compounds (NMVOCs) are a co-product of AGR. A mass balance shows that 84 percent of the vented gas from the AGR process is NMVOC. They are separated and sold as a high value product on the market. Co-product allocation based on the energy content of the natural gas stream exiting the AGR unit and the NMVOC stream was used to apportion life cycle emissions and other burdens between the natural gas and NMVOC products.

2.5.4.2 Dehydration

Dehydration is necessary to remove water from raw natural gas, which makes it suitable for pipeline transport and increases its heating value. The configuration of a typical dehydration process includes an absorber vessel in which glycol-based solution comes into contact with a raw natural gas stream, followed by a stripping column in which the rich glycol solution is heated in order to drive off the water and regenerate the glycol solution. The regenerated glycol solution (the lean solvent) is recirculated to the absorber vessel. The methane emissions from dehydration operations include combustion and venting emissions. This analysis estimates the fuel requirements and venting losses of dehydration in order to determine total methane emissions from dehydration.

NETL's data for natural gas dehydration accounts for the reboiler used by the dehydration process, the flow rate of glycol solvent, and the methane vented from the regeneration of glycol solvent. All of these activities depend on the concentrations of gas and water that enter and exit the dehydration process. The typical water content for untreated natural gas is 49 lbs. per million cubic feet (MMcf). In order to meet pipeline requirements, the water vapor must be reduced to 4 lbs./MMcf of natural gas (EPA, 2006). The flow rate of glycol solution is three gallons per pound of water removed (EPA, 2006), and the heat required to regenerate glycol is 1,124 Btu/gallon (EPA, 2006).

2.5.4.3 Valve Fugitive Emissions

The processing of natural gas uses pneumatic devices for the opening and closing of valves and other process control systems. When a valve is opened or closed, a small amount of natural gas leaks through the valve stem and is released to the atmosphere. It is not feasible to install vapor recovery

equipment on all valves and other control devices at a natural gas processing plant, and thus the pneumatic operation of valves results in the emission of fugitive gas.

Data for the fugitive emissions from pneumatic devices are based on EPA data for gas processing plants (EPA, 2011a). EPA’s data is based on 2006 production (EPA, 2011a) and shows the annual methane emissions for specific processing activities. This analysis translated EPA’s annual data to a unit production basis by dividing the methane emission rate by the natural gas processing rate in 2006. The emission factor for valve fugitive emissions from natural gas processing is included in **Table 2-5**.

2.5.4.4 Other Point Source Emissions

Routine emissions from natural gas processing include gas that is released from processing equipment not accounted for elsewhere in NETL’s model. These emissions are referred to as “other point source emissions.” This analysis assumes that 100 percent of other point source emissions from natural gas processing are captured and flared.

Data for the other point source emissions from natural gas processing are based on EPA data that are based on 2006 production (EPA, 2011a) and show the annual methane emissions for specific gas processing activities. This analysis translated EPA’s data from an annual basis to a unit of production basis by dividing the methane emission rate by the natural gas processing rate in 2006. The emission factor for other point source emissions from natural gas processing is included in **Table 2-5**.

2.5.4.5 Other Fugitive Emissions

Routine emissions from natural gas processing include fugitive emissions from processing equipment not accounted for elsewhere in NETL’s model. These emissions are referred to as “other fugitive emissions.” and cannot be captured for flaring.

Data for the other fugitive emissions from natural gas processing are based on EPA data that are based on 2006 production (EPA, 2011a) and show the annual methane emissions for specific gas processing activities. This analysis translated EPA’s data from an annual basis to a unit of production basis by dividing the methane emission rate by the natural gas processing rate in 2006. The emission factor for other fugitive emissions from natural gas processing is included in **Table 2-5**.

Table 2-5: Other Point Source and Fugitive Emissions from Natural Gas Processing

| NG Processing Emission Source | Value | Units |
|--|----------|-------------------------------------|
| Other Point Source Emissions | 3.68E-04 | lb CH ₄ /lb NG processed |
| Other Fugitive Emissions | 8.25E-04 | lb CH ₄ /lb NG processed |
| Valve Fugitive Emissions (including pneumatic devices) | 6.33E-06 | lb CH ₄ /lb NG processed |

2.5.4.6 Venting and Flaring

The venting and flaring process for natural gas processing is similar to that of natural gas extraction, described in **Section 2.5.3.8**, except all of the other point source emissions at the natural gas processing plant are flared. The combustion products of flaring at a natural gas processing plant include carbon dioxide, methane, and nitrous oxide. The mass composition of pipeline quality natural gas is 92.8 percent CH₄, 0.47 percent CO₂, 0.55 percent nitrogen, and 5.5 percent NMVOCs; this composition is used to model flaring at the natural gas processing plant. Flaring has a 98 percent destruction efficiency (98 percent of carbon in the flared gas is converted to CO₂); the methane

emissions from flaring are equal to the two percent portion of gas that is not converted to CO₂; and N₂O emissions from flaring are based on EPA AP-42 emission factors for stationary combustion sources (API, 2009).

2.5.4.7 Natural Gas Compression

Compressors are used to increase the natural gas pressure for pipeline distribution. This analysis assumes that the inlet pressure to compressors at the natural gas extraction and processing site is 50 psig and the outlet pressure is 800 psig. Three types of compressors are used at natural gas processing plants: gas-powered reciprocating compressors, gas-powered centrifugal compressors, and electrically-powered centrifugal compressors.

Reciprocating compressors used for industrial applications are driven by a crankshaft that can be powered by 2- or 4-stroke diesel engines. Reciprocating compressors are not as efficient as centrifugal compressors and are typically used for small scale extraction operations that do not justify the increased capital requirements of centrifugal compressors. The natural gas fuel requirements for a gas-powered, reciprocating compressor used for natural gas extraction are based on a compressor survey conducted for natural gas production facilities in Texas (Burklin & Heaney, 2006).

Gas-powered centrifugal compressors are commonly used at offshore natural gas extraction sites. The amount of natural gas required for gas powered centrifugal compressor operations is based on manufacturer data that compares power requirements to compression ratios (the ratio of outlet to inlet pressures).

If the natural gas extraction site is near a source of electricity, it has traditionally been financially preferable to use electrically-powered equipment instead of gas-powered equipment. This is the case for extraction sites for Barnett Shale located near Dallas-Fort Worth. The use of electric equipment is also an effective way of reducing the noise of extraction operations, which is encouraged when an extraction site is near a populated area. An electric centrifugal compressor uses the same compression principles as a gas-powered centrifugal compressor, but its shaft energy is provided by an electric motor instead of a gas-fired turbine.

Centrifugal compressors (both gas-powered and electrically-powered) lose natural gas through a process called wet seal degassing, which involves the regeneration of lubricating oil that is circulated between the compressor shaft and housing. This analysis uses an EPA study that sampled venting emissions from 15 offshore platforms (Bylin et al., 2010) and implies a wet seal degassing emission factor of 0.0069 lb of natural gas/lb of processed natural gas.

2.5.5 Data for Natural Gas Transport

This analysis models the transport of natural gas by characterizing key construction and operation activities for pipeline transport. A summary of NETL's natural gas transport data is provided below. **Appendix A** includes comprehensive documentation of the data sources and calculation methods for NETL's natural gas transport data.

2.5.5.1 Natural Gas Transport Construction

The construction of a natural gas pipeline is based on the linear density, material requirements, and length for pipeline construction. A typical natural gas transmission pipeline is 32 inches in diameter and is constructed of carbon steel. Construction is a one-time activity that is apportioned to each unit of natural gas transport by dividing all construction burdens by the book life in years and throughput in million cubic feet of the pipeline.

2.5.5.2 Natural Gas Transport Operations

Data for the operation of a natural gas pipeline are based on national inventory data for methane emissions from natural gas transmission (EPA, 2011b) and a national pipeline compressor survey compiled by EIA (Gaul, 2011). Air emissions from pipeline operations are calculated by applying AP-42 emission factors to the portion of pipeline natural gas that is combusted for compressor power. Seven percent of U.S. natural gas pipeline compressors rely on electric power, and thus the emission profile of the U.S. electricity grid is used to model the emissions associated with electric compressor operations. Finally, the estimated transport capacity of U.S. national gas pipelines (in ton-miles) is applied to the other pipeline variables in order to correlate pipeline emissions with pipeline distance.

2.5.6 Data for Other Energy Sources

The overall goal of this analysis is to understand the greenhouse gas burdens of natural gas extraction and transport. However, the modeling of the conversion of natural gas energy to electricity and electricity transmission is necessary in order to understand how significant extraction and transport are in the cradle-to-grave life cycle context. Additionally, including a comparison both to the upstream greenhouse gases from coal extraction and transport, and the conversion of coal to electricity allows comparison of the fuels on a common basis.

Coal was chosen as a comparable fossil energy source to natural gas that will be used for power production. Because a mix of natural gas sources is developed to represent a domestic production average, a similar method was followed for developing an average domestic coal extraction and transport profile. Two sources of coal are used in the mix, and a wide range of uncertainty is applied to sensitive parameters to ensure the domestic average is captured. The two coal sources are:

- Illinois No. 6 Underground-mined Bituminous
- Powder River Basin Surface-mined Sub-bituminous

Table 2-6 shows the properties used for each type of coal, as well as the proportion of U.S. supply used to create the average profile. The methane content is indicative of what is emitted to the atmosphere during the mining process, not the methane contained in the coal in the formation or after mining.

Table 2-6: Coal Properties

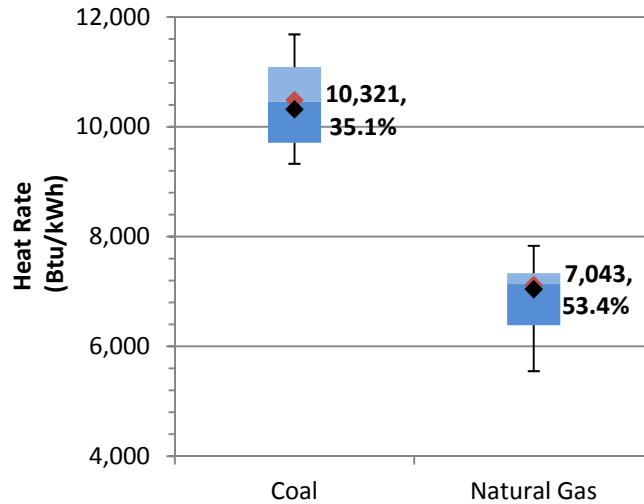
| Coal Type | U.S. Supply Share (% by energy) | Energy Content (Btu/lb) | Carbon Content (% by mass) | Methane Emissions (cf CH ₄ /ton) |
|----------------|---------------------------------|-------------------------|----------------------------|---|
| Sub-bituminous | 69% | 8,564 | 50.1% | 8 – 98 (51) |
| Bituminous | 31% | 11,666 | 63.8% | 360 – 500 (422) |
| Average | | 9,526 | 54.3% | |

Additional information for the Illinois No. 6 profile can be found in the appendix and in the NETL document, *Life Cycle Analysis: Supercritical Pulverized Coal (SCPC) Power Plant (NETL, 2010e)*. Additional information for the Powder River Basin coal extraction and transport profile can be found in the appendix to this document.

2.5.7 Data for Energy Conversion Facilities

The simplest way to compare the full life cycle of coal and natural gas is to produce electricity, although there are alternative uses for both feedstocks. To compare inputs of coal and natural gas on a common basis, production of baseload electricity was chosen. Seven different power plant options are used – three for natural gas and four for coal. Three of the options include carbon capture technology and sequestration infrastructure. Two of the options are U.S. fleet averages based on eGRID data, while the remainder are NETL baseline models. For the U.S. fleet average power plants, **Figure 2-3** shows the distribution of heat rates and associated efficiencies from eGRID. To arrive at the samples shown below, plants smaller than 200MW, with capacity factors lower than 60 percent, and with primary feedstock percentages below 85 percent were cut. The boxes are the first and third quartiles, and the whiskers the 5th and 95th percentiles. The division in the boxes is the median value. The black diamond is the mean, and the orange diamond is the production-weighted mean.

Figure 2-3: Fleet Baseload Heat Rates for Coal and Natural Gas (EPA, 2010)



2.5.7.1 Natural Gas Combined Cycle (NGCC)

The NGCC power plant is based a 555-MW thermoelectric generation facility with two parallel, advanced F-Class gas fired combustion turbines. Each combustion turbine is followed by a heat recovery steam generator that produces steam that is fed to a single steam turbine. The NGCC plant consumes natural gas at a rate of 75,900 kg/hr and has an 85 percent capacity factor. Other details on the fuel consumption, water withdrawal and discharge, and emissions to are detailed in NETL’s bituminous baseline (NETL, 2010a). The carbon capture scenario for NGCC is configured a Fluor Econamine carbon dioxide capture system that recovers 90 percent of the CO₂ in the flue gas

Full description, input data and results for this power plant can be found in the report, *Life Cycle Analysis: Natural Gas Combined Cycle (NGCC) Power Plant (NETL, 2010d)*.

2.5.7.2 Gas Turbine Simple Cycle (GTSC)

The GTSC plant uses two parallel, advanced F-Class natural gas-fired combustion turbines/generators. The performance of the GTSC plant was adapted from NETL baseline of NGCC power by considering only the streams that enter and exit the combustion turbines/generators and not

accounting for any process streams related to the heat recovery systems used by combined cycles. The net output of the GTSC plant is 360 MW and it has an 85 percent capacity factor.

2.5.7.3 U.S. 2007 Average Baseload Natural Gas

The average baseload natural gas plant was developed using data from eGRID on plant efficiency (EPA, 2010). The most recent eGRID data is representative of 2007 electricity production. The average heat rate was calculated for plants with a capacity factor over 60 percent and a capacity greater than 200MW to represent those plants performing a baseload role. The average efficiency (weighted by production, so the efficiency of larger, more productive plants had more weight) was 53.4 percent. This heat rate is applied to the energy content of natural gas (which ranges from 990 and 1,030 Btu/cf) in order to determine the feed rate of natural gas per average U.S. natural gas power. Similarly, the carbon content of natural gas (which ranges from 72 percent to 80 percent) is factored by the feed rate of natural gas, 99 percent oxidation efficiency, and a molar ratio of 44/12 to determine the CO₂ emissions per unit of electricity generation.

2.5.7.4 Integrated Gasification Combined Cycle (IGCC)

The plant modeled is a 640 MW IGCC thermoelectric generation facility located in southwestern Mississippi utilizing an oxygen-blown gasifier equipped with a radiant cooler followed by a water quench. A slurry of Illinois No. 6 coal and water is fed to two parallel, pressurized, entrained flow gasifier trains. The cooled syngas from the gasifiers is cleaned before being fed to two advanced F-Class combustion turbine/generators. The exhaust gas from each combustion turbine is fed to an individual heat recovery steam generator where steam is generated. All of the net steam generated is fed to a single conventional steam turbine generator. A syngas expander generates additional power.

This facility has a capacity factor of 80 percent. For the carbon capture case, the plant is a 556 MW facility with a two-stage Selexol solvent process to capture both sulfur compounds and CO₂ emissions. The captured CO₂ is compressed and transported 100 miles to an undefined geographical storage formation for permanent sequestration, in a saline formation.

Full description, input data and results for this power plant can be found in the report, *Life Cycle Analysis: Integrated Gasification Combined Cycle (IGCC) Power Plant (NETL, 2010c)*.

2.5.7.5 Supercritical Pulverized Coal (SCPC)

This plant is a 550 MW facility located at a greenfield site in southeast Illinois utilizing a single-train supercritical steam generator. Illinois No. 6 pulverized coal is conveyed to the steam generator by air from the primary air fans. The steam generator supplies steam to a conventional steam turbine generator. Air emission control systems for the plant include a wet limestone scrubber that removes sulfur dioxide, a combination of low-nitrogen oxides burners and overfire air, and a selective catalytic reduction unit that removes nitrogen oxides, a pulse jet fabric filter that removes particulates, and mercury reductions via co-benefit capture.

The carbon capture case is a 546 MW plant configured with 90 percent CCS utilizing an additional sulfur polishing step to reduce sulfur content and a Fluor Econamine FG Plus process. The captured CO₂ is compressed and transported 100 miles to an undefined geographical storage formation for permanent sequestration, in a saline formation.

Full description, input data and results for this power plant can be found in the report, *Life Cycle Analysis: Supercritical Pulverized Coal (SCPC) Power Plant (NETL, 2010e)*.

2.5.7.6 Existing Pulverized Coal (EXPC)

This case is an existing pulverized coal power plant that fires coal at full load without capturing carbon dioxide from the flue gas. This case is based on a 434 MW plant with a subcritical boiler that fires Illinois No. 6 coal, has been in commercial operation for more than 30 years, and is located in southern Illinois. The net efficiency of this power plant is 35 percent.

Full description, input data and results for this power plant can be found in the report, *Life Cycle Analysis: Existing Pulverized Coal (EXPC) Power Plant (NETL, 2010b)*.

2.5.7.7 U.S. 2007 Average Baseload Coal

Using a similar method to the fleet average natural gas baseload plant, a mean and weighted average efficiency of 35.1 percent were pulled from eGRID. Using the coal characteristics detailed in **Table 2-6**, a feed rate and emissions rate were created.

For each option, the transmission and distribution (T&D) of electricity incurs a 7 percent loss, resulting in the production of additional electricity and extraction of necessary fuel to overcome this loss. All upstream life cycle stages scale according to this loss factor.

Construction is included in the four NETL developed models. It accounts for less than 1 percent of overall greenhouse gas impact, and so was excluded from the total for the fleet average plants.

The performance characteristics of the power plants modeled in this analysis are summarized in **Table 2-7**. Note that for the average natural gas and coal power plants, low, nominal and high values are indicated.

Table 2-7: Power Plant Performance Characteristics

| Property | | Natural Gas | | | Coal | | | | | |
|-------------------------|--------|-------------|--------|---------|-------|---------------|-------|---------------|-------|-----------|
| | | NGCC | GTSC | Avg. NG | IGCC | IGCC (w/ CCS) | SCPC | SCPC (w/ CCS) | EXPC | Avg. Coal |
| Performance | | | | | | | | | | |
| Net Output | MW | 555 | 360 | > 200 | 640 | 556 | 550 | 546 | 434 | > 200 |
| Heat Rate ¹ | L | | | 7,334 | | | | | | 11,090 |
| | N | 6,798 | 11,323 | 7,043 | 8,756 | 10,458 | 8,687 | 12,002 | 9,749 | 10,321 |
| | H | | | 6,387 | | | | | | 9,708 |
| Efficiency | L | | | 46.5% | | | | | | 30.8% |
| | N | 50.2% | 30.1% | 48.4% | 39.0% | 32.6% | 39.3% | 28.4% | 35.0% | 33.1% |
| | H | | | 53.4% | | | | | | 35.1% |
| Capacity Fac. | % | 85% | 85% | > 60% | 80% | 80% | 85% | 85% | 85% | > 60% |
| Feedstocks | | | | | | | | | | |
| Natural Gas | cf/MWh | 6,619 | 11,025 | 6,858 | - | - | - | - | - | - |
| Ill. No. 6 Coal | lb/MWh | - | - | - | 730 | 876 | 745 | 1,036 | 734 | 649 |
| PRB Coal | lb/MWh | - | - | - | - | - | - | - | - | 355 |
| Air Emissions | | | | | | | | | | |
| CO ₂ | lb/MWh | 804 | 1,100 | 817 | 1,723 | 206 | 1,768 | 244 | 2,075 | 1,999 |
| CO ₂ Capture | % | n/a | n/a | n/a | n/a | 90% | n/a | 90% | n/a | n/a |

¹ L, N, H indicated Low, Nominal (default), and High values, respectively.

2.5.8 Summary of Key Model Parameters

The following table summarizes the key parameters that affect the life cycle results for the extraction of natural gas. This includes the amounts of methane emissions from routine activities, frequency and emission rates from non-routine operations, depths of different well types, flaring rates of vented gas, production rates, and domestic supply shares.

Table 2-8: Key Parameters for Six Types of Natural Gas Sources

| Property (Units) | Onshore | Associated | Offshore | Tight Sands | Shale | CBM |
|---|-----------------|-------------------|--------------------------|-------------------|--------------------|-------------------|
| Natural Gas Source | | | | | | |
| Production Rate (Mcf/day) (Range) | 66 (46 - 86) | 121 (85 - 157) | 2,800 (1,960 - 3,641) | 110 (77 - 143) | 274 (192 - 356) | 105 (73 - 136) |
| Natural Gas Extraction Well | | | | | | |
| Flaring Rate (%) | 51% (41 - 61%) | | | 15% (12 - 18%) | | |
| Well Completion (Mcf/episode) | 47 | | | 4,657 | 11,643 | 63 |
| Well Workover (Mcf/episode) | 3.1 | | | 4,657 | 11,643 | 63 |
| Well Workover Frequency (Episode/well/yr) | 1.1 | | | 3.5 | | |
| Liquids Unloading (Mcf/episode) | 23.5 | n/a | 23.5 | n/a | n/a | n/a |
| Liquids Unloading Frequency (Episodes/well) | 930 | n/a | 930 | n/a | n/a | n/a |
| Valve Emissions, Fugitive (lb CH ₄ /Mcf) | 0.11 | | 0.0001 | 0.11 | | |
| Other Sources, Point Source (lb CH ₄ /Mcf) | 0.003 | | 0.002 | 0.003 | | |
| Other Sources, Fugitive (lb CH ₄ /Mcf) | 0.043 | | 0.01 | 0.043 | | |
| Acid Gas Removal (AGR) and CO₂ Removal Unit | | | | | | |
| Flaring Rate (%) | | | | 100% | | |
| CH ₄ Absorbed (lb CH ₄ /Mcf) | | | | 0.04 | | |
| CO ₂ Absorbed (lb CO ₂ /Mcf) | | | | 0.56 | | |
| H ₂ S Absorbed (lb H ₂ S/Mcf) | | | | 0.21 | | |
| NM VOC Absorbed (lb NM VOC/Mcf) | | | | 6.59 | | |
| Glycol Dehydrator Unit | | | | | | |
| Flaring Rate (%) | | | | 100% | | |
| Water Removed (lb H ₂ O/Mcf) | | | | 0.045 | | |
| CH ₄ Emission Rate (lb CH ₄ /Mcf) | | | | 0.0003 | | |
| Valves & Other Sources of Emissions | | | | | | |
| Flaring Rate (%) | | | | 100% | | |
| Valve Emissions, Fugitive (lb CH ₄ /Mcf) | | | | 0.0003 | | |
| Other Sources, Point Source (lb CH ₄ /Mcf) | | | | 0.02 | | |
| Other Sources, Fugitive (lb CH ₄ /Mcf) | | | | 0.03 | | |
| Natural Gas Compression at Gas Plant | | | | | | |
| Compressor, Gas-powered Reciprocating (%) | 100% | 100% | | 100% | 75% | 100% |
| Compressor, Gas-powered Centrifugal (%) | | | 100% | | | |
| Compressor, Electrical, Centrifugal (%) | | | | | 25% | |
| Natural Gas Emissions on Transmission Infrastructure | | | | | | |
| Pipeline Transport Distance (mi.) | | | | 604 (483 - 725) | | |
| Pipeline Emissions, Fugitive (lb CH ₄ /Mcf-mi.) | | | | 0.0003 | | |
| Natural Gas Compression on Transmission Infrastructure | | | | | | |
| Distance Between Compressors (mi.) | | | | 75 | | |
| Compressor, Gas-powered Reciprocating (%) | | | | 78% | | |
| Compressor, Gas-powered Centrifugal (%) | | | | 19% | | |
| Compressor, Electrical, Centrifugal (%) | | | | 3% | | |

3 Inventory Results

This section includes upstream results for the average production case, marginal upstream results, and results after conversion to electricity.

3.1 Average Upstream Inventory Results

This analysis defines upstream activities as the raw material acquisition and transport activities that are necessary for the delivery of fuel to a power plant. The results of this analysis include the upstream GHG emissions for natural gas. For the natural gas supply chain, upstream includes well operations and natural gas processing activities, as well as the pipeline transport of natural gas from the extraction site to a power plant.

Figure 3-1: Upstream Cradle-to-gate Natural Gas GHG Emissions by Source

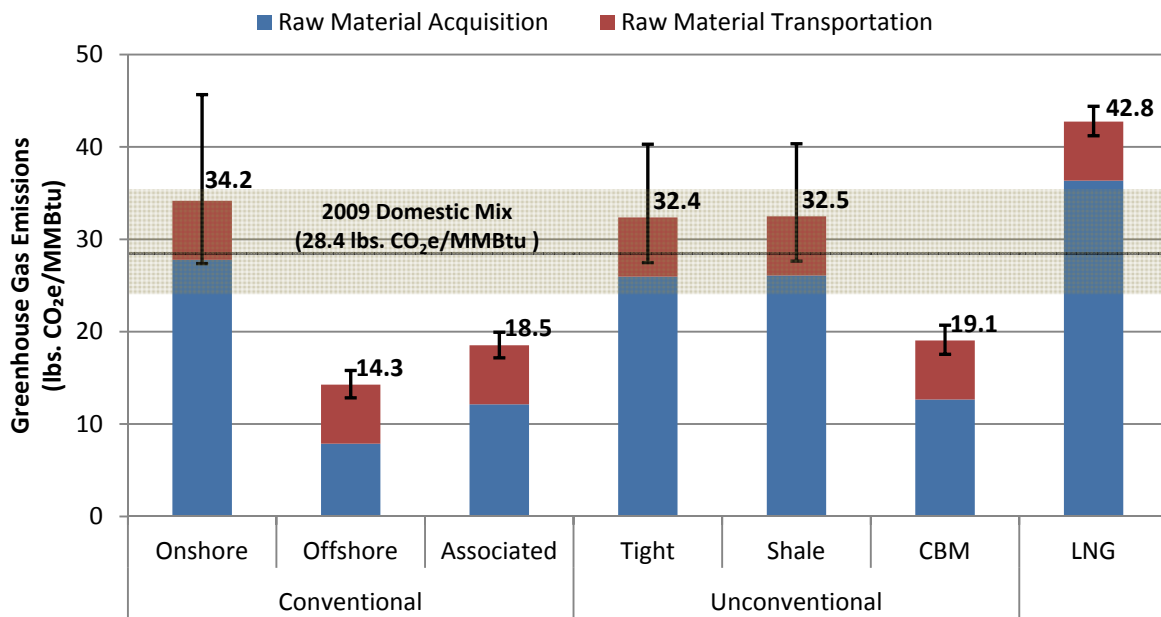


Figure 3-1 shows the comparative upstream greenhouse gases of the six sources of domestic gas, imported liquefied natural gas, and the 2009 mix of all of those sources, broken out by life cycle stage. These results are based on IPCC 100-year GWP. The domestic average of 28.4 lbs. CO₂e/MMBtu and its associated uncertainty are shown overlaying the results for the other types of gas. This average is calculated using the percentages shown in Table 2-2. It is worth noting here that the RMT result is the same for all types of natural gas. It is assumed in this study that natural gas is a commodity that is indistinguishable once put on the transport network, so the distance traveled is the same for all types of natural gas. The distance parameter is adjustable, so if a natural gas type with a short distance to markets were evaluated, the RMT value would be smaller.

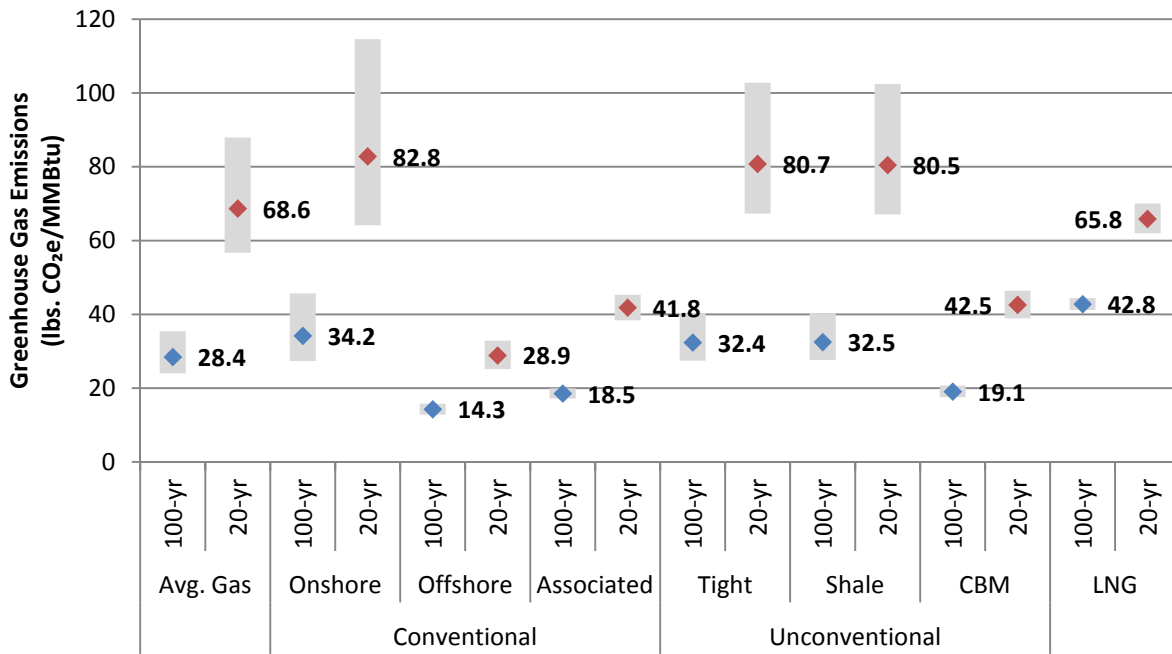
Offshore sourced natural gas has the lowest greenhouse gases of any source. This is due to the very high production rate of offshore wells and an increased emphasis on controlling methane emissions for safety and risk-mitigation reasons.

Imported gas has a significantly higher greenhouse gases than even domestic unconventional extraction. It is fundamentally an offshore extraction process, which has the lowest GHGs of all the

sources. The additional impact is due to the refrigeration, ocean transport and liquefaction processes. Uncertainty is highest for the unconventional sources due to high episodic emissions (well completions, workovers, etc.) and a wide range of observed production rates to allocate those emissions.

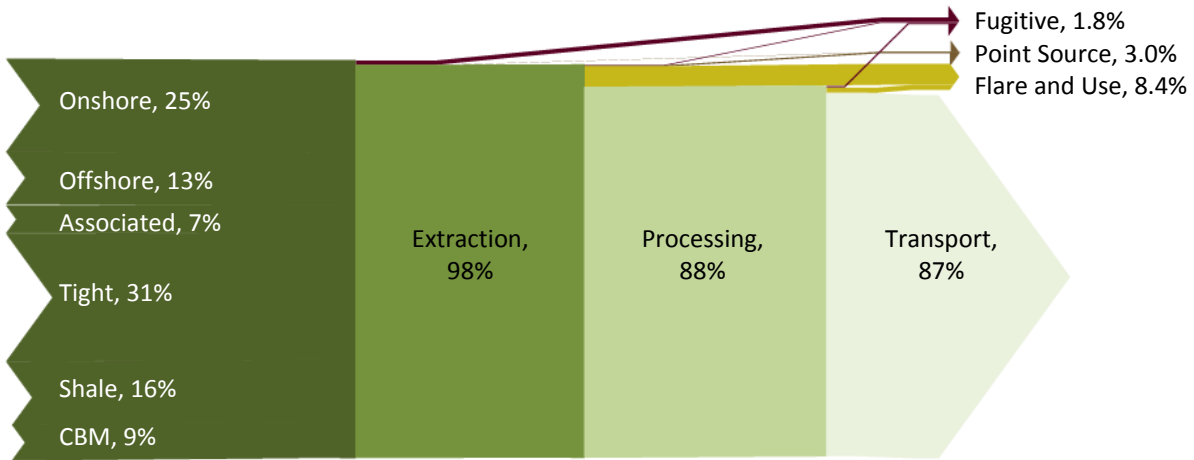
The key sources of GHG emissions in the natural gas supply chain are the combustion of fossil fuels and the venting of methane from natural gas processing and compression equipment.

Figure 3-2: Upstream Cradle-to-gate Natural Gas GHG Emissions by Source and GWP



The results in **Figure 3-2** compare the basic results from **Figure 3-1** across two sets of global warming potentials (detailed in **Table 2-1**). Converting the inventory of greenhouse gases to 20-year GWP, where methane’s factor increases from 25 to 72, magnifies the difference between conventional and unconventional sources of natural gas, and the importance of methane losses to the cradle-to-gate GHG results.

Figure 3-3: Cradle-to-Gate Reduction in Extracted Natural Gas



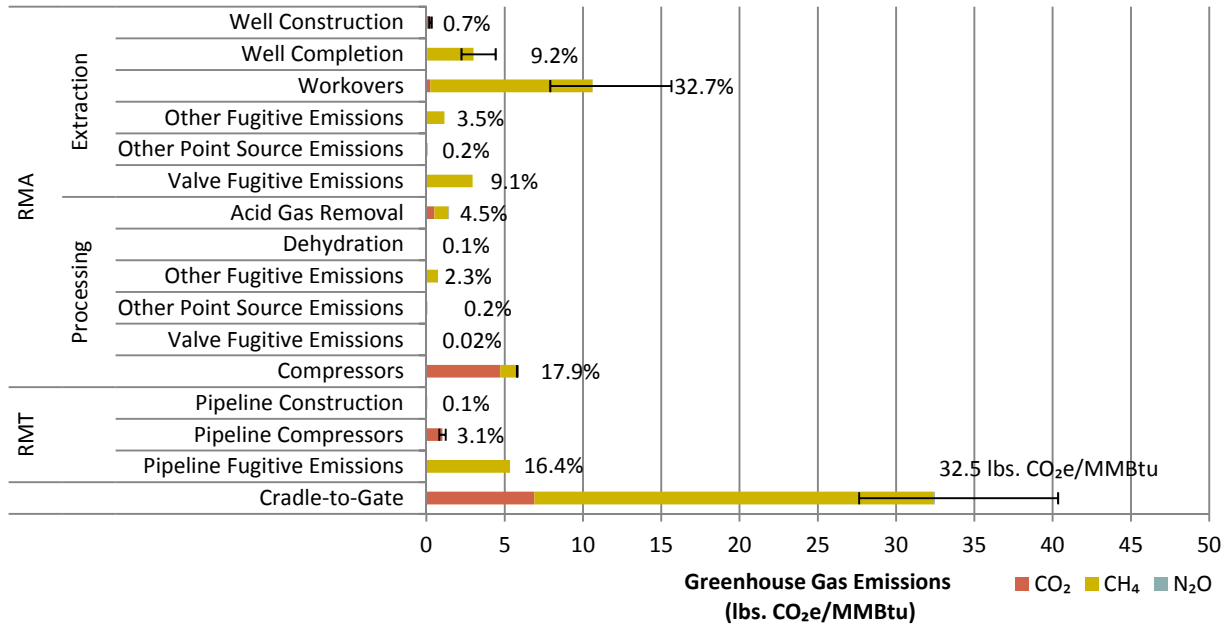
The Sankey diagram shown in **Figure 3-3** shows the reduction in natural gas (not solely methane) from extraction to delivery at the plant gate. This information is also not weighted by global warming potential. **Table 3-1** shows the same information in table form. Of the natural gas extracted from the ground, only 87 percent is delivered to the plant or city gate; 13 percent is either used internally for power, released at a point source and then flared – if applicable, or lost as a fugitive emission. It is important to recognize that not all of this gas is emitted to the atmosphere. In fact, 64 percent of the reduction in natural gas is used to power various processing equipment, most significantly compressors providing motive force for the natural gas. Further, 23 percent are point source emissions, generally concentrated enough to be flared; this, importantly from a climate change perspective, converts the methane to carbon dioxide. Only 13 percent of emissions are considered fugitive: spatially separated emissions difficult to capture or control.

Table 3-1: Natural Gas Losses from Extraction and Transportation

| Process | Raw Material Acquisition | | Transport | Total |
|--|--------------------------|------------|-----------|--------|
| | Extraction | Processing | | |
| Extracted from Ground | 100.0% | | | 100.0% |
| Fugitive Losses | 1.2% | 0.1% | 0.5% | 1.8% |
| Point Source Losses (Vented or Flared) | 0.8% | 2.2% | 0.0% | 3.0% |
| Flare and Fuel Use | 0.0% | 7.6% | 0.8% | 8.4% |
| Delivered to End User | | | | 86.9% |

By expanding the underlying data in NETL’s model, a better understanding of the key contributions to natural gas emissions can be achieved. **Figure 3-4** shows the GHG contribution of specific extraction and transport activities for the Barnett Shale profile. This figure further shows the contribution of methane (CH₄), nitrous oxide (N₂O) and carbon dioxide (CO₂) to the total greenhouse gases. Similar data exists for each source of natural gas, as well as for the domestic average.

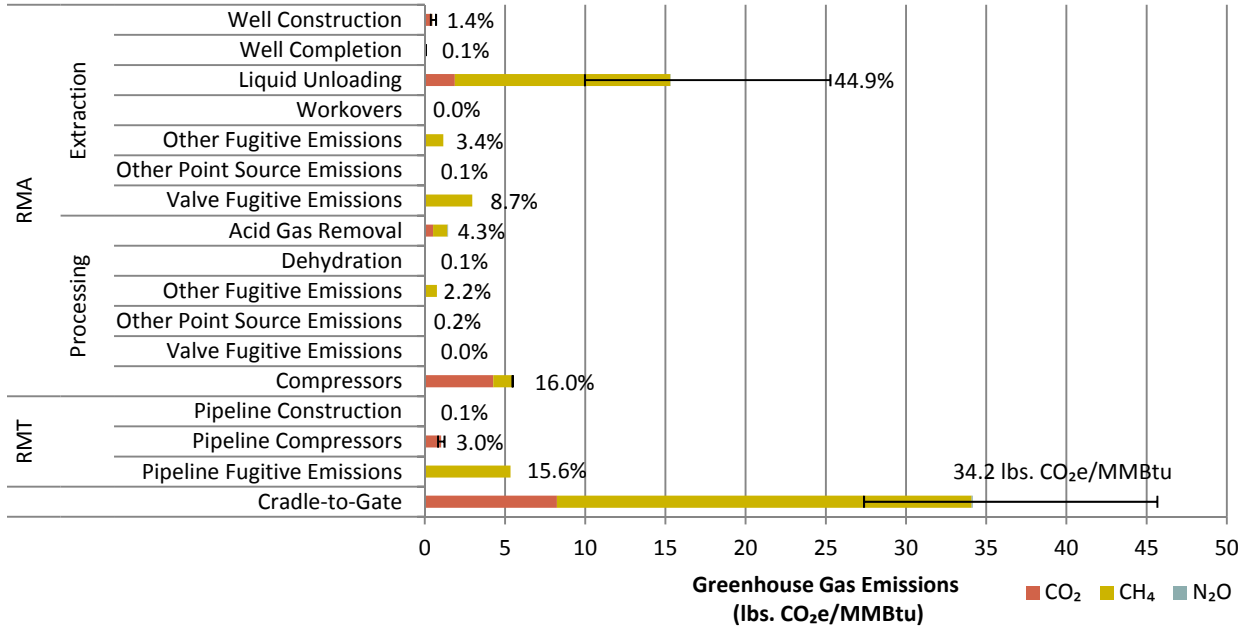
Figure 3-4: Expanded Greenhouse Gas Results for Barnett Shale Gas



This figure shows clearly how important methane is to the total greenhouse gas emissions. In most energy systems, carbon dioxide is the primary concern, but for natural gas extraction, processing and transport, the methane drives the result, and most of the uncertainty. With this unconventional gas, the importance (and associated uncertainty) associated with episodic emissions such as well completion and workover can be seen as well. Well construction, on the other hand, contributes less than 1 percent to the total. Moreover, from the compressors at the last stage of the processing step along with the compressor operations and fugitive emissions on the pipeline, the importance of transport can be seen from these results.

Figure 3-5 shows similar cradle-to-gate results for the natural gas extracted from conventional onshore wells. As with the shale profile, the major contributors are the fuel use and fugitive emissions from the transport, and episodic emissions like liquid unloading. Liquid unloading along contributes 45 percent to the total emissions, and the majority of the uncertainty as well. The uncertainty indicated here is due to a wide range in production rate, not the emission factor for liquids unloading. As discussed in the modeling method, production rate is used to apportion episodic emissions.

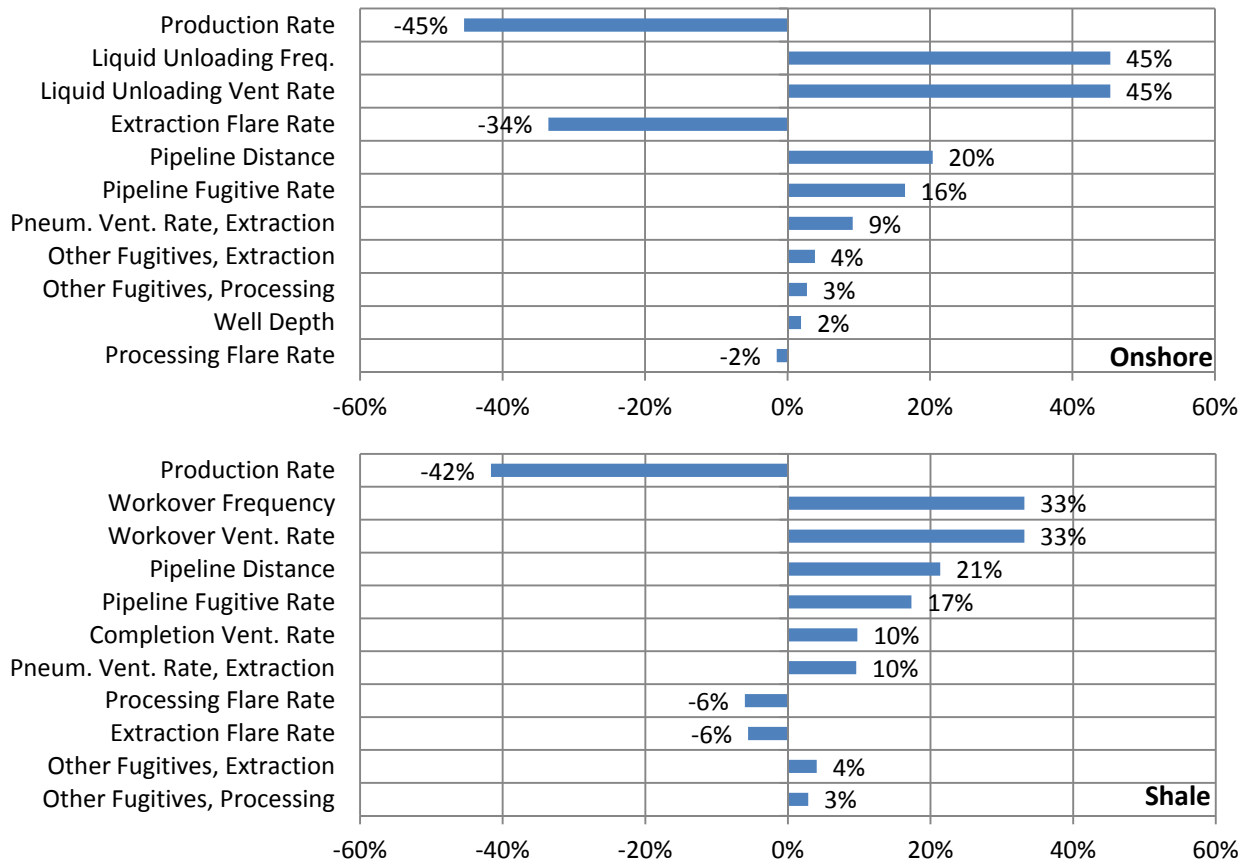
Figure 3-5: Expanded Greenhouse Gas Results for Onshore Natural Gas



This analysis uses a parameterized modeling approach that allows the alteration and subsequent analysis of key variables. Doing so allows the identification of variables that have the greatest effect on results. Sensitivity results are shown in **Figure 3-6**. Parameters were adjusted and displayed regardless of whether uncertainty information was collected for that parameter. Percentages above are relative to a unit change in parameter value; all parameters are changed by the same percentage, allowing comparison of the magnitude of change to the result across all parameters. Positive results indicate that an increase in the parameter leads to an increase in the result. A negative value indicates an inverse relationship; an increase in the parameter would lead to a decrease in the overall result.

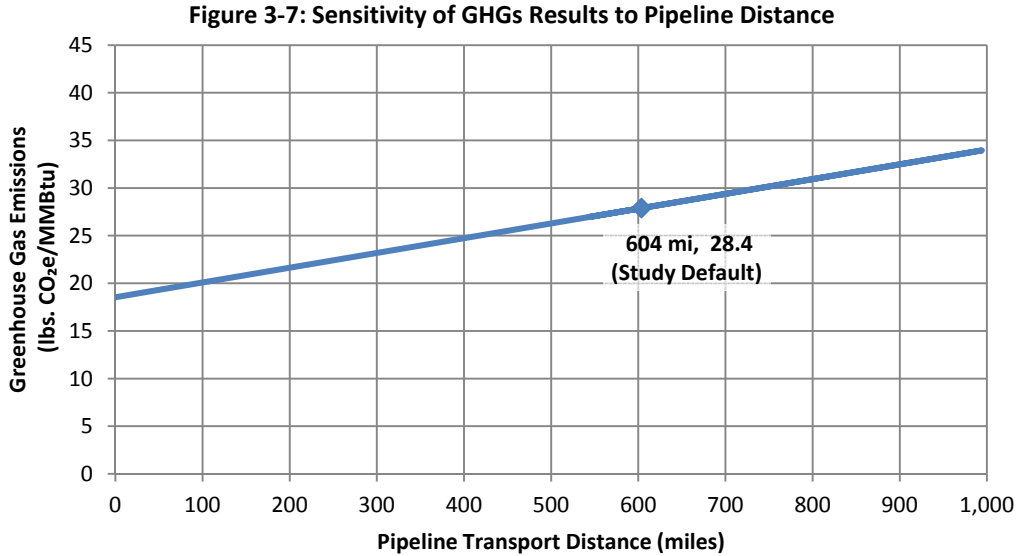
For example, a 5 percent increase in shale Production Rate would result in a 2.1 percent (5 percent of 42 percent) decrease in cradle-to-gate GHGs, from 32.5 to 31.8 lbs. CO₂e/MMBtu. A corresponding 5 percent increase in onshore Production rate results in a 2.3 percent decrease to 33.4 lbs. CO₂e/MMBtu. Thus, onshore is more sensitive to changes in production rate than shale gas.

Figure 3-6: Sensitivity of Onshore and Shale GHGs to Changes in Parameters



The results in **Figure 3-6** show that both the onshore and shale profiles are sensitive to changes in pipeline distance, which is currently set to 604 miles for all profiles. As more unconventional sources like Marcellus shale which is close to major demand centers (New York, Boston, Toronto) come on the market, the average distance natural gas has to travel will go down, decreasing the overall impact.

The pipeline transport of natural gas is inherently energy intensive because compressors are required to continuously alter the physical state of the natural gas in order to maintain adequate pipeline pressure. Further, the majority of compressors on the U.S. pipeline transmission network are powered by natural gas that is withdrawn from the pipeline. **Figure 3-7** shows the sensitivity of natural gas losses to pipeline distance. The study default for domestic sources of natural gas is 604 miles, which was determined by solving for the distance at which the per-mile emissions were equivalent to the U.S. annual natural gas transmission methane emissions in 2009. See **Appendix A** for full discussion on determining a default distance.



3.2 Results for Marginal Production

Marginal production is defined here as the next unit of natural gas produced not included in the average, presumably from a new, highly productive well for each type of natural gas. Since older, less productive wells are ignored as part of these results, the production rate per well is much higher, episodic emissions are spread across more produced gas, and the corresponding GHG inventory is lower. **Table 3-2** shows the production rate assumptions used for both the average and marginal cases.

Table 3-2: Production Rate Assumptions for Average and Marginal Cases

| Source | Well Count | Dry Production (Tcf) | Production Rate (Mcf/day) | | | | | |
|-------------|------------|----------------------|---------------------------|----------|----------|----------|----------|----------|
| | | | Average | | | Marginal | | |
| | | | N | L (-30%) | H (+30%) | N | L (-30%) | H (+30%) |
| Onshore | 216,129 | 5.2 | 66 | 46 | 86 | 593 | 297 | 1,186 |
| Offshore | 2,641 | 2.7 | 2,801 | 1,961 | 3,641 | 6,179 | 3,090 | 12,358 |
| Associated | 31,712 | 1.4 | 121 | 85 | 157 | 399 | 200 | 798 |
| Tight Sands | 162,656 | 6.6 | 111 | 78 | 144 | 110 | 77 | 143 |
| Shale | 32,797 | 3.3 | 274 | 192 | 356 | 274 | 192 | 356 |
| CBM | 47,165 | 1.8 | 105 | 73 | 136 | 105 | 73 | 136 |

Results are shown below in **Table 3-3**. The marginal and average production rates for the unconventional sources (tight, shale and CBM) were identical, and so there is no change shown below. There was a significant change in the production rate for all the mature conventional sources. Large numbers of the wells from each of these sources are nearing the end of the useful life, and have dramatically lower production rates, bringing the average far below what would be expected of a new well of each type.

Table 3-3: Average and Marginal Upstream Greenhouse Gas Emissions (lbs CO₂e/MMBtu)

| Source | | Average | Marginal | Percent Change |
|-----------------------|------------------|---------|----------|----------------|
| Conventional | Onshore | 34.2 | 20.1 | -41.2% |
| | Offshore | 14.3 | 14.1 | -1.4% |
| | Associated | 18.5 | 18.4 | -0.8% |
| Unconventional | Tight | 32.4 | 32.4 | 0.0% |
| | Shale | 32.5 | 32.5 | 0.0% |
| | Coal Bed Methane | 19.1 | 19.3 | 1.4% |
| Liquefied Natural Gas | | 42.8 | 42.5 | -0.6% |

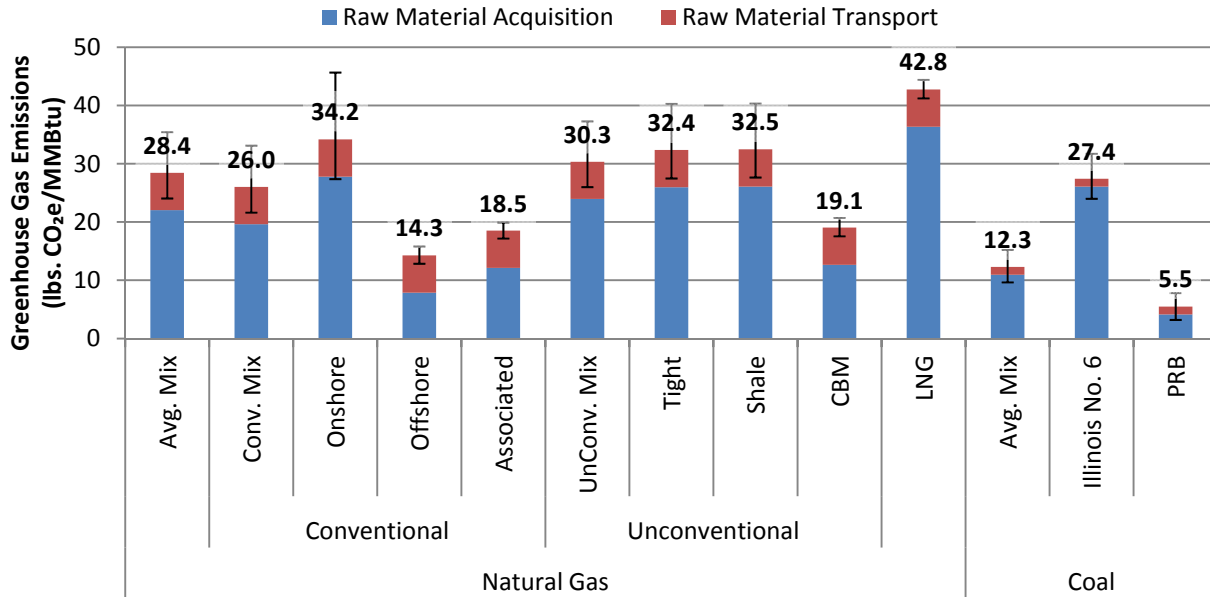
Interestingly, although the production rates for both associated gas and offshore gas change significantly, there is little change to the upstream value: a drop of 0.8 percent and 1.4 percent respectively. This has to do with the characteristics of these types of wells; the flow of natural gas in offshore wells is so strong that there is no need to periodically perform liquids unloading, and for associated wells, the petroleum co-product is constantly removing any liquid in the well. This means the only episodic emission (one which would need to be allocated by lifetime production of the well) is the construction or completion of the well, which is small in both cases, as a percentage of overall emissions.

That leaves onshore conventional production as the only source which shows a significant difference (a drop of 41.2 percent) between the average and marginal production. There are over 200,000 active onshore conventional wells, over 80 percent of which have daily production below the average rate of 138 Mcf/day (EIA, 2010). Yet, when this marginal natural gas is run through electricity generation, there is only a 7 percent drop in greenhouse gas emissions.

3.3 Comparison to Other Fossil Energy Sources

Additional insight can be gained by comparing the life cycle of natural gas power to those of coal. The upstream GHG emissions for various fuels are shown in **Figure 3-8**.

Figure 3-8: Comparison of Upstream GHG Emissions for Various Feedstocks

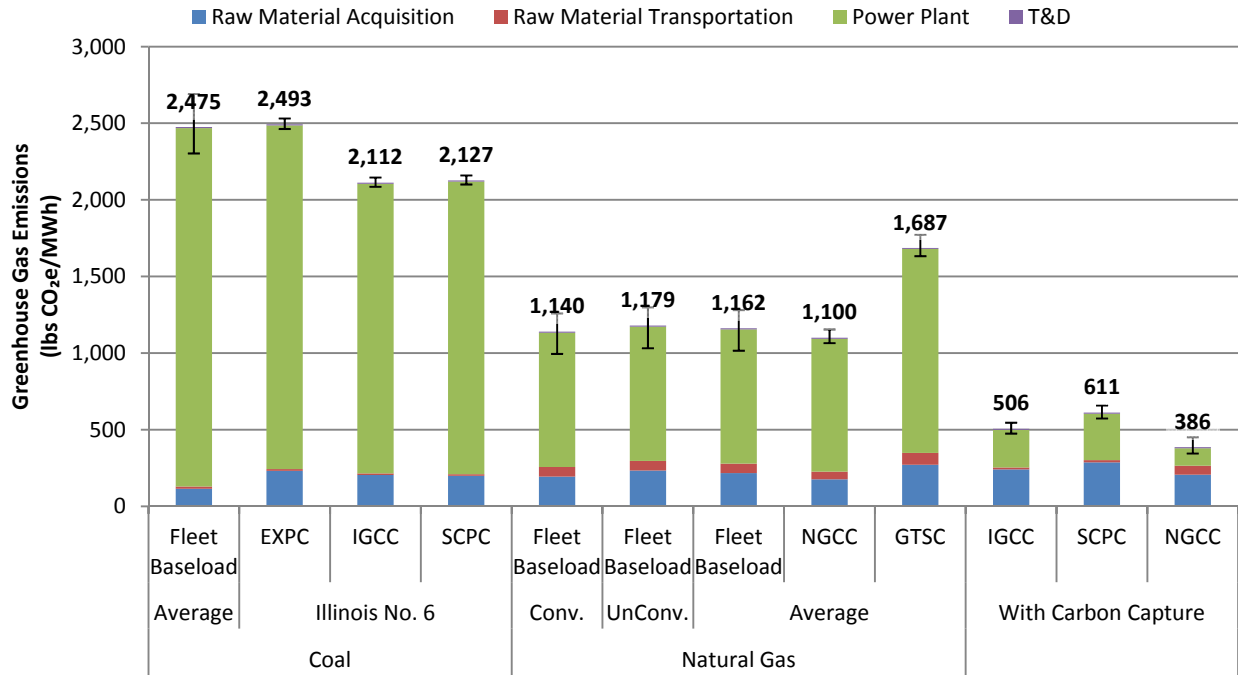


Compared on an upstream energy basis, natural gas has higher GHG emissions than coal. Comparing the domestic mixes from **Figure 3-8**, natural gas is nominally 116 percent more greenhouse gas intense than coal. Gassier bituminous coal such as Illinois No. 6 is more comparable, but only makes up 31 percent of domestic consumption on an energy basis.

3.4 Role of Energy Conversion

The per unit energy upstream emissions comparisons shown above are somewhat misleading in that a unit of coal and natural gas often provide different services. If they do provide the same service, they often do so with different efficiencies—it is more difficult to get useful energy out of coal than it is out of natural gas. To provide a common basis of comparison, different types of natural gas and coal are run through various power plants and converted to electricity. Note that there are alternative uses of both fuels, and as such, different bases on which they could be compared. However, in the United States, the vast majority of coal is used for power production, and so provides the most relevant comparison. **Figure 3-9** compares results for natural gas and coal power on the basis of 1 MWh of electricity delivered to the consumer. In addition to the NETL baseline fossil plants with and without carbon capture and sequestration, these results include a simple cycle gas turbine (GTSC) and representations of fleet average baseload coal and natural gas plants, as described in **Section 2.5.7**.

Figure 3-9: Life Cycle GHG Emissions for Electricity Production



In contrast to the upstream results, which showed a significantly higher GHGs for natural gas than coal, these results show that natural gas power, on a 100-year GWP basis, has a much lower impact than coal power without capture, even when using unconventional natural gas. Even when using less efficient simple cycle turbines, which provide peaking power to the grid, there are far fewer greenhouse gases emitted than for coal-fired power. Because of different the different roles played by these plants, the fairest comparison is the domestic mix of coal run through an average baseload coal power plant with the domestic mix of natural gas run through the average baseload natural gas plant. In that case, the coal-fired plant has emissions of 2,475 lbs. CO₂e/MWh, more than double the emissions of the natural –gas fired plant at 1,162 lbs. CO₂e/MWh.

Figure 3-10 shows the same results but applying and comparing 100- and 20-year IPCC global warming potentials to the inventoried greenhouse gases.

Figure 3-10: Comparison of Power Production GHG Emissions on 100- and 20-year GWPs

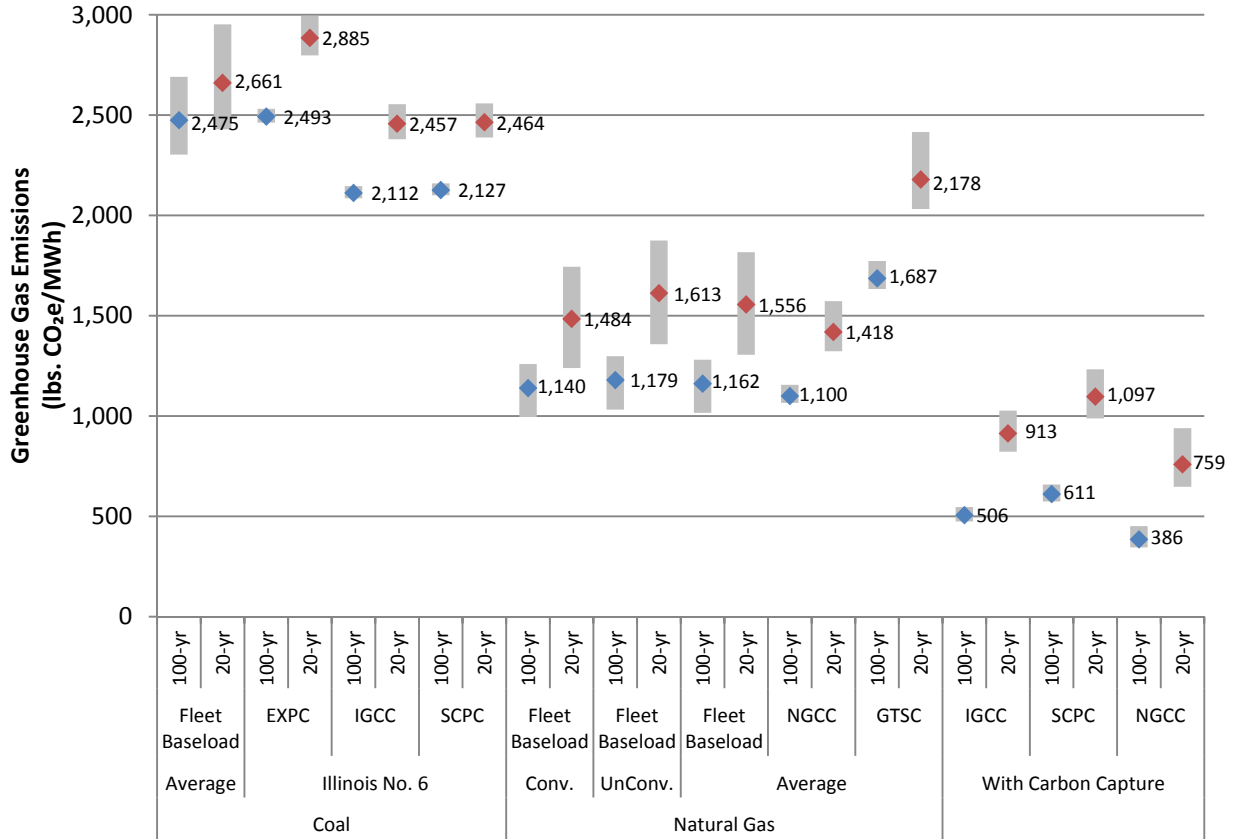


Figure 3-10 shows that even when using a GWP of 72 for CH₄ to increase the relative impact of upstream methane from natural gas, gas-fired power still has lower GHGs than coal-fired power. This conclusion holds across a range of fuel sources (conventional vs. unconventional for natural gas, bituminous vs. average for coal) and a range of power plants (GTSC, NGCC, average for natural gas, and IGCC, SCPC, EXPC, and average for coal). The one situation where this conclusion changed is the use of unconventional natural gas in an NGCC unit with carbon capture compared to an IGCC unit with carbon capture. The high end of the range overlaps the nominal value for IGCC in this situation.

4 Discussion

The following section contains a comparison of the results of this analysis to other natural gas LCAs, a discussion on data limitations, recommendations for improvement and final conclusions.

4.1 Comparison to Other Natural Gas LCAs

Authors at universities and other government labs have conducted research on the natural gas life cycle. The methods and conclusions of three such papers are summarized below.

Life Cycle Assessment of a Natural Gas Combined Cycle Power Generation System (Spath & Mann, 2000)

This NREL study is somewhat dated, having been published in 2000, but using data from the 1990s. It is a high quality study, which makes solid assumptions and tests those assumptions with documented sensitivity analysis. It uses national, annual, top-down information to develop the upstream emissions for natural gas extraction and transportation. Because of this, there are no data specific to unconventional extraction. This study includes not only greenhouse gases but select criteria air emissions and an energy balance. A qualitative impact assessment is performed as well.

Comparative Life-Cycle Air Emissions of Coal, Domestic Natural Gas, LNG, and SNG for Electricity Generation (Jaramillo, Griffin, & Matthews, 2007)

This widely cited paper is the most recent publicly available, peer-reviewed study that directly compares life cycle greenhouse gas emissions of power generated from natural gas and coal. Due to concerns regarding gas price volatility at the time the paper was being written, it also includes a comparison of LNG and synthetic natural gas (SNG) from coal. Rather than attempting to represent the next megawatt-hour generated by using best available technology, it looks at average current megawatt-hours generated, so plant efficiencies tend to be lower and emission factors higher. It mixes technologies (NGCC vs. GTSC) and roles (baseload vs. peaking). Like the NREL study, the upstream emissions for both natural gas and coal are top-down numbers. These values are somewhat dated, and represent a homogeneous gas supply rather than breaking out unconventional extraction.

Development of a Top Down Screening Model Using 2011 EPA Greenhouse Gas Inventory

Although this study uses emission factors from the EPA that went into building the 2011 U.S. Greenhouse Gas Inventory, it did not use the annual emissions estimates to generate a top-down value. Rather, some of the EPA emission factors were applied against specific activities, combined with other data sources and standard engineering calculations in a comprehensive hybrid bottom-up approach.

For comparison purposes, NETL performed a top-down analysis of 2009 domestic natural gas production using EPA's 2011 GHG inventory. This top-down approach was not a comprehensive LCA, but was a screening method that resulted in an aggregated, national-level estimate of GHG emissions. The top-down approach gave a GHG result of 36.6 lbs. CO₂e/MMBtu of delivered natural gas to a large end user, with +30 percent and -19 percent uncertainty. NETL's comprehensive LCA model of natural gas gives a GHG result of 28.4 lbs. CO₂e/MMBtu of delivered natural gas, which is 24 percent lower than the top-down value derived from EPA's national inventory. The nominal top-down number from EPA's inventory is within NETL's uncertainty range, but NETL and EPA use many of the same emission factors for natural gas production, and thus an explanation of the 24 percent difference is necessary.

An overarching reason for the difference between EPA's national inventory and NETL's natural gas life cycle analysis model is that EPA's inventory is based on the emissions reported for an entire industry sector over one year, while NETL's model accounts for the operating characteristic of six types of natural gas extraction technologies over a 30-year period and then mixes the six types according to the 2009 U.S. natural gas supply profile. Three specific examples of this fundamental difference between modeling approaches are as follows:

1. A difference in method between activity-based scaling to the national level vs. well-specific production rates that scale results to each of six extraction types.
2. Differences in episodic emission factors for tight gas and the contribution of tight gas to the national inventory.
3. Time series discrepancies inherent in EPA's episodic emission factors.

Clarification on these differences is provided below.

For each type of natural gas well, NETL apportions episodic emission factors based on the production rate of a single well. These apportioned emissions are then compiled according to the relative contribution of each well type to the domestic mix to arrive at the domestic average emissions. EPA's national GHG inventory, on the other hand, does not use well production rates, but uses well activity counts for conventional and unconventional wells to scale up the episodic emission factors to a national level. It is possible that the production rates of the wells that were sampled during the development of EPA's episodic emission factors do not align with the average well production rates applied by NETL. Or the activity counts used by EPA do not align with the contribution of the six natural gas types to the national mix as modeled by NETL.

When modeling tight gas, NETL made adjustments to EPA's emission factors for well completions and workovers. A close look at EPA's documentation (EPA, 2011a) indicates that its unconventional completion and workover emission factors are representative of high-pressure, tight gas wells in the San Juan and Piceance Basins that were completed using a horizontal hydraulic fracturing method and have a high, for tight gas basins, EUR of approximately 2 to 4 BCF. NETL's survey of tight gas production in the U.S. determined that an EUR of 1.2 BCF is more representative of average U.S. tight gas production. The pressure of a well (and, in turn, the volume of natural gas released during completion) is associated with the production rate of a well and therefore was used to scale the methane emission factor for tight gas well completion and workovers. NETL uses an emission factor of 3,670 Mcf CH₄ per episode for the completion and workover of tight gas wells. It is worth noting that EPA does not distinguish between tight sands and shale gas in the annual inventory, a general category of unconventional natural gas is characterized by low and high pressure formations. NETL applied EPA's unconventional completion and workover emission factor for low pressure formations (49.57 Mcf CH₄) reported in Subpart W Technical Support Document (EPA, 2011a) to the coal bed methane well profile and the corresponding high pressure well emission factor to shale gas based on the correlation of representative EUR of 3 BCF for Barnett Shale and the San Juan and Piceance Basin EUR's representing a range of 2 to 4 BCF. While the EPA Subpart W Technical Support Document detailed the results for unconventional well completions and workovers for low pressure formations, the annual inventory (EPA, 2011a) discusses unconventional well activity as a single category assumed to be completed by hydraulic fracture, for the purposes of the inventory, and applies the high pressure formation emission factor of 9,175 Mcf CH₄ for all unconventional well completions and workovers in the annual activity count.

The differences between the top-down and comprehensive approaches is further influenced by whether or not EPA explicitly accounts for tight gas production or simply includes tight gas within its conventional onshore natural gas activity factors. Tight gas represents 31 percent of the 2009 U.S. domestic natural gas supply, and thus the results for NETL’s domestic mix are sensitive to changes in the tight gas results (the extent of this sensitivity is demonstrated by the tornado chart for the domestic natural gas mix). It is not clear if EPA includes tight gas within its conventional or unconventional category. If EPA accounts for tight gas in its conventional category, then liquids unloading would be incorrectly assigned to tight gas production, which would result in an overstated result. Alternatively, if EPA accounts for tight gas in its unconventional category, then a well completion and workover emission factor based on high production tight gas formations using horizontal hydraulic fracture was applied, which would result in an overstated result. This difference is only relevant in the comparative context between the two modeling approaches (screening versus comprehensive life cycle analysis). With respect to the purpose of the EPA national inventory approach, the effects are minimized based on the granularity of the overall analysis and the comparison of results at the national sector level. As described above, NETL adjusted the episodic emission factors for tight gas and coal bed methane based on well completion method and production profile.

EPA’s documentation of unconventional emission factors are provided in its Subpart W document, which is the basis for its national inventory results (EPA, 2011a). EPA’s 2009 GHG inventory is representative of 2009 natural gas production; however, a close look at EPA’s Subpart W document reveals that the episodic emission factors are based on relatively small samples of natural gas wells from 2006 and 2007. It is common for LCAs to use data from a broad range of years. However, the behavior of the natural gas industry was especially volatile between 2007 and 2009. The imposition of emission factors that are representative of 2006 and 2007 upon other natural gas data that are representative of anomalous activity in 2009 creates a time-series lag that introduces uncertainty to the emission factor.

Figure 4-1: Natural Gas Well Development vs. Natural Gas Production (EIA, 2011b, 2011c)

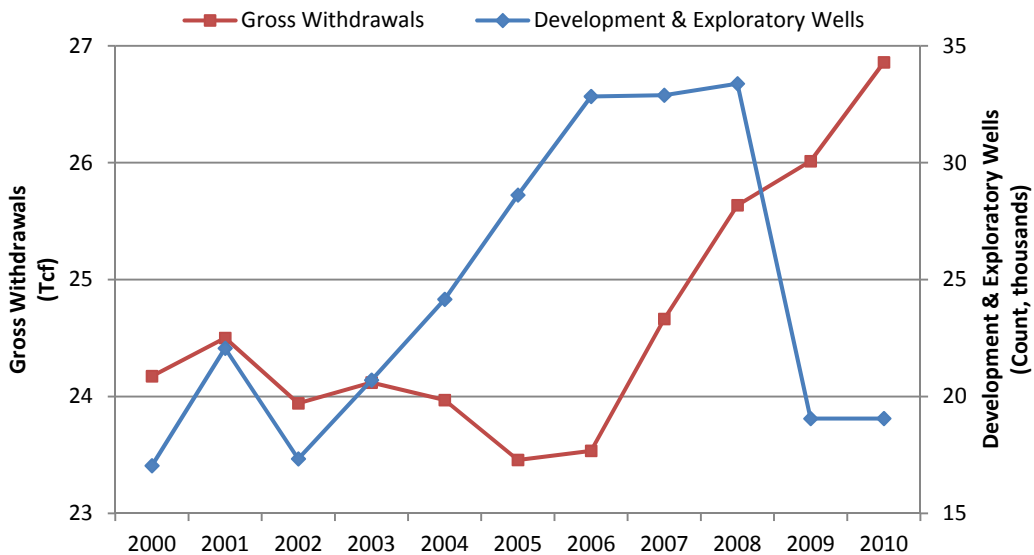


Figure 4-1 shows how increases in natural gas withdrawals lag between five and six years behind the increase in natural gas well drilling activity. Using a numerator with 2006 to 2007 data for well

activity, and 2009 data for withdrawals for the numerator could cause an undefined level of uncertainty in the emission factor. The modeling approaches used by EPA and NETL (as described in the first item above) react differently to this time-series lag. It is possible that NETL’s model diminishes these effects because it amortizes the emissions over a 30-year operating period. **Table 4-1** shows the differences among key parameters of the NETL and EPA models.

Table 4-1: Parameter Comparison between NETL and EPA Natural Gas Modeling

| Property ¹ | Units | NETL | | | | | | EPA | |
|---------------------------------|------------------------------|---------|--------|----------|--------------------------|---------------|------------------|---------|---------|
| | | Onshore | Assoc. | Offshore | Tight Sands ² | Barnett Shale | CBM ³ | Conv. | Unconv. |
| Contribution to 2009 Mix | Percent | 25% | 7% | 13% | 31% | 16% | 9% | n/a | n/a |
| Production Rate (30-yr average) | Mcf/day | 66 | 121 | 2,800 | 110 | 274 | 105 | n/a | n/a |
| Active Wells (2007) | Count | n/a | n/a | n/a | n/a | n/a | n/a | 431,035 | 41,790 |
| Flaring Rate at Well | Percent | 51% | 51% | 51% | 15% | 15% | 51% | 51% | 15% |
| Completion Emissions | Mcf CH ₄ /episode | 36.7 | 36.7 | 36.7 | 3,670 | 9,175 | 49.6 | 36.7 | 9,175 |
| Workover Emissions | Mcf CH ₄ /episode | 2.5 | 2.5 | 2.5 | 3,670 | 9,175 | 49.6 | 2.5 | 9,175 |
| Workover Frequency | Episodes/year | 0.04 | 0.04 | 0.04 | 0.12 | 0.12 | 0.12 | 0.04 | 0.12 |
| Liquids Unloading Emissions | Mcf CH ₄ /episode | 18.5 | n/a | 18.5 | n/a | n/a | n/a | 18.5 | n/a |
| Liquids Unloading Frequency | Episodes/year | 31 | n/a | 31 | n/a | n/a | n/a | 31 | 31 |

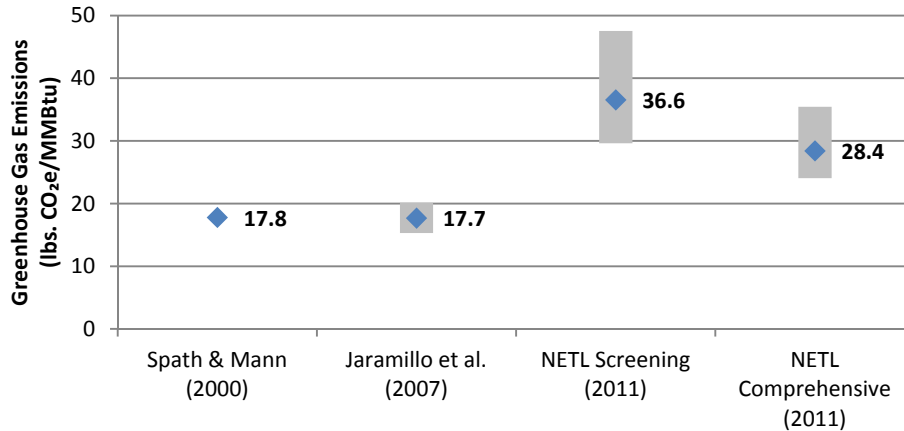
Figure 4-2 shows comparative greenhouse gas emissions from the three studies reviewed above. Results from each study were converted to a common basis of 100-year Global Warming Potential in pounds CO₂e per MMBtu gas delivered. The NREL study did not have an explicit range of values, so the central estimate is shown. For Jaramillo et al., the central estimate is the average of the high and low values.

¹ All emission rates are prior to flaring.

² The tight sands emission factor for well completions and workovers was calculated by NETL by reducing EPA’s completion and workover factor (3,670 Mcf CH₄) for unconventional wells. The emission rates for completions and workovers are associated with the production rates and reservoir pressures of a well.

³ The CBM emission factor for well completions and workovers (49.57 Mcf CH₄) is from EPA’s documentation of low pressure wells. While CBM wells are an unconventional source of natural gas, they have a low reservoir pressure and thus have lower emission rates from completions and workovers.

Figure 4-2: Comparison of Natural Gas Upstream GHGs from Other Studies



4.2 Data Limitations

A key objective of an LCA is to normalize all data to a common basis (the functional unit). Like all LCAs, this analysis is limited by data uncertainty and data limitations. Key instances of data uncertainty and limitation are summarized below.

4.2.1 Data Uncertainty

Episodic emissions, natural gas production rates, flaring rates, and pipeline distance are four areas of data uncertainty in this analysis and represented within the study results.

Episodic emission factors include the non-routine release of natural gas during well completion, workovers, and liquid unloading. The results of this analysis are sensitive to these episodic emissions. The data for episodic emissions from natural gas wells is limited to a relatively small sample of wells and includes data going back as far as 1996 (EPA, 2011a). These emission factors are not necessarily applicable to all natural gas wells. For instance, it is likely that some unconventional wells have been completed using best practices and thus have low completion emissions, while some conventional wells have been completed with poor practices and thus have high completion emissions. However, there is no basis for claiming that a more recent, larger sampling of natural gas wells would increase or decrease these emission factors.

This analysis uses the production rate for each type of natural gas well for apportioning episodic emissions to a unit of natural gas production. The production rates of unconventional natural gas wells (Barnett Shale, tight gas, and CBM wells) are based on estimated ultimate recovery (EUR) data that are specific to each formation and have specific geographical constraints (Lyle, 2011). Representativeness of unconventional production rate data provides a reasonable confidence range of +/-30 percent. Production data for conventional wells is more variable, exhibiting a 200 percent increase from the low to high production rates. This variability is due to the broad range in age, reservoir, and technology characteristics for conventional wells, making it difficult to define a “typical” conventional natural gas well.

Flaring rate is the portion of vented natural gas that is combusted; the unflared portion is released directly to the atmosphere. Conventional wells flare 51 percent of vented gas, while unconventional wells flare 15 percent of vented natural gas (EPA, 2011a). The natural gas processing plant is modeled at a 100 percent flaring rate. While technology is available to capture and flare virtually all of the vented natural gas from extraction and processing, economics and other practical concerns

often prevent the implementation of such technologies. To account for uncertainty, this analysis varied the default values for flaring rates by +/-20 percent. It is likely that there are natural gas wells that fall outside of this range; however, based on professional judgment, we expect this range to account for average natural gas production.

The transmission of natural gas by pipeline involves the combustion of a portion of the natural gas in compressors as well as fugitive losses of natural gas. The total natural gas combustion and fugitive emissions is a function of pipeline distance, which was estimated at an average distance of 604 miles. This distance is based on the characteristics of the entire transmission network and delivery rate for natural gas in the U.S. It is possible that some natural gas sources are located significantly closer to their final markets than other sources of natural gas. To account for this uncertainty, this analysis varies the average pipeline distance by +/- 20 percent, which is an uncertainty range based on professional judgment.

4.2.2 Data Availability

Most data required for this analysis were readily available. However, there are several instances for which more detailed data would enhance the functionality of the LCA model and allow further discernment among natural gas types.

- Formation-specific gas compositions (CH₄, H₂S, NMVOC, and water) for each natural gas type would allow the assignment of specific venting emissions for natural gas extraction and processing. It would also allow the calculation of the specific heat load required for natural gas processing equipment (acid gas removal and dehydration).
- The effectiveness of green completions and workovers would allow further scrutiny of the episodic emissions at wells and, possibly, further data granularity among the three unconventional well types (Barnett Shale, tight gas, and CBM wells).
- No data are available for the fugitive emissions from around wellheads (between the well casing and the ground). This is a possible emission source that could present a significant opportunity for reductions in natural gas losses at a specific wellhead or site, but is not expected to be a significant contribution from an average natural gas perspective.
- Data for water sourcing and production of other fluids used for hydraulic fracturing would expand the boundaries of this analysis further and provide more details on the activities that contribute most to the environmental burdens of unconventional natural gas production and delivery.
- Direct and indirect GHG emissions from land use from access roads and well pads would expand the scope of this analysis further and provide more details on the activities that contribute most to the environmental burdens of unconventional natural gas production and delivery.
- Data for the energy requirements of natural gas exploration would allow further comparisons between conventional and unconventional natural gas. Historically, conventional natural gas fields have been difficult to find, but relatively easy to develop once they are located (NGSA, 2010). In contrast, unconventional gas fields are easy to find, but require significant preparation before natural gas is recovered.

- The energy requirements for the treatment of flowback water from the hydraulic fracturing of unconventional wells would represent an environmental burden that could allow further differentiation among natural gas extraction types.
- The current EPA GHG inventory data for natural gas pipeline emissions includes methane emissions in one category. A split between venting and fugitive emissions from pipeline transport would facilitate recommendations for reducing pipeline losses. Vented emissions may present opportunities for recovery, while fugitive emissions may not represent feasible opportunities for recovery.

4.3 Recommendations for Improvement

Creating a greenhouse gas inventory from a life cycle perspective gives not only a more complete picture of the impact of the process in question, but also allows for identification for the areas of largest impact, and those with the greatest opportunity for improvement. Since this inventory is presented on two different bases, opportunities were identified in both the extraction and delivery of natural gas as well as the production of electricity from natural gas and coal.

4.3.1 Reducing the GHG Emissions of Natural Gas Extraction and Delivery

Unconventional gas sources (shale, tight sands, coal bed methane, etc.) now make up the majority of natural gas extraction. As such, the emissions released during well completion and periodic well workovers are a major contributor to the overall greenhouse gas footprint, and a large opportunity for reduction. However, due to the relatively recent development of unconventional resources, better data is needed to characterize this opportunity based on basin type, drilling method, and production in order to better identify the potential for reductions.

Transportation of processed natural gas to the point at which it is consumed – in this inventory, large end users such as power plants – makes up a large portion of the overall upstream impact. There are two components to this impact: the first is the use of energy to compress the natural gas – the initial compression to put the natural gas on the pipeline, and then periodic compression as the motive force to push the natural gas along the transmission system. The second component is fugitive emissions from joints in the pipeline and other equipment. Improving compressor efficiency not only increases the amount of sellable product, but reduces the greenhouse gases emitted delivering that product. Pipeline fugitive emissions could be reduced with both technology and best management practices.

4.3.2 Reducing the GHG Emissions of Natural Gas and Coal-fired Electricity

Although efforts to reduce methane emissions from natural gas and coal extraction and transportation are important and should be continued, most GHG emissions from their extraction, transportation and use comes in the form of post-combustion carbon dioxide. Three high-level opportunities for reducing these emissions include:

- Capture the CO₂ at the power plant and sequester it in a saline aquifer or oil bearing reservoir
- Improve existing power plant efficiency
- Invest in advanced power research, development, and demonstration

Further, all opportunities need to be evaluated on a sustainable energy basis, considering full environmental performance, as well as economic and social performance, such as the ability to maintain energy reliability and security.

4.4 Conclusions

This greenhouse gas (GHG) analysis inventories six different sources of natural gas, including three types of unconventional gas, combines them into a domestic mix, and then compares the inventory on both a delivered feedstock and delivered electricity basis to a similar domestic mix of coal. The results show that average coal, across a wide range of variability, and compared across different assumptions of climate impact timing, has lower greenhouse gas emissions than domestically produced natural gas when compared as a delivered energy feedstock—over 50 percent less than natural gas per unit of energy.

However, the conclusion that coal is the cleaner fuel flips once the fuels are converted to electricity in power plants with different efficiencies—53 percent for natural gas versus 35 percent for coal. Natural gas-fired electricity has a 42 percent to 53 percent lower climate impact than coal-fired electricity. Even when fired on 100 percent unconventional natural gas, from tight sands, shale and coal beds, and compared on a 20-year GWP, natural gas-fired electricity has 39 percent lower greenhouse gases than coal. This shifting conclusion based on a change in the basis of comparison highlights the importance of specifying an end-use basis—not necessarily power production—when comparing different fuels.

Despite the conclusion that natural gas has lower greenhouse gases than coal on a delivered power basis, the extraction and delivery of the gas has a large climate impact—32 percent of U.S. methane emissions and 3 percent of U.S. greenhouse gases. There are significant emissions and use of natural gas—13 percent at the city or plant gate—even without considering final distribution to small end-users. The vast majority of the reduction in extracted natural gas—70 percent cradle-to-gate—are not emitted to the atmosphere, but can be attributed to the use of the natural gas as fuel for extraction and transport processes such as compressor operations. Increasing compressor efficiency would lower both the rate of use and the CO₂ emissions associated with the combustion of the gas for energy.

But, with methane making up 75 to 95 percent of the natural gas flow, there are many opportunities for reducing the climate impact associated with direct venting to the atmosphere. A further 17 percent of the natural gas losses can be characterized as point source, and have the potential to be flared—essentially a conversion of GWP-potent methane to carbon dioxide.

The conclusions drawn from this inventory and the associated analysis are robust to a wide array of assumptions. However, as with any inventory, they are dependent on the underlying data, and there are many opportunities to enhance the information currently being collected. This analysis shows that the results are both sensitive to and impacted by the uncertainty of a few parameters: use and emission of natural gas along the pipeline transmission network; the rate of natural gas emitted during unconventional gas extraction processes such as well completion and workovers; and the lifetime production of wells, which determine the denominator over which lifetime emissions are placed.

This inventory and analysis are for greenhouse gases only, and there are many other factors that must be considered when comparing energy options. A full inventory of conventional and toxic air emissions, water use and quality, and land use is currently under development, and will allow comparison of these fuels across multiple environmental categories. Further, all opportunities need to be evaluated on a sustainable energy basis, considering full environmental performance, as well as economic and social performance, such as the ability to maintain energy reliability and security.

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Appendix A: Data and Calculations for Greenhouse Gas Inventory

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The energy and material flows tracked by NETL's life cycle analysis (LCA) method in support of this study are used to quantify emissions of greenhouse gases (CO₂, CH₄, and N₂O, SF₆) that would result from natural gas extraction and transport, and from coal extraction and transport. The methods for calculating these flows for the raw material acquisition (RMA) and raw material transport (RMT) of natural gas and coal are provided below.

Some common engineering conversions used in this study are:

- 1 tonne = 1,000 kg
- 1 kg = 2.205 lb
- 1 m³ = 35.3 cf
- Natural Gas Density: 1 cf of natural gas = 0.042 lb natural gas
- Natural Gas Energy Content: 1,027 Btu/cf natural gas
- The molar ratio of CO₂ to carbon is 44/12

A.1 Raw Material Acquisition: Natural Gas

In this analysis, the boundary of the RMA for natural gas begins with the extraction of natural gas from nature and ends with processed natural gas ready for pipeline delivery. Key activities in the RMA of natural gas are as follows:

- Well construction and installation
- Natural gas sweetening (acid gas removal)
- Natural gas dehydration
- Natural gas venting and flaring
- Natural gas compression
- Well decommissioning

The data sources and assumptions for calculating the greenhouse gas (GHG) emissions from each RMA activity are provided below. In most cases, the methane emissions are calculated by using standard engineering calculations around key gas field equipment, followed by the application of the Environmental Protection Agency (EPA) AP-42 emission factors as necessary.

Well Construction and Installation

NETL's LCA model of natural gas extraction includes the construction and installation activities for natural gas wells. Construction is defined as the cradle-to-gate burdens of key materials that embody key equipment and structures. Installation is defined as the activity of preparing a site, erecting buildings or other structures, and putting equipment in place.

The construction of natural gas wells requires a well casing that provides strength to the well bore and prevents contamination of the geological formations that surround the gas reservoir. In the case of offshore extraction, a large platform is also required. A well is lined with a carbon steel casing that is held in place with concrete. A typical casing has an inner diameter of 8.6 inches, is 0.75 inches thick, and weighs 24 pounds per foot (NaturalGas.org, 2004). The weight of concrete used by the well walls is assumed to be equal to the weight of the steel casing. The total length of a natural gas well is variable, based on the natural gas extraction profile under consideration. The well lengths considered in this study are as follows: conventional onshore: 1,990 m; conventional offshore: 2,660 m; conventional onshore associated: 1,500 m; shale gas: 3,980 m; coal bed methane: 3,980 m; and tight gas: 2,525 m. The total weight of materials for the construction of a well bore is estimated by factoring the total well length by the linear weight of carbon steel and concrete.

The installation of natural gas wells includes the drilling of the well, followed by the installation of the well casing. Horizontal drilling is used for unconventional natural gas reserves where hydrocarbons are dispersed throughout a matrix of shale or coal. An advanced drilling rig has a drilling speed of 17.8 meters per hour, which translates to the drilling of a 7,000 foot well in approximately 10 days (NaturalGas.org, 2004). A typical diesel engine used for oil and gas exploration has a power of 700 horsepower and a heat rate of 7,000 Btu/hp-hr (EPA, 1995). The methane emissions from well installation is the product of the following three variables: heat rate of drilling engine (7,000 Btu/hp-hr), methane emission factor (EPA, 1995) for diesel combustion in stationary industrial engines (6.35E-05 lb/hp-hr), and the total drilling time (in hours).

The daily production rate of a natural gas well is an important factor in apportioning one-time construction activities or intermittent operations to a unit of natural gas production. Typical production rates vary considerably based on well type. Production rates also vary based on well specific factors, such as the age of the natural gas well. For instance, the average daily production rate for new, horizontal shale gas wells in the Barnett Shale region is as high as 2.5 million standard cubic feet (MMcf) per day, but declines at a rapid rate (Hayden & Pursell, 2005). The observed production rates in the Barnett Shale region decline 55 percent during the first year, 25 percent during the second year, 15 percent during the third year, and 10 percent each following year (Hayden & Pursell, 2005). The production rates for each type of natural gas well are shown in **Table A-12**. These production rates include the average production of natural gas wells in 2009 (the basis year of this analysis), as marginal production rates. Marginal production rates exclude poorly performing, mature wells that will likely be removed from service within a couple of years.

The construction and material requirements are apportioned to one kilogram of natural gas product by dividing them by the lifetime production of the well. The natural gas wells considered in this study are presumed to produce natural gas at the rates discussed above, with a lifetime of 30 years. Thus, construction and material requirements, and associated GHG emissions, are apportioned over the lifetime production rate specific to each type of natural gas well, based on average well production rates.

Natural Gas Sweetening (Acid Gas Removal)

Raw natural gas contains varying levels of hydrogen sulfide (H₂S), a toxic gas that reduces the heat content of natural gas and causes fouling when combusted in equipment. The removal of H₂S from natural gas is known as sweetening. Amine-based processes are the predominant technologies for the sweetening of natural gas.

The H₂S content of raw natural gas is highly variable, with concentrations ranging from one part per million on a mass basis to 16 percent by mass in extreme cases. An H₂S concentration of 0.5 percent by mass is modeled in this analysis. This H₂S concentration is based on raw gas composition data compiled by the Gas Processors Association (Foss, 2004).

The energy consumed by the amine reboiler accounts for the majority of energy consumed by the sweetening process. Reboiler energy consumption is a function of the amine flow rate, which, in turn, is related to the amount of H₂S removed from natural gas. Approximately 0.30 moles of H₂S are removed per 1 mole of circulated amine solution (Polasek, 2006), the reboiler duty is approximately 1,000 Btu per gallon of amine (Arnold, 1999), and the reboiler has a thermal efficiency of 92 percent. The molar mass of amine solution is assumed to be 83 g/mole, which is estimated by averaging the molar mass of monoethanolamine (61 g/mole) and diethanolamine (105 g/mole). The density of the

amine is assumed to be 8 lb/gal (3.62 kg/gal). The calculation of energy input per kilogram of natural gas product is shown in **Equation 1**.

$$\frac{0.005 \text{ kg } H_2S}{\text{kg NG product}} * \frac{1 \text{ kg mol } H_2S}{34 \text{ kg } H_2S} * \frac{1 \text{ kg mol amine}}{0.30 \text{ kg mol } H_2S} * \frac{83 \text{ kg amine}}{\text{kg mol amine}} * \frac{1 \text{ gal amine}}{3.62 \text{ kg amine}} * \frac{1,000 \text{ Btu reboiler duty}}{\text{gal amine}} * \frac{1 \text{ Btu energy input}}{0.92 \text{ Btu reboiler duty}} = \frac{12.2 \text{ Btu}}{\text{kg NG product}} = \frac{26.9 \text{ Btu}}{\text{lb NG product}} \quad \text{(Equation 1)}$$

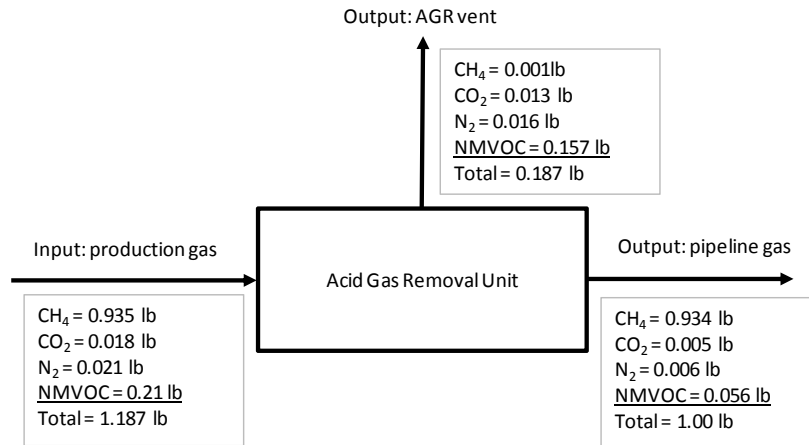
The amine reboiler combusts natural gas to generate heat for amine regeneration. This analysis applies EPA emission factors for industrial boilers (EPA, 1995) to the energy consumption rate discussed in the above paragraph in order to estimate the combustion emissions from amine reboilers.

The sweetening of natural gas is also a source of vented methane emissions. In addition to absorbing H₂S, the amine solution also absorbs a portion of methane from the natural gas. This methane is released to the atmosphere during the regeneration of the amine solvent. The venting of methane from natural gas sweetening is based on emission factors developed by the Gas Research Institute; natural gas sweetening releases 0.000971 lb of methane per lb per natural gas sweetened (API, 2009). The calculation of methane released by amine reboiler venting is shown in **Equation 2**.

$$\frac{0.0185 \text{ tonne } CH_4}{10^6 \text{ cf NG}} * \frac{1,000 \text{ kg}}{\text{tonne}} * \frac{2.205 \text{ lb}}{\text{kg}} * \frac{1 \text{ cf}}{0.042 \text{ lb}} = \frac{9.71 \times 10^{-4} \text{ lb } CH_4}{\text{lb NG}} \quad \text{(Equation 2)}$$

Raw natural gas contains naturally-occurring CO₂ that contributes to the acidity of natural gas. Most of this CO₂ is absorbed by the amine solution during the sweetening of natural gas and is ultimately released to the atmosphere when the amine is regenerated. This analysis calculates the mass of naturally-occurring CO₂ emissions from the acid gas recovery (AGR) unit by balancing the composition of production gas (natural gas that has been extracted but has not undergone significant processing) and pipeline-quality gas. Production gas contains 1.52 mass percent CO₂ and pipeline-quality natural gas contains 0.47 mass percent CO₂. A mass balance around the AGR unit, which balances the mass of gas input with the mass of gas venting and gas product, shows that 0.013 lb of naturally-occurring CO₂ is vented per lb of processed natural gas. The key constraints of this mass balance are the different compositions of input gas (production gas) and output gas (pipeline-quality gas) and the methane venting rate from amine regeneration. The mass balance around the AGR unit is illustrated by **Figure A-1**.

Figure A-1: Mass Balance for Acid Gas Removal



As shown by the mass balance around the AGR unit, the majority (84 percent by mass) of the AGR vent stream is NMVOC. At this concentration, NMVOCs are a high-value energy product. Thus, from an LCA perspective, NMVOCs are a valuable co-product of the AGR process. Co-product allocation is used to apportion life cycle emissions and other burdens between the natural gas and NMVOC products.

In this analysis, the relative energy contents of the natural gas and NMVOC outputs from the AGR process are used as the basis for co-product allocation. The heating value of pipeline-quality natural gas is 24,452 Btu/lb (which is calculated from the default study value of 1,027 Btu/cf). The heating value of NMVOCs is 21,025 Btu/lb, which is calculated from the composition of the vent stream from the AGR unit and the heating values of each NMVOC component (The Engineering Toolbox, 2011); the calculation of the heating value of NMVOC is shown in **Table A-1**. As shown by the mass balance (**Figure A-1**), 0.157 lbs of NMVOC are produced for every lb of natural gas produced. When these mass flows are converted to an energy basis using the above heating values, 88.1 percent of the product leaving the AGR process is natural gas and 11.9 percent is NMVOCs. Thus, the natural gas model allocates 88.1 percent of the energy requirements and environmental emissions of acid gas removal to the natural gas product.

Table A-1: Heating Value of NMVOC Co-Product from AGR Process

| NMVOC Component | Percent Mass | Heating Value (Btu/lb) |
|---|--------------|------------------------|
| CH ₄ | 0% | 23,811 |
| Ethane | 44.1% | 20,525 |
| Propane | 26.7% | 21,564 |
| Iso-Butane | 5.9% | 21,640 |
| n-Butane | 10.4% | 21,640 |
| iso-Pentane | 3.0% | 20,908 |
| n-Pentane | 3.9% | 20,908 |
| Hexanes | 3.0% | 20,526 |
| Heptanes Plus | 2.9% | 21,000 |
| Other (N ₂ and CO ₂) | 0% | 0 |
| Composite Heating Value | | 21,025 |

The following table shows the energy consumption and GHG emissions for acid gas removal. These energy and emission factors do not account for the co-product allocation between natural gas and NMVOCs. The co-product allocation between natural gas and NMVOC is performed within the modeling software (GaBi).

For **Table A-2**, the energy used for acid gas removal is based on a 0.005 kg H₂S per of raw natural gas, a molar loading of 0.30 mol H₂S per mole of amine solution, and a reboiler duty of 1,000 Btu/gal of regenerated amine, and a reboiler efficiency of 92 percent. The CH₄ venting factor assumes that the reboiler vent is not flared.

Table A-2: Acid Gas Removal (Sweetening)

| Flow Name | Value | Units | Reference |
|----------------------------------|----------|-----------------------------------|------------|
| Air Emission Factors | | | |
| CO ₂ | 2.86 | lb CO ₂ /lb NG fuel | API 2009 |
| N ₂ O | 1.52E-05 | lb N ₂ O/lb NG fuel | API 2009 |
| CH ₄ (combustion) | 5.48E-05 | lb CH ₄ /lb NG fuel | API 2009 |
| Energy Inputs and Outputs | | | |
| Reboiler energy | 26.9 | Btu/lb NG product | calculated |
| Reboiler fuel | 2.26E-04 | lb NG fuel/lb NG product | calculated |
| Air Emissions | | | |
| CO ₂ (combustion) | 6.47E-04 | lb CO ₂ /lb NG product | calculated |
| CO ₂ (vented) | 0.013 | lb CO ₂ /lb NG product | calculated |
| N ₂ O | 3.54E-06 | lb N ₂ O/lb NG product | calculated |
| CH ₄ (combustion) | 1.27E-05 | lb CH ₄ /lb NG product | calculated |
| CH ₄ (vented) | 9.71E-04 | lb CH ₄ /lb NG product | API 2009 |
| NMVOOC (vented) | 0.157 | lb NMVOOC/lb NG product | calculated |

Natural Gas Dehydration

Dehydration is necessary to remove water from raw natural gas, which makes it suitable for pipeline transport and increases its heating value. The configuration of a typical dehydration process includes an absorber vessel in which glycol-based solution comes into contact with a raw natural gas stream, followed by a stripping column in which the rich glycol solution is heated in order to drive off the water and regenerate the glycol solution. The regenerated glycol solution (the lean solvent) is recirculated to the absorber vessel. The methane emissions from dehydration operations include combustion and venting emissions. This analysis estimates the fuel requirements and venting losses of dehydration in order to determine total methane emissions from dehydration.

The fuel requirements of dehydration are a function of the reboiler duty. Due to the heat integration of the absorber and stripper streams, the reboiler, which is heated by natural gas combustion, is the only equipment in the dehydration system that consumes fuel. The reboiler duty (the heat requirements for the reboiler) is a function of the flow rate of glycol solution, which, in turn, is a function of the difference in water content between raw and dehydrated natural gas. The typical water content for untreated natural gas is 49 lbs/MMcf. In order to meet pipeline requirements, the water vapor must be reduced to 4 lbs/MMcf of natural gas (EPA, 2006). The flow rate of glycol solution is 3 gallons per pound of water removed (EPA, 2006), and the heat required to regenerate glycol is 1,124 Btu/gal (EPA, 2006). By factoring the change in water content, the glycol flow rate, and boiler heat requirements, the energy requirements for dehydration are 152,000 Btu/MMcf of dehydrated natural gas (as shown by **Equation 3** and **Equation 4** below). Assuming that the reboiler is fueled by natural gas, this translates to 1.48E-04 lb of natural gas combusted per lb of dehydrated natural gas (as shown by the equations below). The emission factor for the combustion of natural gas in boiler equipment produces 2.3 lb CH₄/million cf natural gas (API, 2009). After converting to common units, the above fuel consumption rate and methane emission factor translate to 8.09E-09 lb CH₄/lb NG treated.

$$\frac{3.00 \text{ gal glycol}}{\text{lb water}} * \frac{1,124 \text{ Btu}}{\text{gal glycol}} * \frac{(49-4) \text{ lb water}}{\text{MMCF NG}} = \frac{152,000 \text{ Btu}}{\text{MMcf NG}} \tag{Equation 3}$$

$$\frac{152,000 \text{ Btu}}{\text{MMcf NG}} * \frac{\text{MMcf NG}}{10^6 \text{ cf NG}} * \frac{1 \text{ cf NG}}{1027 \text{ Btu}} = \frac{1.48 \times 10^{-4} \text{ lb NG fuel}}{\text{lb NG product}} \quad \text{(Equation 4)}$$

In addition to absorbing water, the glycol solution also absorbs methane from the natural gas stream. This methane is lost to evaporation during the regeneration of glycol in the stripper column. Flash separators are used to capture most of methane emissions from glycol strippers; nonetheless, small amounts of methane are vented from dehydrators. The emission of methane from glycol dehydration is based on emission factors developed by the Gas Research Institute (API, 2009). Based on this emission factor, 8.06E-06 lb of methane is released for every pound of natural gas that is dehydrated.

For **Table A-3**, the energy used for dehydration is based on 3 gallons of glycol per pound of water removed, a reboiler duty of 1,124 Btu per gallon of glycol regenerated, and 45 pounds of water removed per MMcf of natural gas produced. The methane venting factor assumes that no flash separator is used to control venting emissions.

Table A-3: Natural Gas Dehydration

| Flow Name | Value | Units | Reference |
|----------------------------------|----------|-----------------------------------|------------|
| Air Emission Factors | | | |
| CO ₂ | 2.86 | lb CO ₂ /lb NG fuel | API 2009 |
| N ₂ O | 1.52E-05 | lb N ₂ O/lb NG fuel | API 2009 |
| CH ₄ (combustion) | 5.48E-05 | lb CH ₄ /lb NG fuel | API 2009 |
| Energy Inputs and Outputs | | | |
| Reboiler energy | 1.52E-01 | Btu/cf NG product | API 2009 |
| Reboiler fuel | 1.48E-04 | lb NG fuel/lb NG product | calculated |
| Air Emissions | | | |
| CO ₂ | 4.24E-04 | lb CO ₂ /lb NG product | calculated |
| N ₂ O | 2.26E-09 | lb N ₂ O/lb NG product | calculated |
| CH ₄ (combustion) | 8.10E-09 | lb CH ₄ /lb NG product | calculated |
| CH ₄ (venting) | 8.06E-06 | lb CH ₄ /lb NG product | API 2009 |

Natural Gas Venting and Flaring

Venting and flaring are necessary in situations where a natural gas (or other hydrocarbons) stream cannot be safely or economically recovered. Venting and flaring may occur when a well is being prepared for operations and the wellhead has not yet been fitted with a valve manifold, when it is not financially preferable to recover the associated natural gas from an oil well, or during emergency operations when the usual systems for gas recovery are not available.

The combustion products of flaring include carbon dioxide, methane, and nitrous oxide. The flaring emission factors published by the American Petroleum Institute (API, 2009) are based on the following recommendations by the Intergovernmental Panel on Climate Change (IPCC):

- If measured data are not available, assume flaring has a 98 percent destruction efficiency. Destruction efficiency is a measure of how much carbon in the flared gas is converted to CO₂ (API, 2009).
- The CO₂ emissions from flaring are the product the destruction efficiency, carbon content of the flared gas, the molar ratio of CO₂ to carbon (44/12). Methane is 75 percent carbon by mass, and the other hydrocarbons in natural gas are approximately 81 percent carbon by mass

(Foss, 2004); the composite carbon content of natural gas is calculated by factoring these carbon compositions with the natural gas composition.

- Methane emissions from flaring are equal to the two percent portion of gas that is not converted to CO₂ (API, 2009).
- N₂O emissions from flaring are based on EPA AP-42 emission factors for stationary combustion sources (API, 2009).

The mass composition of unprocessed natural gas (referred to as “production natural gas”) is 78.8 percent CH₄, 1.5 percent CO₂, 1.78 percent nitrogen, and 17.9 percent non-methane hydrocarbons (NMVOCs) (EPA, 2011a). The mass composition of pipeline quality natural gas is 93.4 percent CH₄, 0.47 percent CO₂, 0.55 percent nitrogen, and 5.6 percent NMVOCs. The composition of production natural gas is used to model flaring during natural gas extraction, and the composition of pipeline quality natural gas is used to model flaring at the natural gas processing plant. The above method for estimating flaring emissions was applied to these gas compositions to develop flaring emission factors for production and pipeline natural gas. The following table summarizes the mass composition and flaring emissions for these two gas compositions.

Table A-4: Natural Gas Flaring

| Emission | Production NG | Pipeline NG | Units | Reference |
|--------------------------------|---------------|-------------|----------------------------------|--------------|
| Natural Gas Composition | | | | |
| CH ₄ | 78.8% | 93.4% | % mass | (EPA, 2011a) |
| CO ₂ | 1.52% | 0.47% | % mass | (EPA, 2011a) |
| Nitrogen | 1.78% | 0.55% | % mass | (EPA, 2011a) |
| NMVOC | 17.90% | 5.57% | % mass | (EPA, 2011a) |
| Flaring Emissions | | | | |
| CO ₂ | 2.67 | 2.69 | lb CO ₂ /lb flared NG | API, 2009 |
| N ₂ O | 8.95E-05 | 2.79E-05 | lb N ₂ O/lb flared NG | API, 2009 |
| CH ₄ | 1.53E-02 | 1.81E-02 | lb CH ₄ /lb flared NG | API, 2009 |

The venting rate of natural gas is necessary to apply the above emission factors to a unit of natural gas production. Venting rates are highly variable and depend more on the production practices and condition of equipment at an extraction site than the type of natural gas reservoir. Thus, venting rates have been parameterized in the model to allow uncertainty analysis.

Recent data indicate that only 51 percent of vented natural gas from conventional natural gas extraction operations is flared and the remaining 49 percent is released to the atmosphere (EPA, 2011a). The flaring rate is even lower for unconventional wells, which flare 15 percent of vented natural gas (EPA, 2011a). The flaring rate at natural gas processing plants is assumed to be 100 percent.

Venting from Well Completion

The methane emissions from the completion of conventional and unconventional wells are based on emission factors developed by EPA (EPA, 2011a). Conventional wells produce 36.65 Mcf/completion and unconventional wells produce 9,175 Mcf/completion (EPA, 2011a). Barnett Shale and tight gas wells are high pressure wells, and thus have higher completion venting than coal bed methane and conventional wells (EPA, 2011a).

When modeling tight gas, adjustments were made to EPA’s emission factors for well completions and workovers. EPA’s documentation (EPA, 2011a) indicates that its unconventional completion

and workover emissions are representative of high-pressure, tight gas wells in the San Juan and Piceance basins, which are horizontal wells that were completed using hydraulic fracturing and have an estimated ultimate recovery of 3 Bcf. A survey of tight gas production in the U.S. determined that an estimated ultimate recovery of 1.2 Bcf is more representative of U.S. tight gas production. The pressure of a well (and, in turn, the volume of natural gas released during completion) is associated with the production rate of a well and therefore was used to scale the methane emission factor for tight gas well completion and workovers. An emission factor of 3,670 Mcf CH₄ per episode for the completion and workover of tight gas wells is used.

Tight gas emissions are not the only emission factor adjusted for the model. While coal bed methane (CBM) wells are an unconventional source of natural gas, they have a low reservoir pressure and thus have relatively low emission rates from completions and workovers. The CBM emission factor used for the completion and workover of CBM wells is 49.57 Mcf CH₄ (EPA, 2011a). This is much lower than the completion and workover emission factor that EPA recommends for unconventional wells (9,175 Mcf CH₄).

The analysis tracks flows on a mass basis, so it is necessary to convert these emission factors from a volumetric to a mass basis. Using a natural gas density of 0.042 lb/cf (API, 2009) the methane emissions from conventional well completions are 1,538 lb/completion (698 kg/completion). For unconventional wells the venting rates are 386,000 lb/completion (175,000 kg/completion) for Barnett Shale, 2,090 lb/completion (946 kg/completion) for coal bed methane, and 154,000 lb/completion (70,064 kg/completion) for tight gas (EPA, 2011a).

Venting from Well Workovers

The methane emissions from the workover of conventional and unconventional wells are based on emission factors developed by EPA (EPA, 2011a). Conventional wells produce 2.454 Mcf/workover and unconventional wells produce 9,175 Mcf/workover. (Note that the workover emission factor for unconventional wells is the same as the completion emission factor for unconventional wells.) This analysis tracks flows on a mass basis, so it is necessary to convert these emission factors from a volumetric to a mass basis. Using a natural gas density of 0.042 lb/cf (API, 2009) and the conversion factor of 2.205 lb/kg, the methane emissions from well workovers are 103 lb/workover (46.7 kg/workover) for conventional wells. The workover venting rates for unconventional wells are assumed to be equal to their completion venting rates (EPA, 2011a).

Unlike well completions, well workovers occur more than one time during the life of a well. The frequency of well workovers was calculated using EPA's accounting of the total number of natural gas wells in the U.S. and the total number of workovers performed per year (all data representative of 2007). For conventional wells, there were approximately 389,000 wells and 14,600 workovers in 2007 (EPA, 2011a), which translates to 0.037 workovers per well-year. Similarly, for unconventional wells, there were approximately 35,400 wells and 4,180 workovers in 2007 (EPA, 2011a), which translates to 0.118 workovers per well-year.

Venting from Liquid Unloading

Liquid unloading is necessary for conventional gas wells. It is not necessary for unconventional wells or associated gas wells.

The methane emissions from the unloading of liquid from conventional wells are based on emission factors developed by EPA. In 2007, conventional wells produced 223 Bcf/year (EPA, 2011a), which is 4.25 million metric tons per year using a natural gas density of 0.042 lb/cf. There were

approximately 389,000 unconventional wells in 2007. When the annual emissions are divided by the total number of wells, the resulting emission factor is 10.9 metric tons per well-year.

Liquid unloading is a routine operation for conventional gas wells. The frequency of liquid unloading was calculated using EPA's assessment of two producers and the unloading activities for their wells (EPA, 2011a). From this sampling, EPA calculated that there are 31 liquid unloading episodes per well-year (EPA, 2011a).

When the emission factor for liquid unloading is divided by the average number of unloading episodes, the resulting methane emission factor is 776 lb/episode (352 kg/episode).

Venting from Wet Seal Degassing

The emission factor for wet seal degassing accounts for the natural gas lost during the regeneration of wet seal oil, which is used for centrifugal compressors. This analysis uses an EPA study that sampled venting emissions from 15 offshore platforms (Bylin et al., 2010). According to EPA's sampling of these platforms, the emissions from wet seal oil degassing are 33.7 million m³ of methane annually. These platforms produce 4.88 billion m³ of natural gas annually. When the emission rate for this category is divided by the production rate, the resulting emission factor is 0.00690 m³ of vented gas per m³ of produced gas. Assuming the emissions have the same density as the produced gas, this emission factor is 0.00690 lb of natural gas/lb produced natural gas.

Fugitive Emissions from Pneumatic Devices

The extraction and processing of natural gas uses pneumatic devices for the opening and closing of valves and other process control systems. When a valve is opened or closed, a small amount of natural gas leaks through the valve stem and is released to the atmosphere. It is not feasible to install vapor recovery equipment on all valves and other control devices at a natural gas extraction or processing site. Thus, this analysis assumes that the operation of pneumatic systems result in the emission of fugitive natural gas emissions.

Data for the fugitive emissions from pneumatic devices are based on EPA data for offshore wells, onshore wells, and gas processing plants (EPA, 2011a). EPA's data is based on 2006 production (EPA, 2011a) and shows the methane emissions for specific wellhead and processing activities. This analysis translated EPA's data to a basis of lb methane per lb of natural gas production by dividing the methane emission rate by the natural gas production rate. For example, the annual emissions from pneumatic devices used for offshore production are 7 MMcf of methane; when divided by the annual offshore production rate of 3,584,190 MMcf, this translates to an emission factor of 1.95E-06 lb of methane per lb of natural gas produced (this calculation assumes that the volumetric densities of methane and natural gas are the same). The fugitive emissions from pneumatic devices used by offshore wells, onshore wells, and natural gas processing plants are shown in the following table.

Table A-5: Fugitive Emissions from Pneumatic Devices

| Location | MMcf/yr (EPA, 2011a) | | Emission Factor |
|------------|--------------------------|---------------|---------------------------|
| | CH ₄ emission | NG Production | lb CH ₄ /lb NG |
| Onshore | 52,421 | 19,950,828 | 2.63E-03 |
| Offshore | 7.0 | 3,584,190 | 1.95E-06 |
| Processing | 93 | 14,682,188 | 6.33E-06 |

Other Point Source and Fugitive Emissions

The emissions described above account for natural gas emissions from specific processes, including the episodic releases of natural gas during well completion, workovers, and liquid unloading, as well as routine releases from wet seal degassing, AGR, and dehydration. Natural gas is also released by other extraction and processing equipment. To account for these other emissions, NETL's model includes two additional emission categories: other point source emissions and other fugitive emissions. Other point source emissions account for natural gas emissions that are not accounted for elsewhere in model and can be recovered for flaring. Other fugitive emissions include emissions that are not accounted for elsewhere in the model and cannot be recovered for flaring.

EPA's Background Technical Support Document - Petroleum and Natural Gas Industry (EPA, 2011a) was used for quantifying the other point source and fugitive emissions from natural gas extraction and processing. A three-step process was used to filter EPA's venting and flaring data so that it is consistent with the boundary assumptions of this analysis:

1. Emissions that are accounted for by NETL's existing natural gas unit processes were not included in the categories for other point source and fugitive emissions. For example, EPA provides emission rates for well construction, well completion, dehydration, and pneumatic devices. The emissions from these activities are accounted for elsewhere in NETL's model and thus, to avoid double counting, are not included in the emission factors for other point and fugitive emissions.
2. Emissions that fall within NETL's boundary definitions for natural gas processing were moved from the natural gas extraction category to the natural gas processing category.
3. The EPA data (EPA, 2011a) does not discern between point source and fugitive emissions, so emissions were assigned to the point source or fugitive emission categories based on another EPA reference that provides more details on point source and fugitive emissions (Bylin, et al., 2010).

Other Point Source and Fugitive Emissions from Onshore Extraction

The data for other point source and fugitive emissions from onshore extraction are shown in the following table. These data are based on EPA data representative of 2006 natural gas production (EPA, 2011a). The original data (EPA, 2011a) include emissions from construction, dehydration, compressors, well completion, and pneumatic devices; these processes are accounted for elsewhere in NETL's model and thus are not included in the emission factors for other point source and fugitive emissions. Additionally, emissions from Kimray pumps, condensate tanks, and compressor blowdowns are re-categorized as natural gas *processing* emissions in NETL's model, and are thus not included in the emission factors for natural gas *extraction*. Based on EPA's data (EPA, 2011a) and NETL's boundary assumptions, the emission factors for point source and fugitive emissions from onshore gas extraction are 7.49E-05 lb CH₄/lb NG extracted and 1.02E-03 lb CH₄/lb NG extracted, respectively. The data for these calculations are shown in **Table A-6**.

Table A-6: Other Point Source and Fugitive Emissions from Onshore NG Extraction

| Emission Source | Emissions (MMcf/year) | Location (UP) | Point Source | Fugitive |
|--|-----------------------|---------------------------|-----------------|-----------------|
| Normal Fugitives | | | | |
| Gas Wells | 2,751 | Construction | | |
| Heaters | 1,463 | | 1,463 | |
| Separators | 4,718 | | | 4,718 |
| Dehydrators | 1,297 | Dehydrator | | |
| Meters/Piping | 4,556 | | | 4,556 |
| Small Reciprocating Compressor | 2,926 | Reciprocating Compressor | | |
| Large Reciprocating Compressor | 664 | Reciprocating Compressor | | |
| Large Reciprocating Stations | 45 | Reciprocating Compressor | | |
| Pipeline Leaks | 8,087 | | | 8,087 |
| Vented and Combusted | | | | |
| Completion Flaring | 0 | Well Completion V&F | | |
| Well Drilling | 96 | Well Completion | | |
| Coal Bed Methane | 3,467 | Well Completion | | |
| Pneumatic Device Vents | 52,421 | Pneumatic Devices | | |
| Chemical Injection Pumps | 2,814 | | | 2,814 |
| Kimray Pumps | 11,572 | In NG processing boundary | | |
| Dehydrator Vents | 3,608 | Dehydrator V&F | | |
| Condensate Tanks without Control Devices | 1,225 | In NG processing boundary | | |
| Condensate Tanks with Control Devices | 245 | In NG processing boundary | | |
| Gas Engines, Compressor Exhaust Vented | 11,680 | Gas Compressor | | |
| Well Workovers | | | | |
| Well Workovers, Gas Wells | 47 | Well Workovers | | |
| Well Workovers, Well Clean Ups (Low Pressure Gas Wells) | 9,008 | Well Workovers | | |
| Blowdowns | | | | |
| Blowdowns, Vessel | 31 | | 31 | |
| Blowdowns, Pipeline | 129 | | | 129 |
| Blowdowns, Compressors | 113 | In NG processing boundary | | |
| Blowdowns, Compressor Starts | 253 | In NG processing boundary | | |
| Upsets | | | | |
| Pressure Relief Valves | 29 | | | 29 |
| Mishaps | 70 | | | 70 |
| Total Emissions | 123,315 | | 1,494 | 20,403 |
| Total NG Extracted | 19,950,828 | | | |
| Emission Rate (lb CH₄/lb NG extracted) | | | 7.49E-05 | 1.02E-03 |

Other Venting and Fugitive Emissions from Offshore Extraction

The data for other point source and fugitive emissions from offshore extraction are shown in the following table. These data are based on EPA data representative of 2006 natural gas production (EPA, 2011a). The original data (EPA, 2011a) include emissions from drilling rigs, flares, centrifugal seals, glycol dehydrators, gas engines and turbines, and pneumatic pumps; these processes are accounted for elsewhere in NETL’s model and thus are not included in the emission factors for other point source and fugitive emissions. Based on EPA’s data (EPA, 2011a) and NETL’s boundary assumptions, the emission factors for point source and fugitive emissions from offshore gas extraction are 3.90E-05 lb CH₄/lb NG extracted and 2.41E-04 lb CH₄/lb NG extracted, respectively. The data for these calculations are shown in **Table A-7**.

Table A-7: Other Point Source and Fugitive Emissions from Offshore NG Extraction

| Emission Source | Emissions (MMcf/year) | Location (UP) | Point Source | Fugitive |
|--|-----------------------|---------------------------------|-----------------|-----------------|
| Amine gas sweetening unit | 0.2 | AGR and CO ₂ removal | | |
| Boiler/heater/burner | 0.8 | | 0.80 | |
| Diesel or gasoline engine | 0.01 | | 0.01 | |
| Drilling Rig | 3 | Construction | | |
| Flare | 24 | Venting and Flaring | | |
| Centrifugal Seals | 358 | Centrifugal Compressor | | |
| Connectors | 0.8 | | | 0.80 |
| Flanges | 2.4 | | | 2.38 |
| Open Ended Line | 0.1 | | | 0.10 |
| Other | 44 | | | 44.0 |
| Pump Fugitive | 0.5 | | | 0.50 |
| Valves | 19 | | | 19.00 |
| Glycol Dehydrator | 25 | Dehydrator | | |
| Loading Operation | 0.1 | | | 0.10 |
| Separator | 796 | | | 796 |
| Mud Degassing | 8.0 | | 8.00 | |
| Natural Gas Engines | 191 | Reciprocating compressor | | |
| Natural Gas Turbines | 3.0 | Centrifugal compressor | | |
| Pneumatic Pumps | 7.0 | Pneumatic Devices | | |
| Pressure Level Controls | 2.0 | | | 2.00 |
| Storage Tanks | 7.0 | | 7.00 | |
| Variable Exhaust Nozzle Exhaust Gas | 124 | | 124 | |
| Total Emissions | 1616 | | 140 | 865 |
| Total Processed NG | 3,584,190 | | | |
| Emission Rate (lb CH₄/lb NG extracted) | | | 3.90E-05 | 2.41E-04 |

Other Venting and Fugitive Emissions from Natural Gas Processing

The data for other point source and fugitive emissions from natural gas processing are shown in the following table. These data are based on EPA data representative of 2006 natural gas production (EPA, 2011a). The original data (EPA, 2011a) include emissions from reciprocating compressors, centrifugal compressors, AGR units, dehydrators, and pneumatic devices; these processes are accounted for elsewhere in NETL's model and thus are not included in the emission factors for other point source and fugitive emissions. Based on EPA's data (EPA, 2011a) and NETL's boundary assumptions, the emission factors for point source and fugitive emissions from natural gas processing are 3.68E-04 lb CH₄/lb NG extracted and 8.25E-04 lb CH₄/lb NG extracted, respectively. The data for these calculations are shown in **Table A-8**.

Table A-8: Other Point Source and Fugitive Emissions from NG Processing

| Emission Source | Emissions (MMcf/year) | Location (UP) | Point Source | Fugitive |
|---|-----------------------|---------------------------------|-----------------|-----------------|
| Normal Fugitives | | | | |
| Plants | 1,634 | | 3,104 | |
| Recip Compressors | 17,351 | Reciprocating Compressor | | |
| Centrifugal Compressors | 5,837 | Centrifugal Compressor | | |
| Vented and Combusted (Normal Operations) | | | | |
| Compressor Exhaust, Gas Engines | 6,913 | Reciprocating Compressor | | |
| Compressor Exhaust, Gas Turbines | 195 | Centrifugal Compressor | | |
| AGR Vents | 643 | AGR and CO ₂ removal | | |
| Kimray Pumps (Glycol Pump for Dehydrator) | 177 | | | 11,749 |
| Dehydrator Vents | 1,088 | Dehydrator venting & flaring | | |
| Pneumatic Devices | 93 | Pneumatic Device | | |
| Routine Maintenance | | | | |
| Blowdowns/Venting | 2,299 | | 2,299 | 366 |
| Total Emissions | 36,230 | | 5,403 | 12,115 |
| Total Production | 14,682,188 | | | |
| Emissions Rate (lb CH₄/lb NG processed) | | | 3.68E-04 | 8.25E-04 |

Natural Gas Compression

Compressors are used to increase the gas pressure for pipeline distribution. This analysis assumes that the inlet pressure to compressors at the natural gas extraction and processing site is 50 psig and the outlet pressure is 800 psig. The inlet pressure depends on the pressure of the natural gas reservoir and pressure drop during gas processing and thus introduces uncertainty to the model. The outlet pressure of 800 psig is a standard pressure for pipeline transport of natural gas.

The energy required for compressor operations is based on manufacturer data that compares power requirements to compression ratios (the ratio of outlet to inlet pressures). A two-stage compressor with an inlet pressure of 50 psig and an outlet pressure of 800 psig has a power requirement of 187 horsepower per MMcf of natural gas (GE Oil and Gas, 2005). Using a natural gas density of 0.042 lb/cf and converting to kilograms gives a compression energy intensity of 1.76E-04 MWh per kg of natural gas. This energy rate represents the required *output* of the compressor shaft; the *input* fuel requirements for compression vary according to compression technology. The two types of compressors used for natural gas operations are reciprocating compressors and centrifugal compressors. These two compressor types are discussed below.

Reciprocating compressors account for an estimated 75 percent of wellhead compression in the Barnett Shale gas play, and are estimated to accounted for all wellhead compression at conventional onshore, conventional onshore associated, and coal bed methane wells. Reciprocating compressors used for industrial applications are driven by a crankshaft that can be powered by 2- or 4-stroke diesel engines. Reciprocating compressors are not as efficient as centrifugal compressors and are typically used for small scale extraction operations that do not justify the increased capital requirements of centrifugal compressors. The natural gas fuel requirements for a gas-powered, reciprocating compressor used for natural gas extraction are based on a compressor survey conducted for natural gas production facilities in Texas (Houston Advanced Research Center, 2006). The average energy intensity of a gas-powered turbine is 8.74 Btu/hp-hr (Houston Advanced Research Center, 2006). Using a natural gas heating value of 1,027 Btu/cf (API, 2009), a natural gas density of 0.042 lb/cf (API, 2009), and converting to kilograms translates to 217 kg of natural gas per MWh of centrifugal, gas-powered turbine output. This fuel factor represents the mass of natural gas that is

combusted per compressor energy output. The carbon dioxide emissions from a gas-powered, 4-stroke reciprocating compressor are 110 lb/MMBtu of fuel input. Similarly, the methane emissions from the same type of reciprocating compressor are 1.25 lb/MMBtu of fuel input (EPA, 1995); these methane emissions result from leaks in compressor rod packing systems and are based on measurements conducted by the EPA on a sample of 22 compressors (EPA, 1995).

The emissions for the operation of wellhead compressors are shown in **Table A-9** below.

Table A-9: Gas-Powered Reciprocating Compressor Operations

| Air Emission Factors | | | |
|---------------------------|----------------------|----------------------|------------|
| CO ₂ | 110 lb/MMBtu fuel | 0.047 kg/MJ fuel | EPA 1995 |
| CH ₄ | 1.25 lb/MMBtu fuel | 5.37E-04 kg/MJ fuel | EPA 1995 |
| Energy Inputs and Outputs | | | |
| Output shaft energy | 7.39E-05 MWh/lb | 1.63E-04 MWh/kg | GE 2005 |
| Heat rate | 478 lb NG/MWh | 217 kg NG/MWh | HARC 2006 |
| Fuel input | 3.54E-02 lb NG/lb NG | 3.54E-02 kg NG/kg NG | calculated |
| Air Emissions | | | |
| CO ₂ | 0.095 lb/lb NG | 0.095 kg/kg NG | calculated |
| CH ₄ | 1.08E-03 lb/lb NG | 1.08E-03 kg/kg NG | calculated |

Gas powered centrifugal compressors are commonly used at offshore natural gas extraction sites. The amount of natural gas required for gas powered centrifugal compressor operations is based on manufacturer data that compares power requirements to compression ratios (the ratio of outlet to inlet pressures). A two-stage centrifugal compressor with an inlet pressure of 50 psig and an outlet pressure of 800 psig has a power requirement of 187 horsepower per MMcf of natural gas (GE Oil and Gas, 2005). Using a natural gas density of 0.042 lb/cf and converting to kilograms gives a compression energy intensity of 1.76E-04 MWh per kg of natural gas.

Table A-10: Gas-Powered Centrifugal Compressor Operations

| Air Emission Factors | | | |
|---------------------------|------------------------|----------------------|------------|
| CO ₂ | 110 lb/MMBtu fuel | 0.047 kg/MJ fuel | EPA 1995 |
| CH ₄ | 8.60E-03 lb/MMBtu fuel | 3.70E-06 kg/MJ fuel | EPA 1995 |
| N ₂ O | 3.00E-03 lb/MMBtu fuel | 1.29E-06 kg/MJ fuel | EPA 1995 |
| Energy Inputs and Outputs | | | |
| Output shaft energy | 7.39E-05 MWh/lb | 1.63E-04 MWh/kg | GE 2005 |
| Heat rate | 443 lb NG/MWh | 201 kg NG/MWh | API 2009 |
| Fuel input | 3.28E-02 lb NG/lb NG | 3.28E-02 kg NG/kg NG | calculated |
| Air Emissions | | | |
| CO ₂ | 0.088 lb/lb NG | 0.088 kg/kg NG | calculated |
| CH ₄ | 6.89E-06 lb/lb NG | 6.89E-06 kg/kg NG | calculated |
| N ₂ O | 2.40E-06 lb/lb NG | 2.40E-06 kg/kg NG | calculated |

Electrically-powered centrifugal compressors account for an estimated 25 percent of wellhead compression in the Barnett Shale gas play, but were not found to be utilized in substantial numbers outside of the Barnett Shale. If the natural gas extraction site is near a source of electricity, it has traditionally been financially preferable to use electrically-powered equipment instead of gas-powered equipment. This is the case for extraction sites for Barnett Shale located near Dallas-Fort Worth. The use of electric equipment is also an effective way of reducing the noise of extraction operations, which is encouraged when an extraction site is near a city.

An electric centrifugal compressor uses the same compression principles as a gas-powered centrifugal compressor, but its shaft energy is provided by an electric motor instead of a gas-fired turbine. The average power range of electrically-driven compressor in the U.S. natural gas transmission network is greater than 500 horsepower. This analysis assumes that compressors of this size have an efficiency of 95 percent (DOE, 1996). This efficiency is the ratio of mechanical power output to electrical power input. Thus, approximately 1.05 MWh of electricity is required per MWh of compressor energy output. The upstream emissions associated with the generation of electricity are modeled with the fuel mix of the Electric Reliability Council of Texas (ERCOT) grid, which is representative of electricity generation in Texas (the location of Barnett Shale). The air emissions from electricity generation are based on the 2005 fuel mix for the ERCOT region (Texas) and are modeled by NETL's LCA model for power generation. Electric compressors have negligible methane emissions because they do not require a fuel line for the combustion of product natural gas and incomplete combustion of natural gas is not an issue (EPA, 2011c). Electric compressors are also recommended by EPA's Natural Gas STAR program as a strategy for reducing system emissions of methane (EPA, 2011c).

Table A-11: Electrically-Powered Centrifugal Compressor Operations

| Air Emissions from Electricity Generation | | | |
|---|--------------------|--------------------|------------|
| CO ₂ | 1,784 lb/MWh | 809 kg/MWh | calculated |
| N ₂ O | 2.29E-02 lb/MWh | 1.04E-02 kg/MWh | calculated |
| CH ₄ | 2.36 lb/MWh | 1.07 kg/MWh | calculated |
| SF ₆ | 2.23E-09 lb/MWh | 1.01E-09 kg/MWh | calculated |
| Energy Inputs and Outputs | | | |
| Output shaft energy | 7.39E-05 MWh/lb NG | 1.63E-04 MWh/kg | GE 2005 |
| Heat rate | 1.053 MWh/MWh | 1.053 MWh/MWh | API 2009 |
| Electricity input | 7.80E-05 MWh/lb NG | 1.72E-04 MWh/kg NG | calculated |
| Air Emissions | | | |
| CO ₂ | 0.139 lb/lb NG | 0.139 kg/kg NG | calculated |
| N ₂ O | 1.78E-06 lb/lb NG | 1.78E-06 kg/kg NG | calculated |
| CH ₄ | 1.84E-04 lb/lb NG | 1.84E-04 kg/kg NG | calculated |
| SF ₆ | 1.73E-13 lb/lb NG | 1.73E-13 kg/kg NG | calculated |

Well Decommissioning

This analysis assumes that the de-installation of a natural gas well incurs ten percent of the energy requirements and emissions as the original installation of the well.

Compilation of Natural Gas Processes

All energy and emissions data for the extraction of natural gas are described above. The compilation of these data into a model for natural gas extraction involves the connection of all unit processes into an interdependent network.

To model the extraction of natural gas from different sources (onshore, offshore, unconventional, etc.) it is necessary to tune each unit process within this network with a set of source-specific parameters. The assumptions used to adjust the unit processes into profiles of specific natural gas types are shown in **Table A-12**.

Table A-12: Natural Gas Modeling Parameters

| Property | Units | Onshore | Associated | Offshore | Tight Sands | Barnett Shale | Coal Bed Methane |
|---|-------------------------|---------|------------|----------|-------------|---------------|------------------|
| Natural Gas Source | | | | | | | |
| Contribution to 2009 Natural Gas Mix | Percent | 23% | 7% | 13% | 32% | 16% | 9% |
| 2009 Production Rate | Mcf/day | 65.6 | 121 | 2,795 | 110 | 273 | 104 |
| Marginal Production Rate | Mcf/day | 592 | 398 | 6,165 | 110 | 273 | 76.2 |
| Natural Gas Extraction Well | | | | | | | |
| Flaring Rate at Extraction Well Location | Percent | 51% | 51% | 51% | 15% | 15% | 51% |
| Well Completion, Production Gas (prior to flaring) | Mcf/completion | 47 | 47 | 47 | 4,657 | 11,643 | 63 |
| Well Workover, Production Gas (prior to flaring) | Mcf/workover | 3.1 | 3.1 | 3.1 | 4,657 | 11,643 | 63 |
| Well Workover, Number per Well Lifetime | Workovers/well | 1.1 | 1.1 | 1.1 | 3.5 | 3.5 | 3.5 |
| Liquids Unloading, Production Gas (prior to flaring) | Mcf/episode | 23.5 | n/a | 23.5 | n/a | n/a | n/a |
| Liquids Unloading, Number per Well Lifetime | Episodes/well | 930 | n/a | 930 | n/a | n/a | n/a |
| Pneumatic Device Emissions, Fugitive | lb CH ₄ /Mcf | 0.05 | 0.05 | 0.01 | 0.05 | 0.05 | 0.05 |
| Other Sources of Emissions, Point Source (prior to flaring) | lb CH ₄ /Mcf | 0.003 | 0.003 | 0.002 | 0.003 | 0.003 | 0.003 |
| Other Sources of Emissions, Fugitive | lb CH ₄ /Mcf | 0.043 | 0.043 | 0.01 | 0.043 | 0.043 | 0.043 |
| Natural Gas Processing Plant | | | | | | | |
| <i>AGR and CO₂ Removal Unit</i> | | | | | | | |
| Flaring Rate for AGR and CO ₂ Removal Unit | Percent | 100% | 100% | 100% | 100% | 100% | 100% |
| Methane Absorbed into Amine Solution | lb CH ₄ /Mcf | 0.04 | 0.04 | 0.04 | 0.04 | 0.04 | 0.04 |
| Carbon Dioxide Absorbed into Amine Solution | lb CO ₂ /Mcf | 0.56 | 0.56 | 0.56 | 0.56 | 0.56 | 0.56 |
| Hydrogen Sulfide Absorbed into Amine Solution | lb H ₂ S/Mcf | 0.21 | 0.21 | 0.21 | 0.21 | 0.21 | 0.21 |
| NM VOC Absorbed into Amine Solution | lb NMVOC/Mcf | 6.59 | 6.59 | 6.59 | 6.59 | 6.59 | 6.59 |
| <i>Glycol Dehydrator Unit</i> | | | | | | | |
| Flaring Rate for Dehydrator Unit | Percent | 100% | 100% | 100% | 100% | 100% | 100% |
| Water Removed by Dehydrator Unit | lb H ₂ O/Mcf | 0.045 | 0.045 | 0.045 | 0.045 | 0.045 | 0.045 |
| Methane Emission Rate for Glycol Pump & Flash Separator | lb CH ₄ /Mcf | 0.0003 | 0.0003 | 0.0003 | 0.0003 | 0.0003 | 0.0003 |
| <i>Pneumatic Devices and Other Sources of Emissions</i> | | | | | | | |
| Flaring Rate for Other Sources of Emissions | Percent | 100% | 100% | 100% | 100% | 100% | 100% |
| Pneumatic Device Emissions, Fugitive | lb CH ₄ /Mcf | 0.05 | 0.05 | 0.05 | 0.05 | 0.05 | 0.05 |
| Other Sources of Emissions, Point Source (prior to flaring) | lb CH ₄ /Mcf | 0.02 | 0.02 | 0.02 | 0.02 | 0.02 | 0.02 |
| Other Sources of Emissions, Fugitive | lb CH ₄ /Mcf | 0.03 | 0.03 | 0.03 | 0.03 | 0.03 | 0.03 |
| Natural Gas Compression at Gas Plant | | | | | | | |
| Compressor, Gas-powered Combustion, Reciprocating | Percent | 100% | 100% | | 100% | 75% | 100% |
| Compressor, Gas-powered Turbine, Centrifugal | Percent | | | 100% | | | |
| Compressor, Electrical, Centrifugal | Percent | | | | | 25% | |

Production Rates for Conventional Onshore Natural Gas Wells

The purpose of this discussion is to describe the data sources and calculations used to determine the typical production rate of conventional onshore natural gas wells. The population of conventional onshore wells is a lot more diverse than other types of natural gas wells, and thus it is necessary to distinguish between the large population of wells with low production rates and the relatively small population of wells with high production rates.

The Energy Information Administration (EIA) collects production data for oil and gas wells in the U.S. and organizes it according to production rates. The EIA data for total U.S. production is shown in **Table A-13**. The data in **Table A-13** are copied directly from EIA (EIA, 2010b) and show 22 production rate brackets. The lowest bracket includes wells that produce less than one barrel of oil equivalent (BOE) per day, and the highest bracket represents wells that produce more than 12,800 BOE per day. The EIA data have separate groups for oil wells and gas wells; from these data, we know that in 2009 the U.S. had 363,459 oil wells and 461,388 gas wells. These data also show the co-production of oil at gas wells as well as the average per well production rate within each production rate bracket.

The goal of this discussion is to focus on conventional onshore gas extraction. The data in **Table A-13** includes offshore production, and to develop a more accurate representation of onshore gas production, it is necessary to remove offshore data from the total U.S. profile. The EIA also has data for offshore production, as shown by **Table A-14**. By subtracting the offshore data from the total U.S. well profile, production data exclusive to onshore wells can be determined, as shown in **Table A-15**.

Table A-13: U.S. Total 2009 Distribution of Wells by Production Rate Bracket (EIA, 2010b)

| Prod. Rate Bracket (BOE/Day) | Oil Wells | | | | | | | Gas Wells | | | | | | |
|------------------------------|----------------|----------------|--------------------------|----------------|-----------------------------|------------------------|-----------------------------|----------------|----------------|------------------------|----------------|-----------------------------|--------------------------|-----------------------------|
| | # of Oil Wells | % of Oil Wells | Annual Oil Prod. (MMbbl) | % of Oil Prod. | Oil Rate per Well (bbl/Day) | Annual Gas Prod. (Bcf) | Gas Rate per Well (Mcf/Day) | # of Gas Wells | % of Gas Wells | Annual Gas Prod. (Bcf) | % of Gas Prod. | Gas Rate per Well (Mcf/Day) | Annual Oil Prod. (MMbbl) | Oil Rate per Well (bbl/Day) |
| 0-1 | 127,734 | 35.1 | 15.4 | 0.9 | 0.4 | 4.8 | 0.1 | 91,005 | 19.7 | 73.4 | 0.3 | 2.4 | 0.7 | 0.0 |
| 1-2 | 45,649 | 12.6 | 21.8 | 1.3 | 1.4 | 9.5 | 0.6 | 45,034 | 9.8 | 131.1 | 0.5 | 8.3 | 1.3 | 0.1 |
| 2-4 | 47,803 | 13.2 | 45.3 | 2.8 | 2.7 | 22.3 | 1.3 | 60,930 | 13.2 | 358.3 | 1.5 | 16.6 | 3.6 | 0.2 |
| 4-6 | 27,625 | 7.6 | 43.6 | 2.7 | 4.4 | 29.4 | 3.0 | 43,009 | 9.3 | 428.4 | 1.8 | 28.0 | 4.4 | 0.3 |
| 6-8 | 21,816 | 6.0 | 48.3 | 2.9 | 6.2 | 36.7 | 4.7 | 32,564 | 7.1 | 457.8 | 1.9 | 39.4 | 4.5 | 0.4 |
| 8-10 | 15,482 | 4.3 | 42.9 | 2.6 | 7.7 | 40.0 | 7.2 | 24,829 | 5.4 | 451.1 | 1.9 | 50.8 | 4.3 | 0.5 |
| 10-12 | 12,642 | 3.5 | 43.8 | 2.7 | 9.7 | 33.5 | 7.4 | 18,967 | 4.1 | 420.5 | 1.8 | 62.1 | 4.1 | 0.6 |
| 12-15 | 11,801 | 3.2 | 50.3 | 3.1 | 11.9 | 37.3 | 8.8 | 21,718 | 4.7 | 591.1 | 2.5 | 76.2 | 5.7 | 0.7 |
| 15-20 | 13,895 | 3.8 | 75.1 | 4.6 | 15.2 | 60.8 | 12.3 | 23,974 | 5.2 | 841.3 | 3.5 | 98.5 | 7.7 | 0.9 |
| 20-25 | 8,157 | 2.2 | 56.6 | 3.4 | 19.6 | 46.2 | 16.1 | 16,539 | 3.6 | 744.2 | 3.1 | 126.5 | 7.5 | 1.3 |
| 25-30 | 6,276 | 1.7 | 52.3 | 3.2 | 23.7 | 46.5 | 21.1 | 11,638 | 2.5 | 644.9 | 2.7 | 156.7 | 5.1 | 1.2 |
| 30-40 | 7,207 | 2.0 | 75.3 | 4.6 | 30.0 | 69.0 | 27.5 | 16,083 | 3.5 | 1,122.3 | 4.7 | 197.4 | 9.5 | 1.7 |
| 40-50 | 3,684 | 1.0 | 49.0 | 3.0 | 39.1 | 42.1 | 33.5 | 9,959 | 2.2 | 895.6 | 3.7 | 255.6 | 7.1 | 2.0 |
| 50-100 | 7,934 | 2.2 | 159.7 | 9.7 | 59.4 | 171.4 | 63.7 | 22,546 | 4.9 | 3,156.6 | 13.2 | 402.7 | 22.4 | 2.9 |
| 100-200 | 3,070 | 0.8 | 119.1 | 7.3 | 118.3 | 115.9 | 115.1 | 13,444 | 2.9 | 3,520.4 | 14.7 | 782.4 | 30.8 | 6.8 |
| 200-400 | 1,469 | 0.4 | 109.9 | 6.7 | 233.9 | 122.3 | 260.3 | 5,528 | 1.2 | 2,572.2 | 10.7 | 1,545.1 | 22.3 | 13.4 |
| 400-800 | 663 | 0.2 | 92.3 | 5.6 | 447.9 | 128.5 | 623.6 | 2,038 | 0.4 | 1,708.3 | 7.1 | 3,007.9 | 22.2 | 39.0 |
| 800-1,600 | 264 | 0.1 | 77.8 | 4.7 | 900.8 | 114.4 | 1,325.0 | 816 | 0.2 | 1,342.4 | 5.6 | 6,039.3 | 25.0 | 112.6 |
| 1,600-3,200 | 145 | 0.0 | 86.8 | 5.3 | 1,770.4 | 121.8 | 2,485.6 | 460 | 0.1 | 1,633.2 | 6.8 | 11,907.5 | 35.8 | 261.0 |
| 3,200-6,400 | 66 | 0.0 | 88.1 | 5.4 | 3,950.0 | 92.9 | 4,167.6 | 247 | 0.1 | 1,913.3 | 8.0 | 22,917.6 | 46.1 | 552.0 |
| 6,400-12,800 | 47 | 0.0 | 112.4 | 6.8 | 7,428.9 | 132.1 | 8,729.2 | 51 | 0.0 | 725.3 | 3.0 | 46,468.5 | 9.9 | 635.0 |
| > 12,800 | 30 | 0.0 | 176.5 | 10.7 | 18,162.2 | 136.8 | 14,083.1 | 9 | 0.0 | 227.5 | 0.9 | 84,081.9 | 3.3 | 1,204.3 |
| Total | 363,459 | 100.0 | 1,642.3 | 100.0 | 12.9 | 1,614.4 | 12.7 | 461,388 | 100.0 | 23,959.1 | 100.0 | 148.5 | 283.2 | 1.8 |

Table A-14: Federal Gulf 2009 Distribution of Wells by Production Rate Bracket (EIA, 2010a)

| Prod. Rate Bracket (BOE/Day) | Oil Wells | | | | | | | Gas Wells | | | | | | |
|------------------------------|----------------|----------------|--------------------------|----------------|-----------------------------|-------------------------|-----------------------------|----------------|----------------|-------------------------|----------------|-----------------------------|--------------------------|-----------------------------|
| | # of Oil Wells | % of Oil Wells | Annual Oil Prod. (Mbbbl) | % of Oil Prod. | Oil Rate per Well (bbl/Day) | Annual Gas Prod. (MMcf) | Gas Rate per Well (Mcf/Day) | # of Gas Wells | % of Gas Wells | Annual Gas Prod. (MMcf) | % of Gas Prod. | Gas Rate per Well (Mcf/Day) | Annual Oil Prod. (Mbbbl) | Oil Rate per Well (bbl/Day) |
| 0-1 | 46 | 1.5 | 3.1 | 0.0 | 0.3 | 4.8 | 0.4 | 116 | 4.4 | 52.2 | 0.0 | 1.9 | 0.7 | 0.0 |
| 1-2 | 23 | 0.8 | 6.5 | 0.0 | 1.2 | 10.2 | 1.9 | 55 | 2.1 | 112.1 | 0.0 | 8.2 | 1.7 | 0.1 |
| 2-4 | 40 | 1.3 | 30.4 | 0.0 | 2.5 | 43.0 | 3.5 | 70 | 2.7 | 278.2 | 0.0 | 15.8 | 4.2 | 0.2 |
| 4-6 | 37 | 1.2 | 41.6 | 0.0 | 4.0 | 71.0 | 6.8 | 74 | 2.8 | 538.6 | 0.0 | 27.4 | 8.1 | 0.4 |
| 6-8 | 43 | 1.4 | 66.9 | 0.0 | 5.4 | 108.4 | 8.8 | 51 | 1.9 | 499.7 | 0.0 | 37.8 | 8.2 | 0.6 |
| 8-10 | 46 | 1.5 | 101.6 | 0.0 | 7.0 | 169.0 | 11.7 | 43 | 1.6 | 609.0 | 0.0 | 50.0 | 6.4 | 0.5 |
| 10-12 | 32 | 1.1 | 89.2 | 0.0 | 9.2 | 111.5 | 11.5 | 35 | 1.3 | 547.3 | 0.0 | 56.6 | 14.5 | 1.5 |
| 12-15 | 65 | 2.2 | 229.0 | 0.0 | 11.3 | 267.8 | 13.2 | 51 | 1.9 | 1,041.6 | 0.1 | 69.9 | 28.1 | 1.9 |
| 15-20 | 99 | 3.3 | 448.9 | 0.1 | 14.1 | 676.8 | 21.2 | 89 | 3.4 | 2,557.3 | 0.1 | 93.8 | 43.2 | 1.6 |
| 20-25 | 101 | 3.4 | 625.5 | 0.1 | 18.6 | 792.3 | 23.5 | 84 | 3.2 | 3,023.3 | 0.2 | 121.1 | 56.3 | 2.3 |
| 25-30 | 111 | 3.7 | 856.6 | 0.2 | 23.1 | 937.8 | 25.3 | 77 | 2.9 | 3,140.6 | 0.2 | 146.8 | 59.5 | 2.8 |
| 30-40 | 216 | 7.2 | 2,107.2 | 0.4 | 28.5 | 2,821.7 | 38.2 | 126 | 4.8 | 7,456.0 | 0.4 | 191.8 | 109.5 | 2.8 |
| 40-50 | 189 | 6.3 | 2,403.6 | 0.4 | 37.1 | 2,952.2 | 45.6 | 108 | 4.1 | 7,788.0 | 0.4 | 240.3 | 175.6 | 5.4 |
| 50-100 | 638 | 21.3 | 13,471.4 | 2.5 | 60.5 | 16,722.2 | 75.1 | 351 | 13.3 | 42,876.5 | 2.3 | 394.8 | 718.7 | 6.6 |
| 100-200 | 506 | 16.9 | 21,060.9 | 3.9 | 118.8 | 23,817.1 | 134.4 | 388 | 14.7 | 99,838.2 | 5.3 | 815.0 | 1,272.4 | 10.4 |
| 200-400 | 303 | 10.1 | 23,902.4 | 4.4 | 234.2 | 27,232.1 | 266.9 | 357 | 13.5 | 171,637.2 | 9.1 | 1,587.1 | 2,113.7 | 19.5 |
| 400-800 | 157 | 5.2 | 24,319.8 | 4.5 | 465.6 | 28,928.2 | 553.8 | 281 | 10.6 | 267,687.1 | 14.2 | 3,139.7 | 3,352.2 | 39.3 |
| 800-1,600 | 124 | 4.1 | 37,018.6 | 6.8 | 911.9 | 51,361.6 | 1,265.2 | 155 | 5.9 | 297,842.7 | 15.8 | 6,179.4 | 5,209.8 | 108.1 |
| 1,600-3,200 | 86 | 2.9 | 53,804.6 | 9.9 | 1,901.4 | 73,151.5 | 2,585.1 | 72 | 2.7 | 281,825.9 | 15.0 | 12,283.7 | 5,179.9 | 225.8 |
| 3,200-6,400 | 58 | 1.9 | 79,016.7 | 14.5 | 4,001.7 | 81,878.3 | 4,146.6 | 34 | 1.3 | 259,606.8 | 13.8 | 24,584.0 | 4,941.2 | 467.9 |
| 6,400-12,800 | 45 | 1.5 | 107,626.0 | 19.8 | 7,472.5 | 126,500.1 | 8,782.9 | 16 | 0.6 | 234,073.5 | 12.4 | 53,797.6 | 909.8 | 209.1 |
| > 12,800 | 30 | 1.0 | 176,482.4 | 32.5 | 18,162.2 | 136,845.3 | 14,083.1 | 8 | 0.3 | 200,795.6 | 10.7 | 85,773.4 | 2,324.5 | 992.9 |
| Total | 2,995 | 100.0 | 543,712.9 | 100.0 | 541.3 | 575,403.0 | 572.8 | 2,641 | 100.0 | 1,883,827.2 | 100.0 | 2,396.7 | 26,538.1 | 33.8 |

Table A-15: U.S. 2009 Distribution of Onshore Gas Wells (EIA, 2010a, 2010b)

| Prod. Rate Bracket (BOE/day) | # of Gas Wells | % of Gas Wells | Annual Gas Prod. (Bcf) | % of Gas Prod. | Gas Rate per Well (Mcf/day) | Annual Oil Prod. (MMbbl) | Oil Rate per Well (bbl/day) | Gas Energy Equivalent (MMBtu/day) | Oil Energy Equivalent (MMBtu/day) | % of Energy from Gas | Adjusted Gas Rate per Well, (Mcf/Day) ¹ |
|------------------------------|----------------|----------------|------------------------|----------------|-----------------------------|--------------------------|-----------------------------|-----------------------------------|-----------------------------------|----------------------|--|
| 0-1 | 90,889 | 19.8% | 73.4 | 0.3% | 2.2 | 0.7 | 0.0 | 2.3 | 0.1 | 94.9% | 2.3 |
| 1-2 | 44,979 | 9.8% | 131.0 | 0.6% | 8.0 | 1.3 | 0.1 | 8.2 | 0.5 | 94.7% | 8.4 |
| 2-4 | 60,860 | 13.3% | 358.0 | 1.6% | 16.1 | 3.6 | 0.2 | 16.6 | 0.9 | 94.6% | 17.0 |
| 4-6 | 42,935 | 9.4% | 427.9 | 1.9% | 27.3 | 4.4 | 0.3 | 28.0 | 1.6 | 94.5% | 29.0 |
| 6-8 | 32,513 | 7.1% | 457.3 | 2.1% | 38.5 | 4.5 | 0.4 | 39.6 | 2.2 | 94.7% | 41.0 |
| 8-10 | 24,786 | 5.4% | 450.5 | 2.0% | 49.8 | 4.3 | 0.5 | 51.1 | 2.8 | 94.9% | 52.0 |
| 10-12 | 18,932 | 4.1% | 420.0 | 1.9% | 60.8 | 4.1 | 0.6 | 62.4 | 3.4 | 94.8% | 64.0 |
| 12-15 | 21,667 | 4.7% | 590.1 | 2.7% | 74.6 | 5.7 | 0.7 | 76.6 | 4.2 | 94.9% | 79.0 |
| 15-20 | 23,885 | 5.2% | 838.7 | 3.8% | 96.2 | 7.7 | 0.9 | 98.8 | 5.1 | 95.1% | 101.0 |
| 20-25 | 16,455 | 3.6% | 741.2 | 3.4% | 123.0 | 7.4 | 1.2 | 127.0 | 7.0 | 94.6% | 130.0 |
| 25-30 | 11,561 | 2.5% | 641.8 | 2.9% | 152.0 | 5.0 | 1.2 | 156.0 | 7.0 | 95.8% | 159.0 |
| 30-40 | 15,957 | 3.5% | 1,114.8 | 5.1% | 191.0 | 9.4 | 1.6 | 197.0 | 9.0 | 95.5% | 201.0 |
| 40-50 | 9,851 | 2.1% | 887.8 | 4.0% | 247.0 | 6.9 | 1.9 | 254.0 | 11.0 | 95.8% | 258.0 |
| 50-100 | 22,195 | 4.8% | 3,113.7 | 14.1% | 384.0 | 21.7 | 2.7 | 395.0 | 16.0 | 96.2% | 399.0 |
| 100-200 | 13,056 | 2.8% | 3,420.6 | 15.5% | 718.0 | 29.5 | 6.2 | 737.0 | 36.0 | 95.4% | 753.0 |
| 200-400 | 5,171 | 1.1% | 2,400.6 | 10.9% | 1,272.0 | 20.2 | 10.7 | 1,306.0 | 62.0 | 95.5% | 1,332.0 |
| 400-800 | 1,757 | 0.4% | 1,440.6 | 6.5% | 2,246.0 | 18.9 | 29.4 | 2,307.0 | 170.0 | 93.1% | 2,412.0 |
| 800-1,600 | 661 | 0.1% | 1,044.6 | 4.7% | 4,330.0 | 19.8 | 82.0 | 4,446.0 | 476.0 | 90.3% | 4,793.0 |
| 1,600-3,200 | 388 | 0.1% | 1,351.4 | 6.1% | 9,542.0 | 30.6 | 216.0 | 9,800.0 | 1,254.0 | 88.7% | 10,763.0 |
| 3,200-6,400 | 213 | 0.0% | 1,653.7 | 7.5% | 21,271.0 | 41.2 | 529.0 | 21,845.0 | 3,071.0 | 87.7% | 24,261.0 |
| 6,400-12,800 | 35 | 0.0% | 491.2 | 2.2% | 38,452.0 | 9.0 | 704.0 | 39,490.0 | 4,082.0 | 90.6% | 42,427.0 |
| > 12,800 | 1 | 0.0% | 26.7 | 0.1% | 73,163.0 | 1.0 | 2,673.0 | 75,138.0 | 15,501.0 | 82.9% | 88,256.0 |
| Total | 458,747 | 100.0% | 22,075.4 | 100.0% | 132.0 | 256.8 | 1.5 | 135.0 | 8.9 | 93.8% | 140.0 |

¹ Adjusted by energy-based co-product allocation

Co-product Allocation of Oil

The EIA data also shows that gas wells produce a small share of oil. On an energy basis, oil comprises approximately 3.8 to 17 percent of gas well production, depending on the production rate bracket. Using energy-based, co-product allocation, it is necessary to scale the production rates of the gas wells so they are representative of 100 percent gas production.

For example, a gas well that has daily production rates of 718 Mcf of natural gas and 6.2 barrels of oil has a total daily production of 773 MMBtu of energy. This energy equivalency is calculated using heating values of 1,027 Btu/cf for natural gas and 5.8 MMBtu/bbl for oil. If expressed solely on an energy-equivalent basis of natural gas, 773 MMBtu of energy is equal to 753 Mcf of natural gas. Thus, in this instance, accounting for the co-production of oil increases the nominal production rate of the gas well from 718 Mcf/day to 752 Mcf/day. Note that this nominal rate of 752 Mcf/day does not represent the actual gas produced by the well, but is an LCA accounting method that uses the relative energies of produced oil and natural gas to scale the gas production rate so it is representative of a well that produces only natural gas.

Selection of Representative Production Brackets

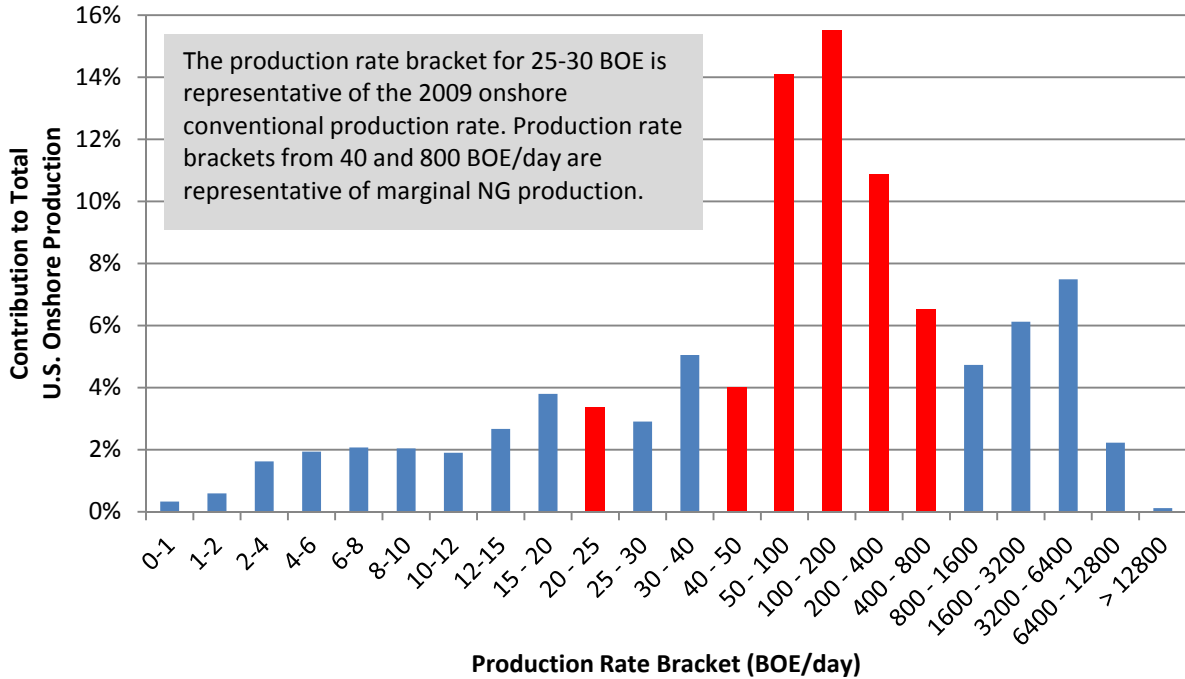
The production rates of onshore conventional natural gas wells vary widely and are a function of reservoir properties, extraction technology, and age. As shown by the EIA data, the production rates of onshore gas wells range from less than 1 BOE/day to more than 12,800 BOE/day. There are not enough data to determine the split between conventional and unconventional wells within each production rate bracket; however, the total production of each bracket and the production rates of unconventional wells can be used to determine the most likely production rates for onshore conventional natural gas. The distribution of gas wells by total gas produced is shown in **Figure A-2**

The production categories in **Table A-15** include a large population of wells in the lowest production rate bracket; 19.8 percent of U.S. onshore natural gas wells produce less than one BOE per day. Similarly, the production rate bracket for 1 - 2 BOE/day includes 9.8 percent of natural gas wells, the production rate bracket for 2 - 4 BOE/day includes 13.3 percent of natural gas wells, and the production rate bracket for 4 - 6 BOE/day includes 9.4 percent of natural gas wells. While these four production rate brackets account for 52 percent of the total count of natural gas wells, they account for only 4.5 percent of total natural gas production.

The average production rate for conventional onshore natural gas wells in 2009 was 66 Mcf per day. This production rate was calculated by dividing the amount of onshore conventional natural gas that was produced in 2009 by the total number of onshore conventional natural gas wells in 2009.

The marginal production rate for conventional onshore natural gas was calculated by selecting the most productive region of the production rate brackets. The production rate brackets that include 40 to 800 BOE/day represent 51 percent of total onshore natural gas production. The average production rate of this range of wells is 592 Mcf/day.

Figure A-2: Distribution of Onshore Natural Gas Wells



A.2 Raw Material Acquisition: Coal

Raw material extraction for coal incorporates extraction profiles for coal derived from the PRB, where sub-bituminous, low-rank coal extracted from thick coal seams (up to approximately 180 feet) via surface mines located in Montana and Wyoming, and coal derived from the Illinois No. 6 coal seam, where bituminous coal is extracted from approximately 2 to 15 foot seams via underground longwall and continuous mining. Each modeling approach is described below.

Powder River Basin Coal

The PRB coal-producing region consists of counties in two states – Big Horn, Custer, Powder River, Rosebud, and Treasure in Montana, and Campbell, Converse, Crook, Johnson, Natrona, Niobrara, Sheridan, and Weston in Wyoming (EIA, 2009). PRB coal is advantageous in comparison to bituminous coals in that it has lower ash and sulfur content. However, PRB coal also has a lower heating value than higher rank coals (Clyde Bergemann, 2005). In 2007, there were 17 surface mines extracting PRB coal, which produced over 479 million short tons (EIA, 2009).

PRB coal is modeled using modern mining methods in practice at the following mines: Peabody Energy's North Antelope-Rochelle mine (97.5 million short tons produced in 2008), Arch Coal, Inc.'s Black Thunder Mine (88.5 million short tons produced in 2008), Rio Tinto Energy America's Jacobs Ranch (42.1 million short tons produced in 2008), and Cordero Rojo Operation (40.0 million short tons produced in 2008). These four mines were the largest surface mines in the United States in 2008 according to the National Mining Association's 2008 Coal Producer Survey (National Mining Association, 2009).

Equipment and Mine Site

Much of the equipment utilized for surface coal mining in the PRB is very large. GHG emissions that result from the production of construction materials required for coal extraction were quantified for the following equipment, within the model: track loader (10 pieces at 26,373 kg each); rotary drill (3 pieces at 113,400 kg each); walking dragline (3 pieces at 7,146,468 kg each); electric mining shovel (10 pieces at 1,256,728 kg each); mining truck (11 pieces at 278,690 kg each); coal crusher (1 piece at 115,212 kg); conveyor (1 piece at 1,064,000 kg); and loading silo (6 pieces at 10,909,569 kg each).

Coal seams are located relatively close to the ground surface in the PRB such that large-scale surface mining is common. The coal seam ranges in thickness from 42 to 184 feet thick (EPA, 2004a). Before overburden drilling and cast blasting can be carried out, topsoil and unconsolidated overburden must be removed from the consolidated overburden that is to be blasted. These operations use both truck and shovel operations and bulldozing to move these materials to a nearby stockpile location so that they can be used in post-mining site reclamation. Estimates are made for topsoil/overburden operations based on requirements reported in the Energy and Environmental Profile of the U.S. Mining Industry (DOE, 2002) for a hypothetical western surface coal mine.

Overburden Blasting and Removal

Blast holes are drilled into overburden for subsequent ammonium nitrate and fuel oil packing and detonation using large rotary drills. Drills use electricity to drill 220-270 millimeter diameter holes through sandstone, siltstone, mudstone and carbonaceous shale that make up the overburden. Typically this overburden contains water, which controls particulate emission associated with drilling activities. For the purposes of this assessment it is assumed that drilling operations produce no direct emissions. Electricity requirements for drilling are taken from the U.S. DOE report Mining Industry for the Future: Energy and Environmental Profile of the U.S. Mining Industry (DOE, 2002).

Cast blasting is a blasting technique that was developed relatively recently, and has found broad application in large surface mines. Cast blasting comminutes (breaks into fragments/particles) overburden, and also moves an estimated 25-35 percent (modeled at 30 percent) of the blasted overburden to the target fill location (Mining Technology, 2007). The model assumes that blasting uses ammonium nitrate and fuel oil explosives with a powder factor¹ of 300 g per m³ of overburden blasted (SME, 1990), and GHG emissions associated with explosive production and the blasting process are included in the model, based on EPA's AP-42 report (EPA, 1995).

Overburden removal is achieved primarily through dragline operations, with the remainder moved using large electric shovels. Dragline excavation systems are among the largest on-land machines, and utilize a large bucket suspended from a boom, where the bucket is scraped along the ground to fill the bucket. The bucket is then emptied at a nearby fill location. Electricity requirements for dragline operation combined with other on site operations, were estimated based on electricity usage at the North Antelope Rochelle Mine, to be approximately 971 kWh per 1000 tons of coal (Peabody, 2006). During this time dragline operation accounted for approximately 50% of the overburden energy.

¹ Powder factor refers to the mass of explosive needed to blast a given mass of material.

Coal Recovery

Following overburden removal, coal is extracted using truck and shovel-type operations. Because of the large scale of operations, large electric mining shovels (Bucyrus 495 High Performance Series) are assumed to be employed, with a bucket capacity of 120 tons, alongside 320-400 ton capacity mining trucks (Bucyrus International Inc., 2008).

The amount of coal that could be moved by a single shovel per year was determined by using data for the Black Thunder and Cordero Rojo coal mines (Mining Technology, 2007). A coal hauling distance of two miles is assumed, with a round-trip distance of four miles, based on evaluation of satellite imagery of mining operations. The extracted coal is ground and crushed to the necessary size for transportation. It is assumed that the coal does not require cleaning before leaving the mine site. The crushed coal is carried from the preparation facility to a loading silo by an overland conveyor belt. From the loading silo, the coal is loaded into railcars for transportation.

Coal Bed Methane Emissions

During coal acquisition, methane is released during both the coal extraction and post-mining coal preparation activities. While the PRB has relatively low specific methane content, the large thickness of the coal deposit (80 feet thick or more in many areas) has a large methane content per square foot of surface area. As a result the PRB has recently begun to be exploited on a large scale. Extraction of coal bed methane, prior to mining of the coal seam, results in a net reduction of the total amount of coal bed methane that is emitted to the atmosphere, since extracted methane is typically sold into the natural gas market, and eventually combusted.

For the purposes of this assessment, it is assumed that the coal seam in the area of active mining was previously drilled to extract methane. Based on recent data available from the EPA, coal bed methane emissions for surface mining, including the PRB, are expected to range from 8 to 98 standard cubic feet per ton (cf/ton) of produced coal, with a typical value of 51 cf/ton (EPA, 2011b).

Illinois No. 6 Coal

Illinois No. 6 coal is part of the Herrin Coal, and is a bituminous coal that is found in seams that typically range from about 2 to 15 feet in thickness, and is found in the southern and eastern regions of Illinois and surrounding areas. Illinois No. 6 coal is commonly extracted via underground mining techniques, including continuous mining and longwall mining. Illinois No. 6 coal seams may contain relatively high levels of mineral sediments or other materials, and therefore require coal cleaning (beneficiation) at the mine site. The following sections describe the unit processes modeled for Illinois No. 6 coal mining.

Equipment and Mine Site

Extraction of Illinois No. 6 coal requires several types of major equipment and mining components, in order to operate the coal mine. The following components were modeled for use during underground mining operations: site paving and concrete, conveyor belt, stacker/reclaimer, crusher, coal cleaning, silo, wastewater treatment, continuous miner, longwall mining systems (including shear head, roof supports, armored force conveyor, stage loader, and mobile belt tailpiece), and shuttle car systems with replacement. Overall, when considering materials requirements for the construction of these systems, the material inputs values shown in **Table A-16** were required for mine and mining system construction, on a per lb of coal output basis. GHG emissions associated

with the production of these materials were incorporated into the model and accounted for as construction related emissions.

Table A-16: Construction Materials Required for Illinois No. 6 Coal Mining

| Construction Material | Amount | Units |
|-------------------------------|----------|---------------------|
| Cold-Rolled Steel | 1.47E-05 | lb/lb coal produced |
| Hot-dip Galvanized Steel | 1.52E-06 | lb/lb coal produced |
| Rubber | 4.45E-07 | lb/lb coal produced |
| Steel Plate | 1.80E-04 | lb/lb coal produced |
| Concrete | 6.06E-05 | lb/lb coal produced |
| Rebar | 1.41E-06 | lb/lb coal produced |
| Polyvinylchloride Pipe | 1.30E-07 | lb/lb coal produced |
| Steel, Stainless, 316 | 6.77E-08 | lb/lb coal produced |
| Stainless Steel Cold Roll 431 | 6.77E-08 | lb/lb coal produced |
| Cast Iron | 3.38E-07 | lb/lb coal produced |
| Copper Mix | 8.11E-09 | lb/lb coal produced |
| Asphalt | 1.11E-03 | lb/lb coal produced |

Coal Mine Operations

Operations of the coal mine were based on operation of the Galatia Mine, which is operated by the American Coal Company and located in Saline County, Illinois. Sources reviewed in support of coal mine operations include Galatia Mine production rates, electricity usage, particulate emissions, methane emissions, wastewater discharge permit monitoring reports, and communications with Galatia Mine staff. When data from the Galatia Mine were not available, surrogate data were taken from other underground mines, as relevant.

Electricity is the main source of energy for coal mine operations. Electricity use for this model was estimated based on previous estimates made by EPA for electricity use for underground mining and coal cleaning at the Galatia Mine (EPA, 2008). The life cycle profile for electricity use is based on eGRID2007. The Emissions and Generation Resource Integrated Database (eGRID) is a comprehensive inventory of environmental attributes for electric power systems (EPA, 2010).

Although no Galatia Mine data were found that estimated the diesel fuel used during mining operations, it was assumed that some diesel would be used to operate trucks for moving materials, workers, and other secondary on-site operations. Therefore, diesel use was estimated for the Galatia Mine from 2002 U.S. Census data for bituminous coal underground mining operations and associated cleaning operations (U.S. Census Bureau, 2004). Emissions of GHGs were based on emissions associated with the use of diesel. EPA Tier 4 diesel standards for non-road diesel engines were used, since these standards would go into effect within a couple years of commissioning of the mine for this study (EPA, 2004b).

Coal Bed Methane

During the acquisition of Illinois No. 6 coal, methane is released during both the underground coal extraction and the post-mining coal preparation activities. Illinois No. 6 coal seams are not nearly as thick as PRB coals, and as a result are less commonly utilized as a resource for coal bed methane extraction. Instead, methane capture may be applied during the coal extraction process. Based on recent data available from the EPA, coal bed methane emissions for underground mining, including mining within the Illinois No. 6 coal seam, are expected to range from 360 to 500 cf/ton of produced

coal, with a nominal value of 422 cf/ton (EPA, 2011b). It is assumed that no methane capture is applied for Illinois No. 6 coal.

A.3 Raw Material Transport: Natural Gas

The boundary of raw material transport begins with receipt of processed natural gas at the extraction site and ends with the delivery of natural gas to an energy conversion facility. Methane emissions from pipeline operations are a function of pipeline distance. This analysis uses a pipeline transport distance of 604 miles (971.4 km), which is the average distance for natural gas pipeline transmission in the U.S. The data sources and assumptions for calculating the greenhouse gas emissions from construction and operation of natural gas transmission pipelines are discussed below.

Pipeline Construction and Decommissioning

Carbon steel is the primary material used in the construction of natural gas pipelines. The mass of pipeline per unit length was determined using an online calculator (Steel Pipes & Tubes, 2009). The weight of valves and fittings were estimated at an additional 10 percent of the total pipeline weight. The pipeline was assumed to have a life of 30 years. The mass of pipeline construction per kilogram of natural gas was determined by dividing the total pipeline weight by the total natural gas flow through the pipeline for a 30-year period.

The decommissioning of a natural gas pipeline involves cleaning and capping activities. This analysis assumes that the decommissioning of a natural gas pipeline incurs 10 percent of the energy requirements and emissions as the original installation of the pipeline.

Pipeline Operations

The U.S. has an extensive natural gas pipeline network that connects natural gas supplies and markets. Compressor stations are necessary every 50 to 100 miles along the natural gas transmission pipelines in order to boost the pressure of the natural gas. Compressor stations consist of centrifugal and reciprocating compressors. Most natural gas compressors are powered by natural gas, but, when electricity is available, electrically-powered compressors are used.

A 2008 paper published by the Interstate Natural Gas Association of America provides data from its 2004 database, which shows that the U.S. pipeline transmission network has 5,400 reciprocating compressors and over 1,000 gas turbine compressors (Hedman, 2008). Further, based on written communication from El Paso Pipeline Group, approximately three percent of transmission compressors are electrically driven (El Paso Pipeline Group, 2011). El Paso Pipeline Group has the highest transmission capacity of all natural gas pipeline companies in the U.S., and it is thus assumed that the share of electrically-powered compressors in their fleet is representative of the entire natural gas transmission network. Based on written communication with El Paso Pipeline Group (El Paso Pipeline Group, 2011), the share of compressors on the U.S. natural gas pipeline transmission network is approximately 78 percent reciprocating compressors, 19 percent turbine-powered centrifugal compressors, and 3 percent electrically-powered compressors.

The use rate of natural gas for fuel in transmission compressors was calculated from the Federal Energy Regulatory Commission (FERC) Form 2 database, which is based on an annual survey of gas producers and pipeline companies (FERC, 2010). The 28 largest pipeline companies were pulled from the FERC Form 2 database. These 28 companies represent 81 percent of NG transmission in 2008. The FERC data for 81 percent of U.S. natural gas transmission is assumed to be a representative sample of the fuel use rate of the entire transmission network. This data shows that

0.96 percent of natural gas product is consumed as compressor fuel. This fuel use rate was converted to a basis of kg of natural gas consumed per kg of natural gas transported by multiplying it by the total natural gas delivered by the transmission network in 2008 (EIA, 2011) and dividing it by the annual tonne-km of pipeline transmission in the U.S. (Dennis, 2005). The total delivery of natural gas in 2008 was 21 Tcf, which is approximately 400 billion kg of natural gas. The annual transport rate for natural gas transmission was steady from 1995 through 2003, at approximately 380 billion tonne-km per year. More recent transportation data are not available, and thus this analysis assumes the same tonne-km rate for 2008 as shown from 1995 through 2003.

The air emissions from the combustion of natural gas by compressors are estimated by applying EPA emission factors to the natural gas consumption rate of the compressors (EPA, 1995). Specifically, the emission profile of gas-powered, centrifugal compressors is based on emission factors for gas turbines; the emission profile of gas-powered, reciprocating compressors is based on emission factors for 4-stroke, lean burn engines. For electrically-powered compressors, this analysis assumes that the indirect emissions are representative of the U.S. average fuel mix for electricity generation.

The average power of electrically-driven compressors for U.S. NG transmission is assumed to be the same as the average power of all compressors on the transmission network. An average compressor on the U.S. natural gas transmission network has a power rating of 14,055 horsepower (10.5 MW) and a throughput of 734 million cubic feet of natural gas per day (583,000 kg NG/hour) (EIA, 2007). Electrically-driven compressors have efficiencies of 95 percent (DOE, 1996; Hedman, 2008). This efficiency is the ratio of mechanical power output to electrical power input. Thus, approximately 1.05 MWh of electricity is required per MWh of compressor energy output.

In addition to air emissions from combustion processes, fugitive venting from pipeline equipment results in the methane emissions to air. The fugitive emission rate for natural gas pipeline operations is based on data published by the Bureau of Transportation Statistics (BTS) and EPA. The transport data for natural gas transmission is based on ton-mileage estimates by BTS, which calculates 253 billion ton-miles of natural gas transmission in 2003 (Dennis, 2005). The 2003 data are the most recent data point in the BTS reference, and thus EPA's inventory data for the years 2000 and 2005 were interpolated to arrive at a year 2003 value of 1,985 million kg of fugitive methane emissions per year (EPA, 2011b). Dividing the EPA emission by the transport requirements and converting to metric units gives 5.37E-06 kg/kg-km.

Calculation of Average Natural Gas Transmission Distance

The average pipeline distance for natural gas transport is determined by balancing national emission inventory (EPA, 2011b) and natural gas consumption data (EIA, 2011) with NETL's unit process emission factor for fugitive methane emissions from pipeline operations. **Equation 5** shows the national inventory and consumption data on the left-hand side and NETL's emission factor for fugitive methane on the right-hand side.

$$\frac{E_{methane}}{NG_{consumption}} = d * EF_{methane} \quad \text{(Equation 5)}$$

Where,

E_{methane} = Total pipeline fugitive methane emissions (default = 2,115E+06 kg CH₄/yr)

$NG_{\text{consumption}}$ = consumption of natural gas (default = 21.84 MMBtu/yr)

EF_{methane} = Emission factor for fugitive methane (default = 9.97E-05 kg CH₄/MMBtu-km)

The default value for total fugitive emissions of methane from pipeline transmission are based on the 2009 national inventory emissions for natural gas transmission and storage reported by EPA (EPA, 2011b). The value reported by EPA is 2,115 Gg CH₄/yr, which is equal to 2,115 million kg CH₄/yr.

The default value for annual natural gas consumption is based on annual EIA statistics for natural gas production and consumption (EIA, 2011). The volume of natural gas transported by pipeline is 21.26 Tcf/year. This value is the midpoint of the volume of processed natural gas injected to the pipeline transmission network and the volume of natural gas delivered to consumers. In 2009 the volume of natural gas injected to the natural gas transmission network by NG processing plants was 21.56 Tcf; this volume was calculated by subtracting the natural gas consumption at the extraction and processing sites (1.28 Tcf) from total annual consumption (22.84 Tcf) (EIA, 2011). In 2009 the volume of natural gas delivered to consumers was 20.97 Tcf (EIA, 2011). The average volume of natural gas transmission was converted to an energy basis using an energy density of 1,027 Btu/cf; 21.26 Tcf/year is equivalent to 21.84 E+09 MMBtu. Converting to an energy basis (using a density of 0.042 lbs/cf and energy content of 1,027 Btu/cf) gives 21.84 billion MMBtu.

For **Equation 5** it is necessary to convert the emission factor for fugitive emissions from pipeline operations (calculated above) to an energy basis so that it can be factored with the annual consumption data for natural gas. The emission factor used by the pipeline unit process is 5.37E-06 kg/kg-km. Converting to an energy basis (using the conversion factors of 0.042 lb/cf NG and 1,027 Btu/cf) results in an emission factor of 9.97E-05 kg CH₄/MMBtu-km.

The unknown d in **Equation 5** is the distance (km) that reconciles NETL's unit process with the national level data. Solving for d gives the following equation:

$$d = \frac{E_{\text{methane}}}{NG_{\text{consumption}} * EF_{\text{methane}}} \quad \text{(Equation 6)}$$

Applying the default values to **Equation 6** gives a distance of 971 km (604 miles), as shown in **Equation 7**.

$$d = \frac{2,115 \times 10^6 \text{ kg CH}_4/\text{yr}}{(21.84 \times 10^9 \text{ MMBtu/yr})(9.97 \times 10^{-5} \text{ kg CH}_4/\text{MMBtu km})} = 971 \text{ km} \quad \text{(Equation 7)}$$

The pipeline transport of natural gas results in losses of natural gas product to two activities: (1) fugitive emissions and (2) natural gas used as fuel in pipeline compressors. Based on the data and assumptions of this unit process, the transmission of natural gas a distance of 971 km results in a 1.45 percent loss of natural gas product (1.0148 kg of natural gas are injected into the pipeline to deliver 1.0 kg of natural gas to the consumer). The annual data for natural gas production and consumption (EIA, 2011) show a 2.81 percent loss of natural gas for transmission and distribution (natural gas processing plants produce 21.56 Tcf of natural gas and 20.97 Tcf of natural gas are delivered to consumers). The 2.81 percentage loss factor includes pipeline *distribution* in addition to pipeline transmission, and thus it is expected for the transmission losses (1.45 percent) to be lower than the transmission and distribution loss (2.81 percent).

The default values for key variables for NETL’s model of natural gas pipeline transmission are shown in the **Table A-17**.

Table A-17: Natural Gas Transport to Large End User

| Natural Gas Emissions and Transmission Infrastructure | Units | Value |
|---|---------|-------|
| Pipeline Transport Distance (national average) | Miles | 604 |
| Distance Between Compressor Stations | Miles | 75 |
| Compression, Gas-powered, Reciprocating Engine | Percent | 78% |
| Compression, Gas-powered, Centrifugal Engine | Percent | 19% |
| Compression, Electrical, Centrifugal Engine | Percent | 3% |

A.4 Raw Material Transport: Coal

Train transport was modeled for the transport of both PRB and Illinois No. 6 coal from mining sites to energy conversion facilities. Mined coal is presumed to be transported by rail from PRB and Illinois No. 6 coal mine sources, in support of electricity production. Coal is assumed to be transported via unit train, where a unit train is defined as one locomotive pulling 100 railcars loaded with coal. The locomotive is powered by a 4,400 horsepower diesel engine (General Electric, 2008) and each car has a 100-ton coal capacity (NETL, 2007).

GHG emissions for train transport are evaluated based on typical diesel combustion emissions for a locomotive engine. Loss of coal during transport is assumed to be equal to the fugitive dust emissions; loss during loading at the mine is assumed to be included in the coal reject rate and no loss is assumed during unloading. It is assumed that the majority of the railway connecting the coal mine and the energy conversion facility is existing infrastructure. An assumed 25-mile rail spur was constructed between the energy conversion facility and the primary railway.

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Appendix B:

Inventory Results in Alternate Units

Table B-1: Upstream Greenhouse Gas Inventory Results for Natural Gas

| Feedstock | GHG | lb/MMBtu | | | kg/MMBtu | | | g/MJ | | | ton/cf | | |
|--------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total |
| Avg. Gas | CO ₂ | 5.93E+00 | 1.05E+00 | 6.98E+00 | 2.69E+00 | 4.76E-01 | 3.16E+00 | 2.55E+00 | 4.51E-04 | 3.00E-03 | 1.22E+01 | 2.16E+00 | 1.43E+01 |
| | N ₂ O | 1.85E-04 | 2.02E-05 | 2.05E-04 | 8.39E-05 | 9.17E-06 | 9.31E-05 | 7.95E-05 | 8.69E-06 | 8.82E-05 | 3.80E-04 | 4.15E-05 | 4.22E-04 |
| | CH ₄ | 6.42E-01 | 2.14E-01 | 8.56E-01 | 2.91E-01 | 9.69E-02 | 3.88E-01 | 2.76E-01 | 9.18E-02 | 3.68E-01 | 1.32E+00 | 4.39E-01 | 1.76E+00 |
| | CO ₂ e (20-year) | 52.2 | 16.4 | 68.6 | 23.7 | 7.5 | 31.1 | 22.4 | 7.1 | 29.5 | 107.2 | 33.8 | 141.0 |
| | CO ₂ e (100-year) | 22.0 | 6.4 | 28.4 | 10.0 | 2.9 | 12.9 | 9.5 | 2.7 | 12.2 | 45.3 | 13.1 | 58.4 |
| | CO ₂ e (500-year) | 10.8 | 2.7 | 13.5 | 4.9 | 1.2 | 6.1 | 4.7 | 1.2 | 5.8 | 22.3 | 5.5 | 27.8 |
| Conv. Gas | CO ₂ | 6.34E+00 | 1.05E+00 | 7.38E+00 | 2.87E+00 | 4.76E-01 | 3.35E+00 | 2.72E+00 | 4.51E-01 | 3.17E+00 | 1.30E+01 | 2.16E+00 | 1.52E+01 |
| | N ₂ O | 2.14E-04 | 2.02E-05 | 2.35E-04 | 9.72E-05 | 9.17E-06 | 1.06E-04 | 9.22E-05 | 8.69E-06 | 1.01E-04 | 4.40E-04 | 4.15E-05 | 4.82E-04 |
| | CH ₄ | 5.29E-01 | 2.14E-01 | 7.43E-01 | 2.40E-01 | 9.69E-02 | 3.37E-01 | 2.28E-01 | 9.18E-02 | 3.19E-01 | 1.09E+00 | 4.39E-01 | 1.53E+00 |
| | CO ₂ e (20-year) | 44.5 | 16.4 | 60.9 | 20.2 | 7.5 | 27.6 | 19.1 | 7.1 | 26.2 | 91.4 | 33.8 | 125.2 |
| | CO ₂ e (100-year) | 19.6 | 6.4 | 26.0 | 8.9 | 2.9 | 11.8 | 8.4 | 2.7 | 11.2 | 40.3 | 13.1 | 53.5 |
| | CO ₂ e (500-year) | 10.4 | 2.7 | 13.1 | 4.7 | 1.2 | 5.9 | 4.5 | 1.2 | 5.6 | 21.3 | 5.5 | 26.8 |
| UnConv. Gas | CO ₂ | 5.60E+00 | 1.05E+00 | 6.65E+00 | 2.54E+00 | 4.76E-01 | 3.02E+00 | 2.41E+00 | 4.51E-01 | 2.86E+00 | 1.15E+01 | 2.16E+00 | 1.37E+01 |
| | N ₂ O | 1.62E-04 | 2.02E-05 | 1.82E-04 | 7.33E-05 | 9.17E-06 | 8.25E-05 | 6.95E-05 | 8.69E-06 | 7.82E-05 | 3.32E-04 | 4.15E-05 | 3.74E-04 |
| | CH ₄ | 7.32E-01 | 2.14E-01 | 9.45E-01 | 3.32E-01 | 9.69E-02 | 4.29E-01 | 3.15E-01 | 9.18E-02 | 4.06E-01 | 1.50E+00 | 4.39E-01 | 1.94E+00 |
| | CO ₂ e (20-year) | 58.3 | 16.4 | 74.8 | 26.5 | 7.5 | 33.9 | 25.1 | 7.1 | 32.1 | 119.8 | 33.8 | 153.6 |
| | CO ₂ e (100-year) | 23.9 | 6.4 | 30.3 | 10.9 | 2.9 | 13.8 | 10.3 | 2.7 | 13.0 | 49.2 | 13.1 | 62.3 |
| | CO ₂ e (500-year) | 11.2 | 2.7 | 13.9 | 5.1 | 1.2 | 6.3 | 4.8 | 1.2 | 6.0 | 23.0 | 5.5 | 28.5 |
| Onshore Gas | CO ₂ | 7.18E+00 | 1.05E+00 | 8.23E+00 | 3.26E+00 | 4.76E-01 | 3.74E+00 | 3.09E+00 | 4.51E-01 | 3.54E+00 | 1.48E+01 | 2.16E+00 | 1.69E+01 |
| | N ₂ O | 2.13E-04 | 2.02E-05 | 2.33E-04 | 9.66E-05 | 9.17E-06 | 1.06E-04 | 9.16E-05 | 8.69E-06 | 1.00E-04 | 4.38E-04 | 4.15E-05 | 4.79E-04 |
| | CH ₄ | 8.21E-01 | 2.14E-01 | 1.03E+00 | 3.72E-01 | 9.69E-02 | 4.69E-01 | 3.53E-01 | 9.18E-02 | 4.45E-01 | 1.69E+00 | 4.39E-01 | 2.12E+00 |
| | CO ₂ e (20-year) | 66.3 | 16.4 | 82.8 | 30.1 | 7.5 | 37.5 | 28.5 | 7.1 | 35.6 | 136.3 | 33.8 | 170.0 |
| | CO ₂ e (100-year) | 27.8 | 6.4 | 34.2 | 12.6 | 2.9 | 15.5 | 11.9 | 2.7 | 14.7 | 57.0 | 13.1 | 70.2 |
| | CO ₂ e (500-year) | 13.5 | 2.7 | 16.1 | 6.1 | 1.2 | 7.3 | 5.8 | 1.2 | 6.9 | 27.6 | 5.5 | 33.1 |
| Offshore Gas | CO ₂ | 5.37E+00 | 1.05E+00 | 6.42E+00 | 2.44E+00 | 4.76E-01 | 2.91E+00 | 2.31E+00 | 4.51E-01 | 2.76E+00 | 1.10E+01 | 2.16E+00 | 1.32E+01 |
| | N ₂ O | 2.55E-04 | 2.02E-05 | 2.75E-04 | 1.15E-04 | 9.17E-06 | 1.25E-04 | 1.09E-04 | 8.69E-06 | 1.18E-04 | 5.23E-04 | 4.15E-05 | 5.64E-04 |
| | CH ₄ | 9.71E-02 | 2.14E-01 | 3.11E-01 | 4.40E-02 | 9.69E-02 | 1.41E-01 | 4.17E-02 | 9.18E-02 | 1.34E-01 | 1.99E-01 | 4.39E-01 | 6.38E-01 |
| | CO ₂ e (20-year) | 12.4 | 16.4 | 28.9 | 5.6 | 7.5 | 13.1 | 5.3 | 7.1 | 12.4 | 25.5 | 33.8 | 59.3 |
| | CO ₂ e (100-year) | 7.9 | 6.4 | 14.3 | 3.6 | 2.9 | 6.5 | 3.4 | 2.7 | 6.1 | 16.2 | 13.1 | 29.3 |
| | CO ₂ e (500-year) | 6.1 | 2.7 | 8.8 | 2.8 | 1.2 | 4.0 | 2.6 | 1.2 | 3.8 | 12.6 | 5.5 | 18.1 |
| Assoc. Gas | CO ₂ | 5.04E+00 | 1.05E+00 | 6.09E+00 | 2.29E+00 | 4.76E-01 | 2.76E+00 | 2.17E+00 | 4.51E-01 | 2.62E+00 | 1.04E+01 | 2.16E+00 | 1.25E+01 |
| | N ₂ O | 1.42E-04 | 2.02E-05 | 1.62E-04 | 6.42E-05 | 9.17E-06 | 7.34E-05 | 6.09E-05 | 8.69E-06 | 6.96E-05 | 2.91E-04 | 4.15E-05 | 3.32E-04 |
| | CH ₄ | 2.82E-01 | 2.14E-01 | 4.96E-01 | 1.28E-01 | 9.69E-02 | 2.25E-01 | 1.21E-01 | 9.18E-02 | 2.13E-01 | 5.80E-01 | 4.39E-01 | 1.02E+00 |
| | CO ₂ e (20-year) | 25.4 | 16.4 | 41.8 | 11.5 | 7.5 | 19.0 | 10.9 | 7.1 | 18.0 | 52.2 | 33.8 | 85.9 |
| | CO ₂ e (100-year) | 12.1 | 6.4 | 18.5 | 5.5 | 2.9 | 8.4 | 5.2 | 2.7 | 8.0 | 24.9 | 13.1 | 38.1 |
| | CO ₂ e (500-year) | 7.2 | 2.7 | 9.9 | 3.3 | 1.2 | 4.5 | 3.1 | 1.2 | 4.2 | 14.8 | 5.5 | 20.3 |

Life Cycle Greenhouse Gas Inventory of Natural Gas Extraction, Delivery and Electricity Production

| Feedstock | GHG | lb/MMBtu | | | kg/MMBtu | | | g/MJ | | | ton/cf | | |
|-----------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total |
| Tight Gas | CO ₂ | 5.53E+00 | 1.05E+00 | 6.57E+00 | 2.51E+00 | 4.76E-01 | 2.98E+00 | 2.38E+00 | 4.51E-01 | 2.83E+00 | 1.13E+01 | 2.16E+00 | 1.35E+01 |
| | N ₂ O | 1.57E-04 | 2.02E-05 | 1.78E-04 | 7.14E-05 | 9.17E-06 | 8.06E-05 | 6.77E-05 | 8.69E-06 | 7.64E-05 | 3.23E-04 | 4.15E-05 | 3.65E-04 |
| | CH ₄ | 8.16E-01 | 2.14E-01 | 1.03E+00 | 3.70E-01 | 9.69E-02 | 4.67E-01 | 3.51E-01 | 9.18E-02 | 4.43E-01 | 1.68E+00 | 4.39E-01 | 2.11E+00 |
| | CO ₂ e (20-year) | 64.3 | 16.4 | 80.7 | 29.2 | 7.5 | 36.6 | 27.6 | 7.1 | 34.7 | 132.1 | 33.8 | 165.8 |
| | CO ₂ e (100-year) | 26.0 | 6.4 | 32.4 | 11.8 | 2.9 | 14.7 | 11.2 | 2.7 | 13.9 | 53.3 | 13.1 | 66.5 |
| | CO ₂ e (500-year) | 11.7 | 2.7 | 14.4 | 5.3 | 1.2 | 6.5 | 5.1 | 1.2 | 6.2 | 24.1 | 5.5 | 29.6 |
| CBM Gas | CO ₂ | 5.45E+00 | 1.05E+00 | 6.50E+00 | 2.47E+00 | 4.76E-01 | 2.95E+00 | 2.34E+00 | 4.51E-01 | 2.79E+00 | 1.12E+01 | 2.16E+00 | 1.33E+01 |
| | N ₂ O | 1.55E-04 | 2.02E-05 | 1.75E-04 | 7.03E-05 | 9.17E-06 | 7.95E-05 | 6.67E-05 | 8.69E-06 | 7.53E-05 | 3.18E-04 | 4.15E-05 | 3.60E-04 |
| | CH ₄ | 2.86E-01 | 2.14E-01 | 5.00E-01 | 1.30E-01 | 9.69E-02 | 2.27E-01 | 1.23E-01 | 9.18E-02 | 2.15E-01 | 5.88E-01 | 4.39E-01 | 1.03E+00 |
| | CO ₂ e (20-year) | 26.1 | 16.4 | 42.5 | 11.8 | 7.5 | 19.3 | 11.2 | 7.1 | 18.3 | 53.6 | 33.8 | 87.4 |
| | CO ₂ e (100-year) | 12.7 | 6.4 | 19.1 | 5.7 | 2.9 | 8.6 | 5.4 | 2.7 | 8.2 | 26.0 | 13.1 | 39.1 |
| | CO ₂ e (500-year) | 7.7 | 2.7 | 10.3 | 3.5 | 1.2 | 4.7 | 3.3 | 1.2 | 4.4 | 15.7 | 5.5 | 21.2 |
| Shale Gas | CO ₂ | 5.84E+00 | 1.05E+00 | 6.89E+00 | 2.65E+00 | 4.76E-01 | 3.13E+00 | 2.51E+00 | 4.51E-01 | 2.96E+00 | 1.20E+01 | 2.16E+00 | 1.42E+01 |
| | N ₂ O | 1.74E-04 | 2.02E-05 | 1.94E-04 | 7.89E-05 | 9.17E-06 | 8.81E-05 | 7.48E-05 | 8.69E-06 | 8.35E-05 | 3.57E-04 | 4.15E-05 | 3.99E-04 |
| | CH ₄ | 8.07E-01 | 2.14E-01 | 1.02E+00 | 3.66E-01 | 9.69E-02 | 4.63E-01 | 3.47E-01 | 9.18E-02 | 4.39E-01 | 1.66E+00 | 4.39E-01 | 2.10E+00 |
| | CO ₂ e (20-year) | 64.0 | 16.4 | 80.5 | 29.0 | 7.5 | 36.5 | 27.5 | 7.1 | 34.6 | 131.5 | 33.8 | 165.3 |
| | CO ₂ e (100-year) | 26.1 | 6.4 | 32.5 | 11.8 | 2.9 | 14.7 | 11.2 | 2.7 | 14.0 | 53.6 | 13.1 | 66.7 |
| | CO ₂ e (500-year) | 12.0 | 2.7 | 14.7 | 5.5 | 1.2 | 6.7 | 5.2 | 1.2 | 6.3 | 24.7 | 5.5 | 30.2 |
| LNG Gas | CO ₂ | 2.93E+01 | 1.05E+00 | 3.04E+01 | 1.33E+01 | 4.76E-01 | 1.38E+01 | 1.26E+01 | 4.51E-01 | 1.31E+01 | 6.02E+01 | 2.16E+00 | 6.24E+01 |
| | N ₂ O | 3.42E-04 | 2.02E-05 | 3.62E-04 | 1.55E-04 | 9.17E-06 | 1.64E-04 | 1.47E-04 | 8.69E-06 | 1.56E-04 | 7.02E-04 | 4.15E-05 | 7.44E-04 |
| | CH ₄ | 2.78E-01 | 2.14E-01 | 4.91E-01 | 1.26E-01 | 9.69E-02 | 2.23E-01 | 1.19E-01 | 9.18E-02 | 2.11E-01 | 5.70E-01 | 4.39E-01 | 1.01E+00 |
| | CO ₂ e (20-year) | 49.4 | 16.4 | 65.8 | 22.4 | 7.5 | 29.9 | 21.2 | 7.1 | 28.3 | 101.5 | 33.8 | 135.2 |
| | CO ₂ e (100-year) | 36.4 | 6.4 | 42.8 | 16.5 | 2.9 | 19.4 | 15.6 | 2.7 | 18.4 | 74.7 | 13.1 | 87.8 |
| | CO ₂ e (500-year) | 31.5 | 2.7 | 34.2 | 14.3 | 1.2 | 15.5 | 13.5 | 1.2 | 14.7 | 64.7 | 5.5 | 70.1 |

Table B-2: Upstream Greenhouse Gas Inventory Results for Marginal Natural Gas

| Feedstock | GHG | lb/MMBtu | | | kg/MMBtu | | | g/MJ | | | ton/cf | | |
|--------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total |
| Marg. Onshore Gas | CO ₂ | 5.11E+00 | 1.05E+00 | 6.16E+00 | 2.32E+00 | 4.76E-01 | 2.79E+00 | 2.20E+00 | 4.51E-01 | 2.65E+00 | 1.05E+01 | 2.16E+00 | 1.26E+01 |
| | N ₂ O | 1.44E-04 | 2.02E-05 | 1.64E-04 | 6.53E-05 | 9.17E-06 | 7.44E-05 | 6.19E-05 | 8.69E-06 | 7.06E-05 | 2.96E-04 | 4.15E-05 | 3.37E-04 |
| | CH ₄ | 3.41E-01 | 2.14E-01 | 5.55E-01 | 1.55E-01 | 9.69E-02 | 2.52E-01 | 1.47E-01 | 9.18E-02 | 2.38E-01 | 7.01E-01 | 4.39E-01 | 1.14E+00 |
| | CO ₂ e (20-year) | 29.7 | 16.4 | 46.1 | 13.5 | 7.5 | 20.9 | 12.8 | 7.1 | 19.8 | 61.0 | 33.8 | 94.8 |
| | CO ₂ e (100-year) | 13.7 | 6.4 | 20.1 | 6.2 | 2.9 | 9.1 | 5.9 | 2.7 | 8.6 | 28.1 | 13.1 | 41.2 |
| | CO ₂ e (500-year) | 7.7 | 2.7 | 10.4 | 3.5 | 1.2 | 4.7 | 3.3 | 1.2 | 4.5 | 15.9 | 5.5 | 21.4 |
| Marg. Offshore Gas | CO ₂ | 5.34E+00 | 1.05E+00 | 6.39E+00 | 2.42E+00 | 4.76E-01 | 2.90E+00 | 2.30E+00 | 4.51E-01 | 2.75E+00 | 1.10E+01 | 2.16E+00 | 1.31E+01 |
| | N ₂ O | 2.54E-04 | 2.02E-05 | 2.74E-04 | 1.15E-04 | 9.17E-06 | 1.24E-04 | 1.09E-04 | 8.69E-06 | 1.18E-04 | 5.21E-04 | 4.15E-05 | 5.62E-04 |
| | CH ₄ | 9.01E-02 | 2.14E-01 | 3.04E-01 | 4.09E-02 | 9.69E-02 | 1.38E-01 | 3.87E-02 | 9.18E-02 | 1.31E-01 | 1.85E-01 | 4.39E-01 | 6.24E-01 |
| | CO ₂ e (20-year) | 11.9 | 16.4 | 28.3 | 5.4 | 7.5 | 12.9 | 5.1 | 7.1 | 12.2 | 24.4 | 33.8 | 58.2 |
| | CO ₂ e (100-year) | 7.7 | 6.4 | 14.1 | 3.5 | 2.9 | 6.4 | 3.3 | 2.7 | 6.0 | 15.8 | 13.1 | 28.9 |
| | CO ₂ e (500-year) | 6.1 | 2.7 | 8.7 | 2.8 | 1.2 | 4.0 | 2.6 | 1.2 | 3.8 | 12.5 | 5.5 | 18.0 |

Life Cycle Greenhouse Gas Inventory of Natural Gas Extraction, Delivery and Electricity Production

| Feedstock | GHG | lb/MMBtu | | | kg/MMBtu | | | g/MJ | | | ton/cf | | |
|------------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total |
| Marg. Assoc. Gas | CO ₂ | 4.91E+00 | 1.05E+00 | 5.96E+00 | 2.23E+00 | 4.76E-01 | 2.70E+00 | 2.11E+00 | 4.51E-01 | 2.56E+00 | 1.01E+01 | 2.16E+00 | 1.22E+01 |
| | N ₂ O | 1.37E-04 | 2.02E-05 | 1.57E-04 | 6.22E-05 | 9.17E-06 | 7.14E-05 | 5.90E-05 | 8.69E-06 | 6.77E-05 | 2.82E-04 | 4.15E-05 | 3.23E-04 |
| | CH ₄ | 2.82E-01 | 2.14E-01 | 4.95E-01 | 1.28E-01 | 9.69E-02 | 2.25E-01 | 1.21E-01 | 9.18E-02 | 2.13E-01 | 5.78E-01 | 4.39E-01 | 1.02E+00 |
| | CO ₂ e (20-year) | 25.2 | 16.4 | 41.7 | 11.4 | 7.5 | 18.9 | 10.8 | 7.1 | 17.9 | 51.8 | 33.8 | 85.6 |
| | CO ₂ e (100-year) | 12.0 | 6.4 | 18.4 | 5.4 | 2.9 | 8.3 | 5.2 | 2.7 | 7.9 | 24.6 | 13.1 | 37.8 |
| | CO ₂ e (500-year) | 7.1 | 2.7 | 9.7 | 3.2 | 1.2 | 4.4 | 3.0 | 1.2 | 4.2 | 14.5 | 5.5 | 20.0 |
| Marg. Tight Gas | CO ₂ | 5.53E+00 | 1.05E+00 | 6.57E+00 | 2.51E+00 | 4.76E-01 | 2.98E+00 | 2.38E+00 | 4.51E-01 | 2.83E+00 | 1.13E+01 | 2.16E+00 | 1.35E+01 |
| | N ₂ O | 1.57E-04 | 2.02E-05 | 1.78E-04 | 7.14E-05 | 9.17E-06 | 8.06E-05 | 6.77E-05 | 8.69E-06 | 7.64E-05 | 3.23E-04 | 4.15E-05 | 3.65E-04 |
| | CH ₄ | 8.16E-01 | 2.14E-01 | 1.03E+00 | 3.70E-01 | 9.69E-02 | 4.67E-01 | 3.51E-01 | 9.18E-02 | 4.43E-01 | 1.68E+00 | 4.39E-01 | 2.11E+00 |
| | SF ₆ | 6.49E-09 | 2.50E-09 | 8.99E-09 | 2.94E-09 | 1.13E-09 | 4.08E-09 | 2.79E-09 | 1.07E-09 | 3.86E-09 | 1.33E-08 | 5.13E-09 | 1.85E-08 |
| | CO ₂ e (20-year) | 64.3 | 16.4 | 80.7 | 29.2 | 7.5 | 36.6 | 27.6 | 7.1 | 34.7 | 132.1 | 33.8 | 165.8 |
| | CO ₂ e (100-year) | 26.0 | 6.4 | 32.4 | 11.8 | 2.9 | 14.7 | 11.2 | 2.7 | 13.9 | 53.3 | 13.1 | 66.5 |
| CO ₂ e (500-year) | 11.7 | 2.7 | 14.4 | 5.3 | 1.2 | 6.5 | 5.1 | 1.2 | 6.2 | 24.1 | 5.5 | 29.6 | |
| Marg. Shale Gas | CO ₂ | 5.84E+00 | 1.05E+00 | 6.89E+00 | 2.65E+00 | 4.76E-01 | 3.13E+00 | 2.51E+00 | 4.51E-01 | 2.96E+00 | 1.20E+01 | 2.16E+00 | 1.42E+01 |
| | N ₂ O | 1.74E-04 | 2.02E-05 | 1.94E-04 | 7.89E-05 | 9.17E-06 | 8.81E-05 | 7.48E-05 | 8.69E-06 | 8.35E-05 | 3.57E-04 | 4.15E-05 | 3.99E-04 |
| | CH ₄ | 8.07E-01 | 2.14E-01 | 1.02E+00 | 3.66E-01 | 9.69E-02 | 4.63E-01 | 3.47E-01 | 9.18E-02 | 4.39E-01 | 1.66E+00 | 4.39E-01 | 2.10E+00 |
| | CO ₂ e (20-year) | 64.0 | 16.4 | 80.5 | 29.0 | 7.5 | 36.5 | 27.5 | 7.1 | 34.6 | 131.5 | 33.8 | 165.3 |
| | CO ₂ e (100-year) | 26.1 | 6.4 | 32.5 | 11.8 | 2.9 | 14.7 | 11.2 | 2.7 | 14.0 | 53.6 | 13.1 | 66.7 |
| | CO ₂ e (500-year) | 12.0 | 2.7 | 14.7 | 5.5 | 1.2 | 6.7 | 5.2 | 1.2 | 6.3 | 24.7 | 5.5 | 30.2 |
| Marg. CBM Gas | CO ₂ | 5.67E+00 | 1.05E+00 | 6.72E+00 | 2.57E+00 | 4.76E-01 | 3.05E+00 | 2.44E+00 | 4.51E-01 | 2.89E+00 | 1.16E+01 | 2.16E+00 | 1.38E+01 |
| | N ₂ O | 1.62E-04 | 2.02E-05 | 1.83E-04 | 7.36E-05 | 9.17E-06 | 8.28E-05 | 6.98E-05 | 8.69E-06 | 7.85E-05 | 3.33E-04 | 4.15E-05 | 3.75E-04 |
| | CH ₄ | 2.88E-01 | 2.14E-01 | 5.02E-01 | 1.31E-01 | 9.69E-02 | 2.28E-01 | 1.24E-01 | 9.18E-02 | 2.16E-01 | 5.92E-01 | 4.39E-01 | 1.03E+00 |
| | CO ₂ e (20-year) | 26.5 | 16.4 | 42.9 | 12.0 | 7.5 | 19.5 | 11.4 | 7.1 | 18.4 | 54.4 | 33.8 | 88.1 |
| | CO ₂ e (100-year) | 12.9 | 6.4 | 19.3 | 5.9 | 2.9 | 8.8 | 5.6 | 2.7 | 8.3 | 26.6 | 13.1 | 39.7 |
| | CO ₂ e (500-year) | 7.9 | 2.7 | 10.6 | 3.6 | 1.2 | 4.8 | 3.4 | 1.2 | 4.5 | 16.2 | 5.5 | 21.7 |
| Marg. LNG Gas | CO ₂ | 2.93E+01 | 1.05E+00 | 3.03E+01 | 1.33E+01 | 4.76E-01 | 1.38E+01 | 1.26E+01 | 4.51E-01 | 1.30E+01 | 6.01E+01 | 2.16E+00 | 6.23E+01 |
| | N ₂ O | 3.41E-04 | 2.02E-05 | 3.61E-04 | 1.54E-04 | 9.17E-06 | 1.64E-04 | 1.46E-04 | 8.69E-06 | 1.55E-04 | 7.00E-04 | 4.15E-05 | 7.41E-04 |
| | CH ₄ | 2.70E-01 | 2.14E-01 | 4.83E-01 | 1.22E-01 | 9.69E-02 | 2.19E-01 | 1.16E-01 | 9.18E-02 | 2.08E-01 | 5.54E-01 | 4.39E-01 | 9.92E-01 |
| | CO ₂ e (20-year) | 48.8 | 16.4 | 65.2 | 22.1 | 7.5 | 29.6 | 21.0 | 7.1 | 28.0 | 100.2 | 33.8 | 133.9 |
| | CO ₂ e (100-year) | 36.1 | 6.4 | 42.5 | 16.4 | 2.9 | 19.3 | 15.5 | 2.7 | 18.3 | 74.2 | 13.1 | 87.3 |
| | CO ₂ e (500-year) | 31.4 | 2.7 | 34.1 | 14.2 | 1.2 | 15.4 | 13.5 | 1.2 | 14.6 | 64.5 | 5.5 | 69.9 |

Table B-3: Upstream Greenhouse Gas Inventory Results for Coal

| Feedstock | GHG | lb/MMBtu | | | kg/MMBtu | | | g/MJ | | |
|------------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | Total | RMA | RMT | Total | RMA | RMT | Total |
| Avg. Coal | CO ₂ | 1.32E+00 | 1.33E+00 | 2.64E+00 | 5.97E-01 | 6.02E-01 | 1.20E+00 | 5.66E-01 | 5.71E-01 | 1.14E+00 |
| | N ₂ O | 5.29E-04 | 3.21E-05 | 5.61E-04 | 2.40E-04 | 1.46E-05 | 2.54E-04 | 2.27E-04 | 1.38E-05 | 2.41E-04 |
| | CH ₄ | 3.78E-01 | 7.23E-04 | 3.79E-01 | 1.72E-01 | 3.28E-04 | 1.72E-01 | 1.63E-01 | 3.11E-04 | 1.63E-01 |
| | CO ₂ e (20-year) | 28.7 | 1.4 | 30.1 | 13.0 | 0.6 | 13.7 | 12.3 | 0.6 | 12.9 |
| | CO ₂ e (100-year) | 10.9 | 1.4 | 12.3 | 5.0 | 0.6 | 5.6 | 4.7 | 0.6 | 5.3 |
| | CO ₂ e (500-year) | 4.3 | 1.3 | 5.6 | 1.9 | 0.6 | 2.5 | 1.8 | 0.6 | 2.4 |
| Illinois No. 6 Coal | CO ₂ | 2.53E+00 | 1.33E+00 | 3.86E+00 | 1.15E+00 | 6.02E-01 | 1.75E+00 | 1.09E+00 | 5.71E-01 | 1.66E+00 |
| | N ₂ O | 3.97E-05 | 3.21E-05 | 7.18E-05 | 1.80E-05 | 1.46E-05 | 3.26E-05 | 1.71E-05 | 1.38E-05 | 3.09E-05 |
| | CH ₄ | 9.40E-01 | 7.23E-04 | 9.41E-01 | 4.27E-01 | 3.28E-04 | 4.27E-01 | 4.04E-01 | 3.11E-04 | 4.05E-01 |
| | SF ₆ | 4.98E-07 | 5.47E-12 | 4.98E-07 | 2.26E-07 | 2.48E-12 | 2.26E-07 | 2.14E-07 | 2.35E-12 | 2.14E-07 |
| | CO ₂ e (20-year) | 70.3 | 1.4 | 71.7 | 31.9 | 0.6 | 32.5 | 30.2 | 0.6 | 30.8 |
| | CO ₂ e (100-year) | 26.1 | 1.4 | 27.4 | 11.8 | 0.6 | 12.4 | 11.2 | 0.6 | 11.8 |
| CO ₂ e (500-year) | 9.7 | 1.3 | 11.0 | 4.4 | 0.6 | 5.0 | 4.2 | 0.6 | 4.7 | |
| PRB Coal | CO ₂ | 7.73E-01 | 1.33E+00 | 2.10E+00 | 3.51E-01 | 6.02E-01 | 9.53E-01 | 3.32E-01 | 5.71E-01 | 9.03E-01 |
| | N ₂ O | 7.48E-04 | 3.21E-05 | 7.80E-04 | 3.39E-04 | 1.46E-05 | 3.54E-04 | 3.22E-04 | 1.38E-05 | 3.35E-04 |
| | CH ₄ | 1.26E-01 | 7.23E-04 | 1.26E-01 | 5.70E-02 | 3.28E-04 | 5.74E-02 | 5.41E-02 | 3.11E-04 | 5.44E-02 |
| | CO ₂ e (20-year) | 10.0 | 1.4 | 11.4 | 4.6 | 0.6 | 5.2 | 4.3 | 0.6 | 4.9 |
| | CO ₂ e (100-year) | 4.1 | 1.4 | 5.5 | 1.9 | 0.6 | 2.5 | 1.8 | 0.6 | 2.4 |
| | CO ₂ e (500-year) | 1.8 | 1.3 | 3.2 | 0.8 | 0.6 | 1.4 | 0.8 | 0.6 | 1.4 |

Table B-4: Upstream Greenhouse Gas Inventory Results for Natural Gas-fired Power Generation

| Power Plant (Feedstock) | GHG | lb/MWh | | | | | kg/MWh | | | | | g/MJ | | | | |
|----------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total |
| Fleet Baseload (Avg. Gas) | CO ₂ | 5.81E+01 | 1.01E+01 | 8.75E+02 | 0.00E+00 | 9.43E+02 | 2.63E+01 | 4.60E+00 | 3.97E+02 | 0.00E+00 | 4.28E+02 | 7.31E+00 | 1.28E+00 | 1.10E+02 | 0.00E+00 | 1.19E+02 |
| | N ₂ O | 1.81E-03 | 1.96E-04 | 2.45E-03 | 0.00E+00 | 4.45E-03 | 8.22E-04 | 8.88E-05 | 1.11E-03 | 0.00E+00 | 2.02E-03 | 2.28E-04 | 2.47E-05 | 3.08E-04 | 0.00E+00 | 5.61E-04 |
| | CH ₄ | 6.31E+00 | 2.09E+00 | 2.44E-02 | 0.00E+00 | 8.42E+00 | 2.86E+00 | 9.46E-01 | 1.11E-02 | 0.00E+00 | 3.82E+00 | 7.95E-01 | 2.63E-01 | 3.07E-03 | 0.00E+00 | 1.06E+00 |
| | SF ₆ | 4.80E-07 | 4.38E-12 | 0.00E+00 | 3.16E-04 | 3.16E-04 | 2.18E-07 | 1.99E-12 | 0.00E+00 | 1.43E-04 | 1.44E-04 | 6.04E-08 | 5.51E-13 | 0.00E+00 | 3.98E-05 | 3.99E-05 |
| | CO ₂ e (20-year) | 513.0 | 160.4 | 877.0 | 5.2 | 1,555.6 | 232.7 | 72.8 | 397.8 | 2.3 | 705.6 | 64.6 | 20.2 | 110.5 | 0.6 | 196.0 |
| | CO ₂ e (100-year) | 216.4 | 62.4 | 875.9 | 7.2 | 1,161.8 | 98.2 | 28.3 | 397.3 | 3.3 | 527.0 | 27.3 | 7.9 | 110.4 | 0.9 | 146.4 |
| | CO ₂ e (500-year) | 106.3 | 26.0 | 875.1 | 10.3 | 1,017.7 | 48.2 | 11.8 | 396.9 | 4.7 | 461.6 | 13.4 | 3.3 | 110.3 | 1.3 | 128.2 |
| Fleet Baseload (Conv. Gas) | CO ₂ | 6.22E+01 | 1.01E+01 | 8.75E+02 | 0.00E+00 | 9.47E+02 | 2.82E+01 | 4.60E+00 | 3.97E+02 | 0.00E+00 | 4.30E+02 | 7.84E+00 | 1.28E+00 | 1.10E+02 | 0.00E+00 | 1.19E+02 |
| | N ₂ O | 2.10E-03 | 1.96E-04 | 2.45E-03 | 0.00E+00 | 4.75E-03 | 9.55E-04 | 8.88E-05 | 1.11E-03 | 0.00E+00 | 2.15E-03 | 2.65E-04 | 2.47E-05 | 3.08E-04 | 0.00E+00 | 5.98E-04 |
| | CH ₄ | 5.26E+00 | 2.09E+00 | 2.44E-02 | 0.00E+00 | 7.37E+00 | 2.38E+00 | 9.46E-01 | 1.11E-02 | 0.00E+00 | 3.34E+00 | 6.62E-01 | 2.63E-01 | 3.07E-03 | 0.00E+00 | 9.28E-01 |
| | SF ₆ | 5.26E-08 | 4.38E-12 | 0.00E+00 | 3.16E-04 | 3.16E-04 | 2.39E-08 | 1.99E-12 | 0.00E+00 | 1.43E-04 | 1.43E-04 | 6.63E-09 | 5.51E-13 | 0.00E+00 | 3.98E-05 | 3.98E-05 |
| | CO ₂ e (20-year) | 441.3 | 160.4 | 877.0 | 5.2 | 1,483.9 | 200.2 | 72.8 | 397.8 | 2.3 | 673.1 | 55.6 | 20.2 | 110.5 | 0.6 | 187.0 |
| | CO ₂ e (100-year) | 194.3 | 62.4 | 875.9 | 7.2 | 1,139.7 | 88.1 | 28.3 | 397.3 | 3.3 | 517.0 | 24.5 | 7.9 | 110.4 | 0.9 | 143.6 |
| | CO ₂ e (500-year) | 102.5 | 26.0 | 875.1 | 10.3 | 1,013.9 | 46.5 | 11.8 | 396.9 | 4.7 | 459.9 | 12.9 | 3.3 | 110.3 | 1.3 | 127.8 |

Life Cycle Greenhouse Gas Inventory of Natural Gas Extraction, Delivery and Electricity Production

| Power Plant (Feedstock) | GHG | lb/MWh | | | | | kg/MWh | | | | | g/MJ | | | | |
|---------------------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total |
| Fleet Baseload (UnConv. Gas) | CO ₂ | 5.47E+01 | 1.01E+01 | 8.75E+02 | 0.00E+00 | 9.39E+02 | 2.48E+01 | 4.60E+00 | 3.97E+02 | 0.00E+00 | 4.26E+02 | 6.90E+00 | 1.28E+00 | 1.10E+02 | 0.00E+00 | 1.18E+02 |
| | N ₂ O | 1.58E-03 | 1.96E-04 | 2.45E-03 | 0.00E+00 | 4.22E-03 | 7.17E-04 | 8.88E-05 | 1.11E-03 | 0.00E+00 | 1.91E-03 | 1.99E-04 | 2.47E-05 | 3.08E-04 | 0.00E+00 | 5.32E-04 |
| | CH ₄ | 7.15E+00 | 2.09E+00 | 2.44E-02 | 0.00E+00 | 9.26E+00 | 3.24E+00 | 9.46E-01 | 1.11E-02 | 0.00E+00 | 4.20E+00 | 9.01E-01 | 2.63E-01 | 3.07E-03 | 0.00E+00 | 1.17E+00 |
| | SF ₆ | 8.20E-07 | 4.38E-12 | 0.00E+00 | 3.16E-04 | 3.17E-04 | 3.72E-07 | 1.99E-12 | 0.00E+00 | 1.43E-04 | 1.44E-04 | 1.03E-07 | 5.51E-13 | 0.00E+00 | 3.98E-05 | 3.99E-05 |
| | CO ₂ e (20-year) | 570.1 | 160.4 | 877.0 | 5.2 | 1,612.7 | 258.6 | 72.8 | 397.8 | 2.3 | 731.5 | 71.8 | 20.2 | 110.5 | 0.6 | 203.2 |
| | CO ₂ e (100-year) | 234.0 | 62.4 | 875.9 | 7.2 | 1,179.5 | 106.1 | 28.3 | 397.3 | 3.3 | 535.0 | 29.5 | 7.9 | 110.4 | 0.9 | 148.6 |
| | CO ₂ e (500-year) | 109.4 | 26.0 | 875.1 | 10.3 | 1,020.8 | 49.6 | 11.8 | 396.9 | 4.7 | 463.0 | 13.8 | 3.3 | 110.3 | 1.3 | 128.6 |
| Fleet Baseload (Marg. Onshore Gas) | CO ₂ | 4.99E+01 | 1.01E+01 | 8.75E+02 | 0.00E+00 | 9.35E+02 | 2.26E+01 | 4.60E+00 | 3.97E+02 | 0.00E+00 | 4.24E+02 | 6.29E+00 | 1.28E+00 | 1.10E+02 | 0.00E+00 | 1.18E+02 |
| | N ₂ O | 1.41E-03 | 1.96E-04 | 2.45E-03 | 0.00E+00 | 4.05E-03 | 6.38E-04 | 8.88E-05 | 1.11E-03 | 0.00E+00 | 1.84E-03 | 1.77E-04 | 2.47E-05 | 3.08E-04 | 0.00E+00 | 5.10E-04 |
| | CH ₄ | 3.33E+00 | 2.09E+00 | 2.44E-02 | 0.00E+00 | 5.44E+00 | 1.51E+00 | 9.46E-01 | 1.11E-02 | 0.00E+00 | 2.47E+00 | 4.20E-01 | 2.63E-01 | 3.07E-03 | 0.00E+00 | 6.86E-01 |
| | SF ₆ | 9.27E-09 | 4.38E-12 | 0.00E+00 | 3.16E-04 | 3.16E-04 | 4.20E-09 | 1.99E-12 | 0.00E+00 | 1.43E-04 | 1.43E-04 | 1.17E-09 | 5.51E-13 | 0.00E+00 | 3.98E-05 | 3.98E-05 |
| | CO ₂ e (20-year) | 290.4 | 160.4 | 877.0 | 5.2 | 1,332.9 | 131.7 | 72.8 | 397.8 | 2.3 | 604.6 | 36.6 | 20.2 | 110.5 | 0.6 | 167.9 |
| | CO ₂ e (100-year) | 133.7 | 62.4 | 875.9 | 7.2 | 1,079.1 | 60.6 | 28.3 | 397.3 | 3.3 | 489.5 | 16.8 | 7.9 | 110.4 | 0.9 | 136.0 |
| | CO ₂ e (500-year) | 75.5 | 26.0 | 875.1 | 10.3 | 986.9 | 34.2 | 11.8 | 396.9 | 4.7 | 447.6 | 9.5 | 3.3 | 110.3 | 1.3 | 124.3 |
| GTSC (Avg. Gas) | CO ₂ | 7.26E+01 | 1.27E+01 | 1.33E+03 | 0.00E+00 | 1.42E+03 | 3.29E+01 | 5.75E+00 | 6.04E+02 | 0.00E+00 | 6.42E+02 | 9.15E+00 | 1.60E+00 | 1.68E+02 | 0.00E+00 | 1.78E+02 |
| | N ₂ O | 2.27E-03 | 2.45E-04 | 2.86E-05 | 0.00E+00 | 2.54E-03 | 1.03E-03 | 1.11E-04 | 1.30E-05 | 0.00E+00 | 1.15E-03 | 2.86E-04 | 3.08E-05 | 3.61E-06 | 0.00E+00 | 3.20E-04 |
| | CH ₄ | 7.90E+00 | 2.61E+00 | 2.64E-03 | 0.00E+00 | 1.05E+01 | 3.58E+00 | 1.18E+00 | 1.20E-03 | 0.00E+00 | 4.77E+00 | 9.95E-01 | 3.29E-01 | 3.32E-04 | 0.00E+00 | 1.32E+00 |
| | SF ₆ | 6.00E-07 | 5.48E-12 | 4.34E-08 | 3.16E-04 | 3.17E-04 | 2.72E-07 | 2.48E-12 | 1.97E-08 | 1.43E-04 | 1.44E-04 | 7.56E-08 | 6.90E-13 | 5.47E-09 | 3.98E-05 | 3.99E-05 |
| | CO ₂ e (20-year) | 641.8 | 200.7 | 1,330.7 | 5.2 | 2,178.4 | 291.1 | 91.0 | 603.6 | 2.3 | 988.1 | 80.9 | 25.3 | 167.7 | 0.6 | 274.5 |
| | CO ₂ e (100-year) | 270.7 | 78.0 | 1,330.6 | 7.2 | 1,686.6 | 122.8 | 35.4 | 603.6 | 3.3 | 765.0 | 34.1 | 9.8 | 167.7 | 0.9 | 212.5 |
| | CO ₂ e (500-year) | 133.0 | 32.6 | 1,330.6 | 10.3 | 1,506.4 | 60.3 | 14.8 | 603.5 | 4.7 | 683.3 | 16.8 | 4.1 | 167.6 | 1.3 | 189.8 |
| NGCC (Avg. Gas) | CO ₂ | 4.71E+01 | 8.23E+00 | 8.66E+02 | 0.00E+00 | 9.22E+02 | 2.14E+01 | 3.73E+00 | 3.93E+02 | 0.00E+00 | 4.18E+02 | 5.94E+00 | 1.04E+00 | 1.09E+02 | 0.00E+00 | 1.16E+02 |
| | N ₂ O | 1.47E-03 | 1.59E-04 | 3.33E-05 | 0.00E+00 | 1.66E-03 | 6.67E-04 | 7.21E-05 | 1.51E-05 | 0.00E+00 | 7.55E-04 | 1.85E-04 | 2.00E-05 | 4.20E-06 | 0.00E+00 | 2.10E-04 |
| | CH ₄ | 5.12E+00 | 1.69E+00 | 1.31E-03 | 0.00E+00 | 6.82E+00 | 2.32E+00 | 7.68E-01 | 5.94E-04 | 0.00E+00 | 3.09E+00 | 6.46E-01 | 2.13E-01 | 1.65E-04 | 0.00E+00 | 8.59E-01 |
| | SF ₆ | 3.89E-07 | 3.55E-12 | 7.55E-07 | 3.16E-04 | 3.17E-04 | 1.77E-07 | 1.61E-12 | 3.42E-07 | 1.43E-04 | 1.44E-04 | 4.91E-08 | 4.48E-13 | 9.51E-08 | 3.98E-05 | 4.00E-05 |
| | CO ₂ e (20-year) | 416.5 | 130.2 | 866.5 | 5.2 | 1,418.5 | 188.9 | 59.1 | 393.1 | 2.3 | 643.4 | 52.5 | 16.4 | 109.2 | 0.6 | 178.7 |
| | CO ₂ e (100-year) | 175.7 | 50.6 | 866.5 | 7.2 | 1,100.0 | 79.7 | 23.0 | 393.0 | 3.3 | 499.0 | 22.1 | 6.4 | 109.2 | 0.9 | 138.6 |
| | CO ₂ e (500-year) | 86.3 | 21.1 | 866.5 | 10.3 | 984.2 | 39.2 | 9.6 | 393.0 | 4.7 | 446.4 | 10.9 | 2.7 | 109.2 | 1.3 | 124.0 |
| NGCC/ccs (Avg. Gas) | CO ₂ | 5.52E+01 | 9.65E+00 | 1.13E+02 | 0.00E+00 | 1.78E+02 | 2.51E+01 | 4.38E+00 | 5.13E+01 | 0.00E+00 | 8.07E+01 | 6.96E+00 | 1.22E+00 | 1.42E+01 | 0.00E+00 | 2.24E+01 |
| | N ₂ O | 1.72E-03 | 1.86E-04 | 5.18E-05 | 0.00E+00 | 1.96E-03 | 7.82E-04 | 8.45E-05 | 2.35E-05 | 0.00E+00 | 8.90E-04 | 2.17E-04 | 2.35E-05 | 6.53E-06 | 0.00E+00 | 2.47E-04 |
| | CH ₄ | 6.01E+00 | 1.99E+00 | 1.71E-03 | 0.00E+00 | 7.99E+00 | 2.72E+00 | 9.01E-01 | 7.78E-04 | 0.00E+00 | 3.63E+00 | 7.57E-01 | 2.50E-01 | 2.16E-04 | 0.00E+00 | 1.01E+00 |
| | SF ₆ | 4.57E-07 | 4.16E-12 | 8.81E-07 | 3.16E-04 | 3.17E-04 | 2.07E-07 | 1.89E-12 | 4.00E-07 | 1.43E-04 | 1.44E-04 | 5.75E-08 | 5.25E-13 | 1.11E-07 | 3.98E-05 | 4.00E-05 |
| | CO ₂ e (20-year) | 488.2 | 152.7 | 113.2 | 5.2 | 759.2 | 221.5 | 69.2 | 51.3 | 2.3 | 344.4 | 61.5 | 19.2 | 14.3 | 0.6 | 95.7 |
| | CO ₂ e (100-year) | 205.9 | 59.3 | 113.1 | 7.2 | 385.6 | 93.4 | 26.9 | 51.3 | 3.3 | 174.9 | 25.9 | 7.5 | 14.3 | 0.9 | 48.6 |
| | CO ₂ e (500-year) | 101.2 | 24.8 | 113.1 | 10.3 | 249.3 | 45.9 | 11.2 | 51.3 | 4.7 | 113.1 | 12.7 | 3.1 | 14.2 | 1.3 | 31.4 |

Table B-5: Upstream Greenhouse Gas Inventory Results for Coal-fired Power Generation

| Power Plant (Feedstock) | GHG | lb/MWh | | | | | kg/MWh | | | | | g/MJ | | | | |
|--------------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total |
| Fleet Baseload (Avg. Coal) | CO ₂ | 1.38E+01 | 1.39E+01 | 2.33E+03 | 0.00E+00 | 2.35E+03 | 6.26E+00 | 6.31E+00 | 1.06E+03 | 0.00E+00 | 1.07E+03 | 1.74E+00 | 1.75E+00 | 2.93E+02 | 0.00E+00 | 2.97E+02 |
| | N ₂ O | 5.54E-03 | 3.36E-04 | 3.99E-02 | 0.00E+00 | 4.58E-02 | 2.51E-03 | 1.53E-04 | 1.81E-02 | 0.00E+00 | 2.08E-02 | 6.98E-04 | 4.24E-05 | 5.03E-03 | 0.00E+00 | 5.77E-03 |
| | CH ₄ | 3.96E+00 | 7.57E-03 | 2.67E-02 | 0.00E+00 | 4.00E+00 | 1.80E+00 | 3.43E-03 | 1.21E-02 | 0.00E+00 | 1.81E+00 | 4.99E-01 | 9.54E-04 | 3.37E-03 | 0.00E+00 | 5.04E-01 |
| | SF ₆ | 1.77E-06 | 5.73E-11 | 0.00E+00 | 3.16E-04 | 3.18E-04 | 8.03E-07 | 2.60E-11 | 0.00E+00 | 1.43E-04 | 1.44E-04 | 2.23E-07 | 7.22E-12 | 0.00E+00 | 3.98E-05 | 4.00E-05 |
| | CO ₂ e (20-year) | 300.8 | 14.5 | 2,340.1 | 5.2 | 2,660.6 | 136.4 | 6.6 | 1,061.5 | 2.3 | 1,206.8 | 37.9 | 1.8 | 294.9 | 0.6 | 335.2 |
| | CO ₂ e (100-year) | 114.6 | 14.2 | 2,339.2 | 7.2 | 2,475.2 | 52.0 | 6.4 | 1,061.1 | 3.3 | 1,122.7 | 14.4 | 1.8 | 294.7 | 0.9 | 311.9 |
| | CO ₂ e (500-year) | 44.8 | 14.0 | 2,333.0 | 10.3 | 2,402.1 | 20.3 | 6.4 | 1,058.2 | 4.7 | 1,089.6 | 5.6 | 1.8 | 294.0 | 1.3 | 302.7 |
| EXPC (Illinois No. 6 Coal) | CO ₂ | 2.24E+01 | 1.18E+01 | 2.23E+03 | 0.00E+00 | 2.27E+03 | 1.02E+01 | 5.34E+00 | 1.01E+03 | 0.00E+00 | 1.03E+03 | 2.83E+00 | 1.48E+00 | 2.81E+02 | 0.00E+00 | 2.85E+02 |
| | N ₂ O | 3.52E-04 | 2.85E-04 | 3.77E-02 | 0.00E+00 | 3.83E-02 | 1.60E-04 | 1.29E-04 | 1.71E-02 | 0.00E+00 | 1.74E-02 | 4.44E-05 | 3.59E-05 | 4.75E-03 | 0.00E+00 | 4.83E-03 |
| | CH ₄ | 8.35E+00 | 6.42E-03 | 2.51E-02 | 0.00E+00 | 8.38E+00 | 3.79E+00 | 2.91E-03 | 1.14E-02 | 0.00E+00 | 3.80E+00 | 1.05E+00 | 8.08E-04 | 3.17E-03 | 0.00E+00 | 1.06E+00 |
| | SF ₆ | 4.42E-06 | 4.85E-11 | 6.11E-07 | 3.16E-04 | 3.21E-04 | 2.00E-06 | 2.20E-11 | 2.77E-07 | 1.43E-04 | 1.46E-04 | 5.57E-07 | 6.11E-12 | 7.70E-08 | 3.98E-05 | 4.04E-05 |
| | CO ₂ e (20-year) | 623.7 | 12.3 | 2,243.5 | 5.2 | 2,884.7 | 282.9 | 5.6 | 1,017.6 | 2.3 | 1,308.5 | 78.6 | 1.6 | 282.7 | 0.6 | 363.5 |
| | CO ₂ e (100-year) | 231.4 | 12.0 | 2,242.7 | 7.2 | 2,493.3 | 104.9 | 5.5 | 1,017.3 | 3.3 | 1,130.9 | 29.2 | 1.5 | 282.6 | 0.9 | 314.1 |
| | CO ₂ e (500-year) | 86.1 | 11.9 | 2,236.8 | 10.3 | 2,345.0 | 39.0 | 5.4 | 1,014.6 | 4.7 | 1,063.7 | 10.8 | 1.5 | 281.8 | 1.3 | 295.5 |
| IGCC (Illinois No. 6 Coal) | CO ₂ | 1.98E+01 | 1.04E+01 | 1.89E+03 | 0.00E+00 | 1.92E+03 | 8.98E+00 | 4.72E+00 | 8.57E+02 | 0.00E+00 | 8.71E+02 | 2.49E+00 | 1.31E+00 | 2.38E+02 | 0.00E+00 | 2.42E+02 |
| | N ₂ O | 3.11E-04 | 2.52E-04 | 4.67E-05 | 0.00E+00 | 6.09E-04 | 1.41E-04 | 1.14E-04 | 2.12E-05 | 0.00E+00 | 2.76E-04 | 3.92E-05 | 3.17E-05 | 5.89E-06 | 0.00E+00 | 7.68E-05 |
| | CH ₄ | 7.37E+00 | 5.66E-03 | 9.58E-03 | 0.00E+00 | 7.38E+00 | 3.34E+00 | 2.57E-03 | 4.35E-03 | 0.00E+00 | 3.35E+00 | 9.28E-01 | 7.13E-04 | 1.21E-03 | 0.00E+00 | 9.30E-01 |
| | SF ₆ | 3.90E-06 | 4.28E-11 | 7.69E-07 | 3.16E-04 | 3.21E-04 | 1.77E-06 | 1.94E-11 | 3.49E-07 | 1.43E-04 | 1.45E-04 | 4.91E-07 | 5.40E-12 | 9.69E-08 | 3.98E-05 | 4.04E-05 |
| | CO ₂ e (20-year) | 550.4 | 10.9 | 1,890.8 | 5.2 | 2,457.2 | 249.7 | 4.9 | 857.7 | 2.3 | 1,114.6 | 69.3 | 1.4 | 238.2 | 0.6 | 309.6 |
| | CO ₂ e (100-year) | 204.2 | 10.6 | 1,890.4 | 7.2 | 2,112.4 | 92.6 | 4.8 | 857.5 | 3.3 | 958.2 | 25.7 | 1.3 | 238.2 | 0.9 | 266.2 |
| | CO ₂ e (500-year) | 76.0 | 10.5 | 1,890.2 | 10.3 | 1,987.0 | 34.5 | 4.8 | 857.4 | 4.7 | 901.3 | 9.6 | 1.3 | 238.2 | 1.3 | 250.4 |
| IGCC/ccs (Illinois No. 6 Coal) | CO ₂ | 2.33E+01 | 1.22E+01 | 2.46E+02 | 0.00E+00 | 2.81E+02 | 1.06E+01 | 5.55E+00 | 1.11E+02 | 0.00E+00 | 1.28E+02 | 2.94E+00 | 1.54E+00 | 3.10E+01 | 0.00E+00 | 3.54E+01 |
| | N ₂ O | 3.66E-04 | 2.96E-04 | 9.13E-05 | 0.00E+00 | 7.54E-04 | 1.66E-04 | 1.34E-04 | 4.14E-05 | 0.00E+00 | 3.42E-04 | 4.61E-05 | 3.73E-05 | 1.15E-05 | 0.00E+00 | 9.50E-05 |
| | CH ₄ | 8.67E+00 | 6.67E-03 | 1.15E-02 | 0.00E+00 | 8.69E+00 | 3.93E+00 | 3.02E-03 | 5.20E-03 | 0.00E+00 | 3.94E+00 | 1.09E+00 | 8.40E-04 | 1.45E-03 | 0.00E+00 | 1.10E+00 |
| | SF ₆ | 4.59E-06 | 5.04E-11 | 8.72E-07 | 3.16E-04 | 3.21E-04 | 2.08E-06 | 2.29E-11 | 3.96E-07 | 1.43E-04 | 1.46E-04 | 5.78E-07 | 6.35E-12 | 1.10E-07 | 3.98E-05 | 4.05E-05 |
| | CO ₂ e (20-year) | 648.1 | 12.8 | 246.6 | 5.2 | 912.7 | 294.0 | 5.8 | 111.9 | 2.3 | 414.0 | 81.7 | 1.6 | 31.1 | 0.6 | 115.0 |
| | CO ₂ e (100-year) | 240.4 | 12.5 | 246.1 | 7.2 | 506.2 | 109.0 | 5.7 | 111.6 | 3.3 | 229.6 | 30.3 | 1.6 | 31.0 | 0.9 | 63.8 |
| | CO ₂ e (500-year) | 89.5 | 12.3 | 245.9 | 10.3 | 358.0 | 40.6 | 5.6 | 111.5 | 4.7 | 162.4 | 11.3 | 1.6 | 31.0 | 1.3 | 45.1 |

Life Cycle Greenhouse Gas Inventory of Natural Gas Extraction, Delivery and Electricity Production

| Power Plant (Feedstock) | GHG | lb/MWh | | | | | kg/MWh | | | | | g/MJ | | | | |
|--------------------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total | RMA | RMT | ECF | PT | Total |
| SCPC (Illinois No. 6 Coal) | CO ₂ | 1.94E+01 | 1.02E+01 | 1.91E+03 | 0.00E+00 | 1.94E+03 | 8.78E+00 | 4.61E+00 | 8.66E+02 | 0.00E+00 | 8.79E+02 | 2.44E+00 | 1.28E+00 | 2.41E+02 | 0.00E+00 | 2.44E+02 |
| | N ₂ O | 3.04E-04 | 2.46E-04 | 6.99E-05 | 0.00E+00 | 6.20E-04 | 1.38E-04 | 1.12E-04 | 3.17E-05 | 0.00E+00 | 2.81E-04 | 3.83E-05 | 3.10E-05 | 8.81E-06 | 0.00E+00 | 7.81E-05 |
| | CH ₄ | 7.20E+00 | 5.53E-03 | 8.98E-03 | 0.00E+00 | 7.22E+00 | 3.27E+00 | 2.51E-03 | 4.07E-03 | 0.00E+00 | 3.27E+00 | 9.07E-01 | 6.97E-04 | 1.13E-03 | 0.00E+00 | 9.09E-01 |
| | SF ₆ | 3.81E-06 | 4.19E-11 | 8.26E-07 | 3.16E-04 | 3.21E-04 | 1.73E-06 | 1.90E-11 | 3.74E-07 | 1.43E-04 | 1.45E-04 | 4.80E-07 | 5.27E-12 | 1.04E-07 | 3.98E-05 | 4.04E-05 |
| | CO ₂ e (20-year) | 538.0 | 10.6 | 1,910.1 | 5.2 | 2,463.9 | 244.0 | 4.8 | 866.4 | 2.3 | 1,117.6 | 67.8 | 1.3 | 240.7 | 0.6 | 310.5 |
| | CO ₂ e (100-year) | 199.6 | 10.4 | 1,909.7 | 7.2 | 2,126.9 | 90.5 | 4.7 | 866.2 | 3.3 | 964.7 | 25.1 | 1.3 | 240.6 | 0.9 | 268.0 |
| | CO ₂ e (500-year) | 74.3 | 10.2 | 1,909.5 | 10.3 | 2,004.3 | 33.7 | 4.6 | 866.2 | 4.7 | 909.2 | 9.4 | 1.3 | 240.6 | 1.3 | 252.5 |
| SCPC/ccs (Illinois No. 6 Coal) | CO ₂ | 2.78E+01 | 1.46E+01 | 3.02E+02 | 0.00E+00 | 3.45E+02 | 1.26E+01 | 6.63E+00 | 1.37E+02 | 0.00E+00 | 1.56E+02 | 3.51E+00 | 1.84E+00 | 3.81E+01 | 0.00E+00 | 4.34E+01 |
| | N ₂ O | 4.37E-04 | 3.53E-04 | 1.07E-04 | 0.00E+00 | 8.97E-04 | 1.98E-04 | 1.60E-04 | 4.85E-05 | 0.00E+00 | 4.07E-04 | 5.50E-05 | 4.45E-05 | 1.35E-05 | 0.00E+00 | 1.13E-04 |
| | CH ₄ | 1.04E+01 | 7.95E-03 | 9.79E-03 | 0.00E+00 | 1.04E+01 | 4.69E+00 | 3.61E-03 | 4.44E-03 | 0.00E+00 | 4.70E+00 | 1.30E+00 | 1.00E-03 | 1.23E-03 | 0.00E+00 | 1.31E+00 |
| | SF ₆ | 5.48E-06 | 6.02E-11 | 8.34E-07 | 3.16E-04 | 3.22E-04 | 2.48E-06 | 2.73E-11 | 3.78E-07 | 1.43E-04 | 1.46E-04 | 6.90E-07 | 7.58E-12 | 1.05E-07 | 3.98E-05 | 4.06E-05 |
| | CO ₂ e (20-year) | 773.3 | 15.3 | 302.8 | 5.2 | 1,096.5 | 350.7 | 6.9 | 137.4 | 2.3 | 497.4 | 97.4 | 1.9 | 38.2 | 0.6 | 138.2 |
| | CO ₂ e (100-year) | 286.8 | 14.9 | 302.4 | 7.2 | 611.3 | 130.1 | 6.8 | 137.2 | 3.3 | 277.3 | 36.1 | 1.9 | 38.1 | 0.9 | 77.0 |
| | CO ₂ e (500-year) | 106.7 | 14.7 | 302.2 | 10.3 | 434.0 | 48.4 | 6.7 | 137.1 | 4.7 | 196.8 | 13.4 | 1.9 | 38.1 | 1.3 | 54.7 |